Standard Drawing Index

City of Columbus, Ohio

Department of Public Service

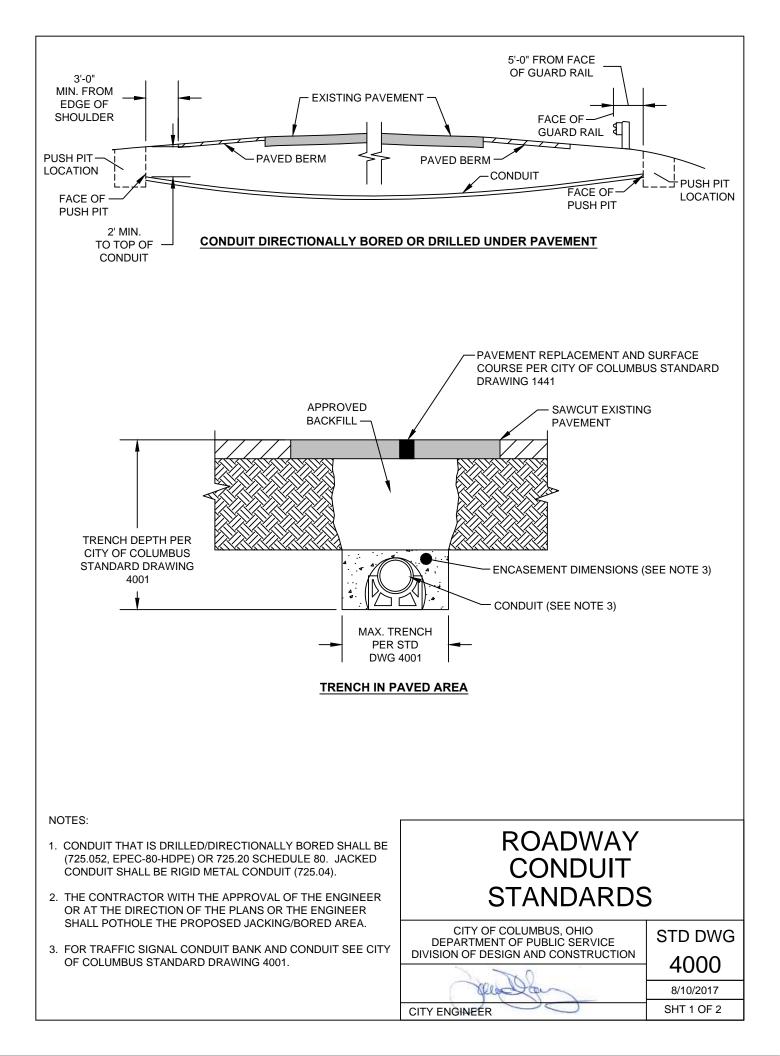
Division of Design and Construction

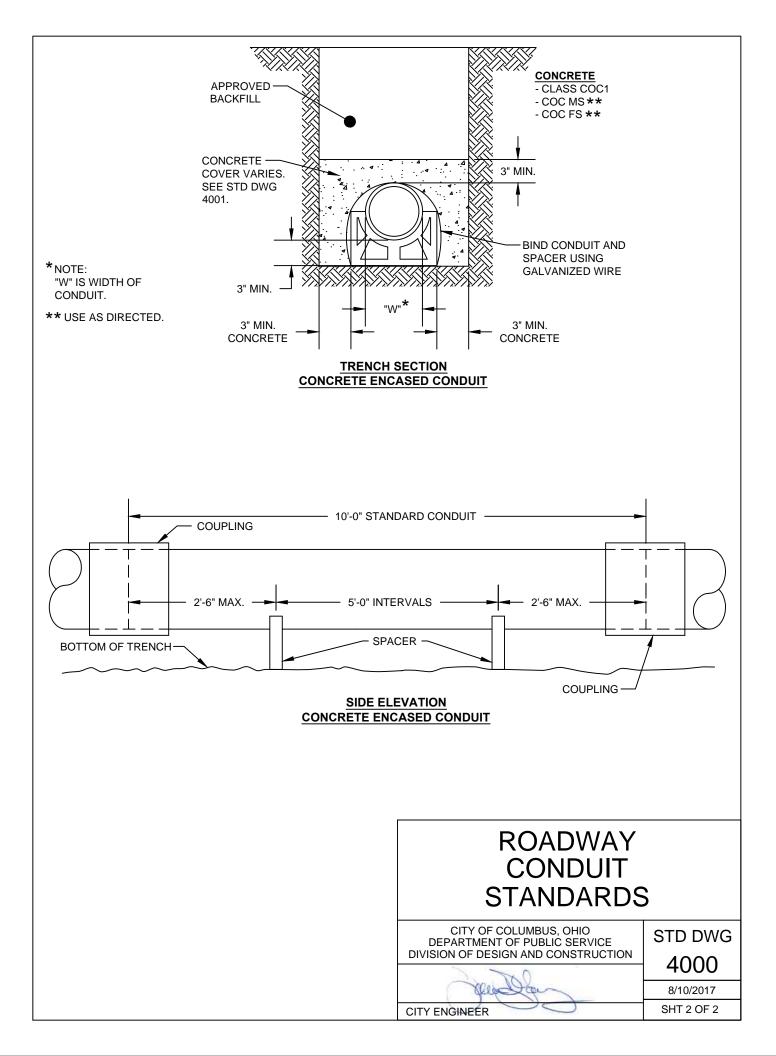
Reference Index of Standard Construction Drawings

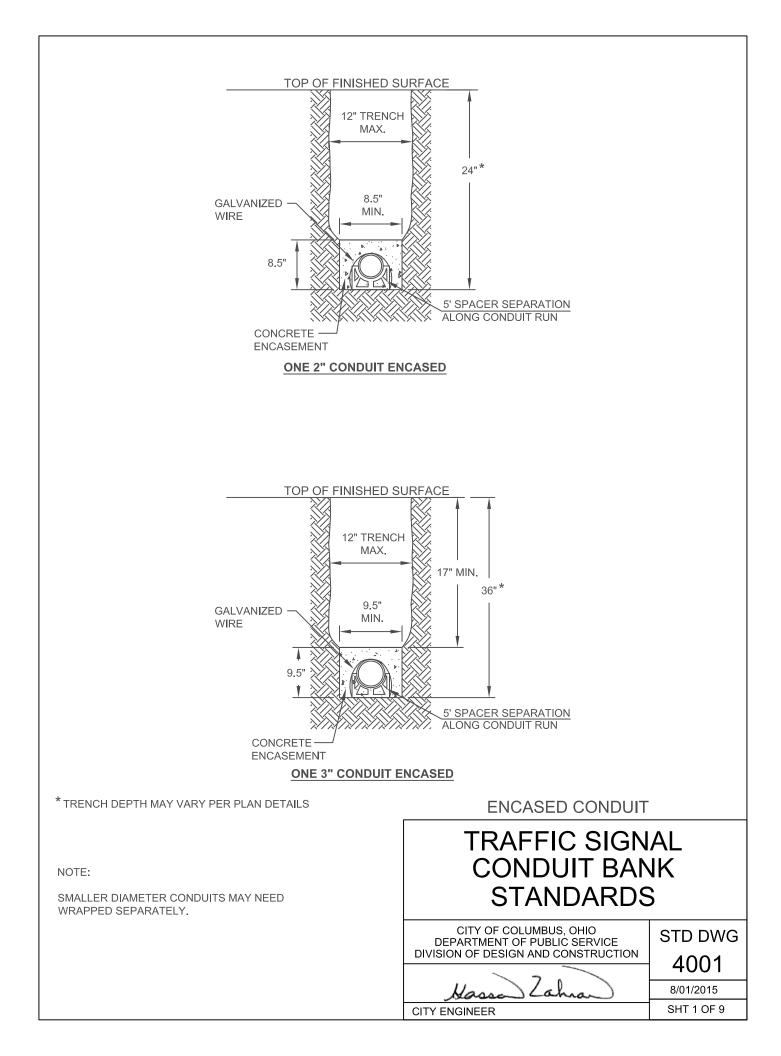
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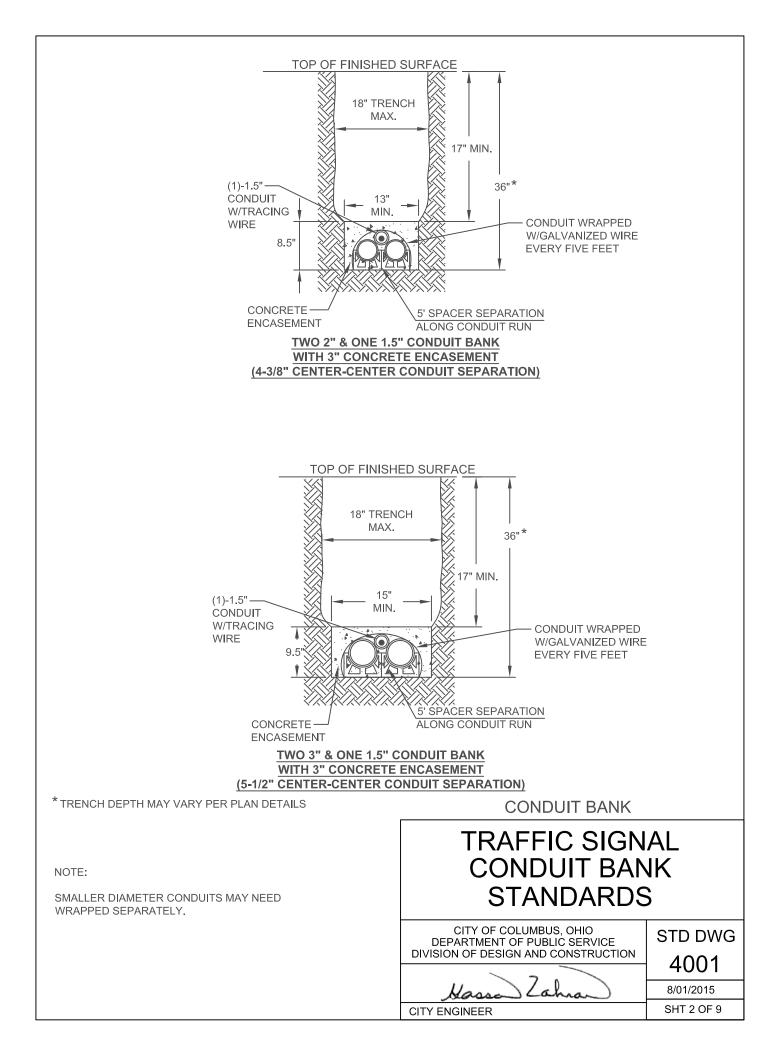
STANDARD DRAWING No.	STANDARD DRAWING TITLE	REVISION DATE
4000	Roadway Conduit Standards	08/10/2017
4001	Traffic Signal Conduit Bank Standards	08/01/2015
4002	Conduit Guard Rail Protection	05/01/2014
4020	Pull Box Underdrain	05/01/2014
4021	27" Pull Box	08/10/2017
4022	32" Pull Box	08/10/2017
4023	48" Pull Box	08/10/2017
4024	Loop pull box installed over IC duct bank	08/10/2017
4050	Signal Cable Conduit Riser Installation	08/10/2017
4051	Power Service Conduit Riser for Ground Mounted Cabinet	05/01/2014
4052	Power Service Conduit Riser for Pole Mounted Cabinet	05/01/2014
4100	5' pedestal, Pushbutton Mounting	08/10/2017
4101	10.7' pedestal – Pedestrian Signal Head Mountings	08/10/2017
4102	12.7' pedestal – Vehicular Signal Head Mounting	08/10/2017
4103	17.5' pedestal –Street Name Sign Mounting	08/10/2017
4104	21' pedestal – Vehicular Signal Head Mounting	08/10/2017
4105	Transformer Base	08/10/2017
4106	10.7' Decorative Pedestal	06/01/2018
4110	Detector Unit/Traffic Flow Monitor Bracket Arm	08/10/2017
4111	Traffic Flow Monitor	08/10/2017
4120	Standard City of Columbus Mast Arm	08/10/2017
4121	Decorative City of Columbus Mast Arm	08/10/2017
4122	Mechanical Dampening Device	05/01/2014
4160	Signal Support / Strain Pole Foundation	02/14/2018
4161	Pole Foundation In Sidewalk Area	08/01/2015
4162	Traffic Signal Controller Cabinet Foundation	08/10/2017
4163	Pedestal Foundation	06/01/2018
4170	Strain Pole	08/10/2017
4200	Pole Mountings standards	08/01/2015
4201	Overhead Signal Attachment Mast Arm	08/01/2015
4202	Overhead Signal Attachment Span Wire	08/10/2017
4205	Traffic Signal Backplate	05/01/2014
4230	Pushbutton and sign installation details	08/01/2015
4250	Sign Hanger Assembly, Span Wire	05/01/2014

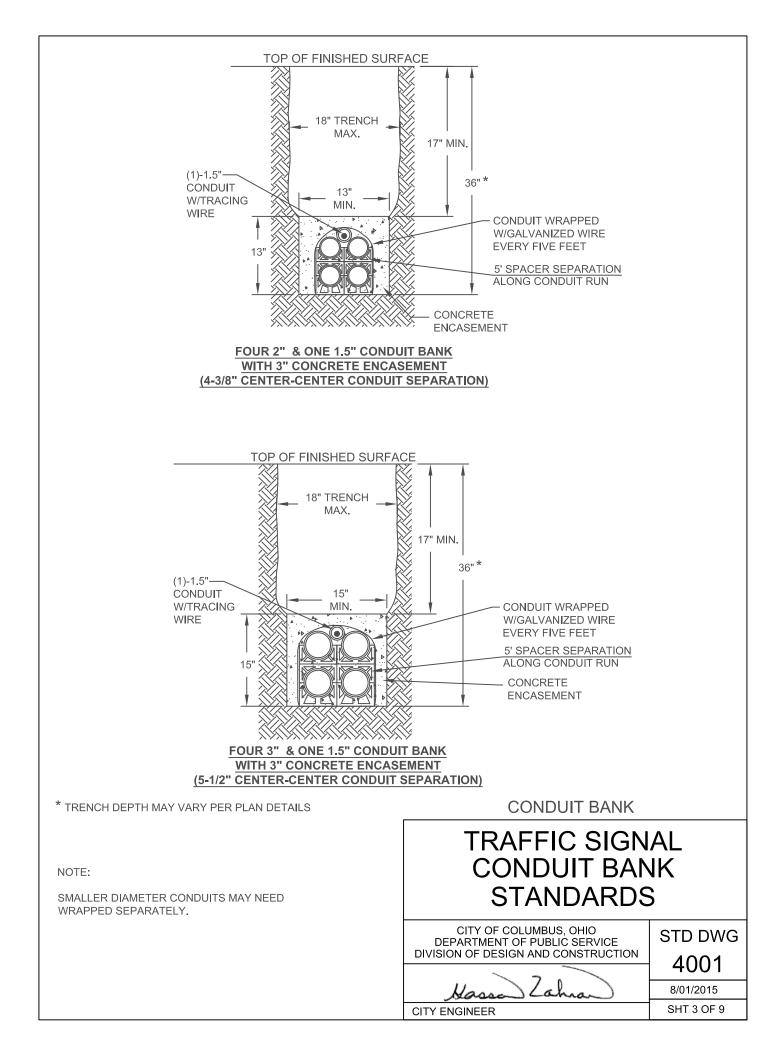
STANDARD DRAWING No.	STANDARD DRAWING TITLE	REVISION DATE
4251	Sign Hanger Assembly, Mast Arm – Rigid Mounted	05/01/2014
4252	Sign Hanger Assembly, Mast Arm – Free Swinging	05/01/2014
4253	Sign Support Assembly, Pole Mounted	05/01/2014
4300	Vehicle Detector Standards	08/10/2017
4301	Bicycle Detector Markings	08/10/2017
4330	Messenger Wire Details 1	08/10/2017
4331	Messenger Wire Details 2	05/01/2014
4332	Left Turn Trap Prevention Cut-Out Relay	05/01/2014
4333	Inhibit Delay Relay	05/01/2014

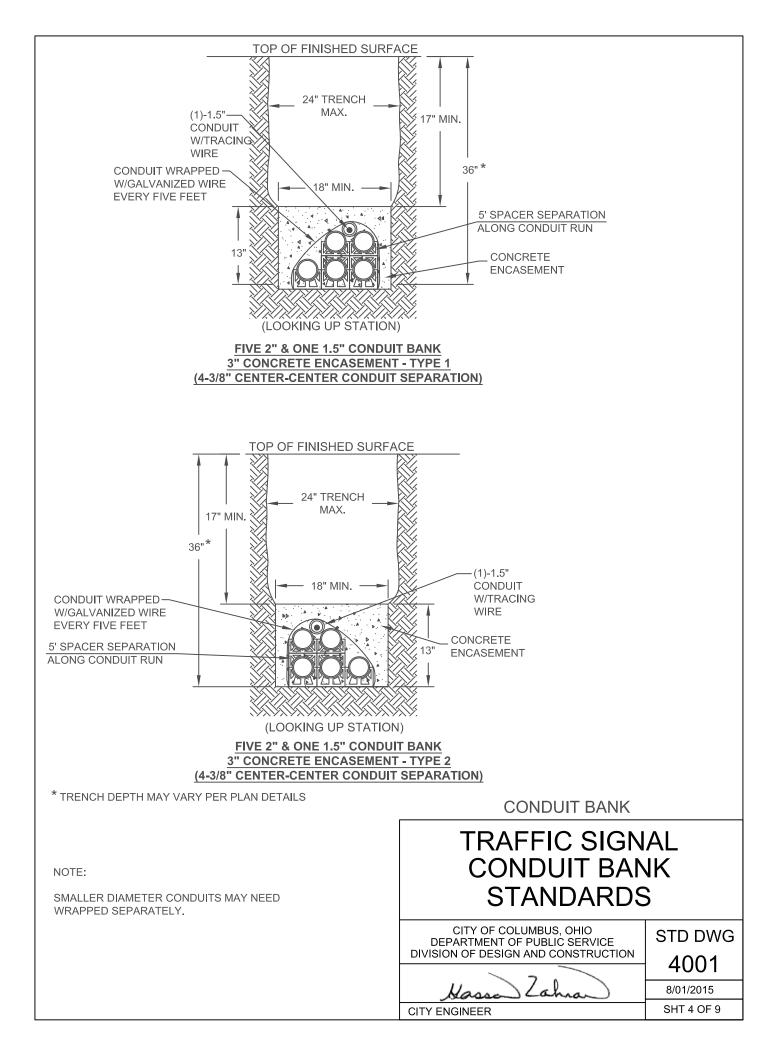


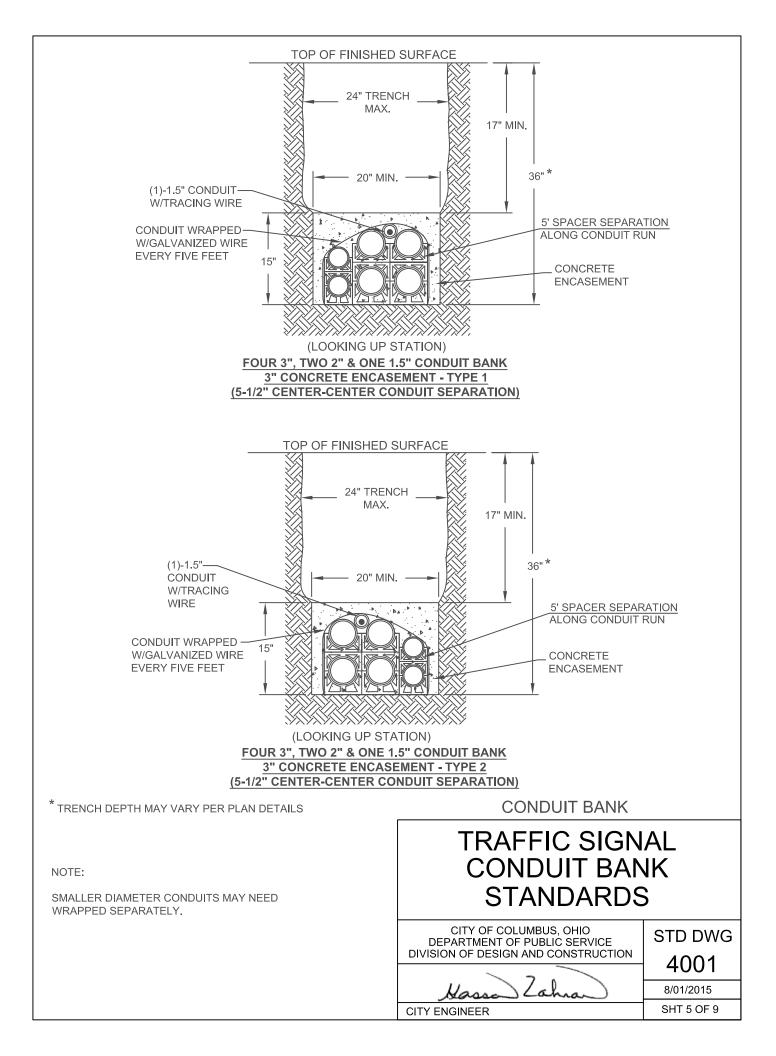


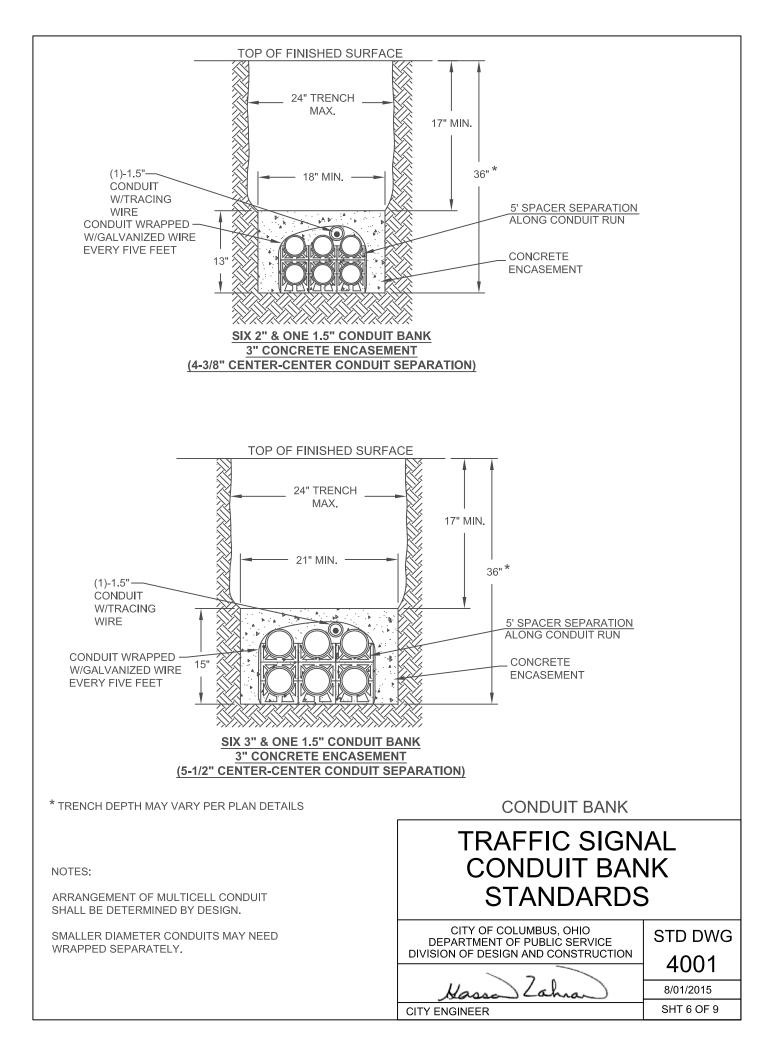


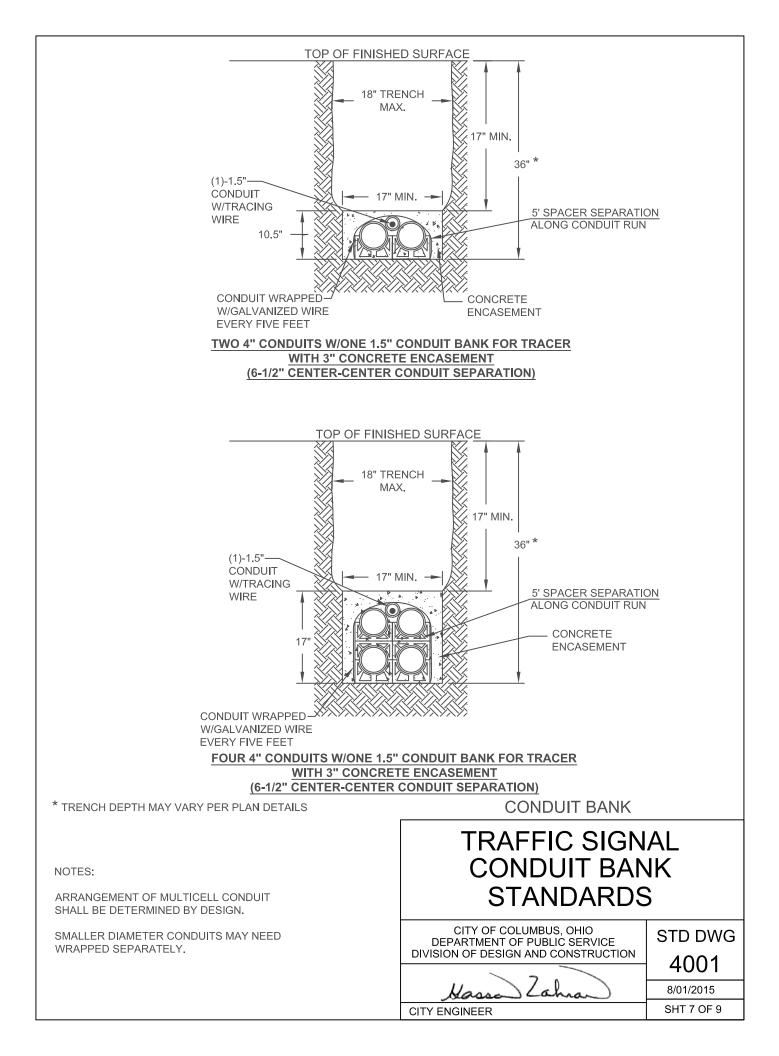


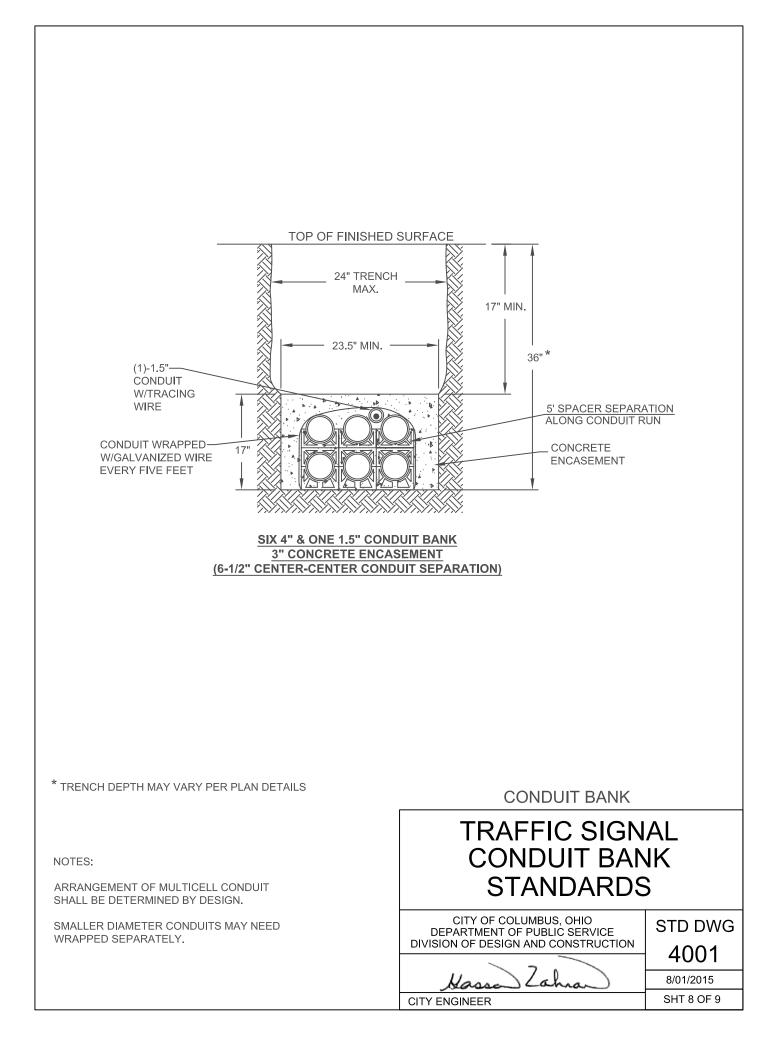


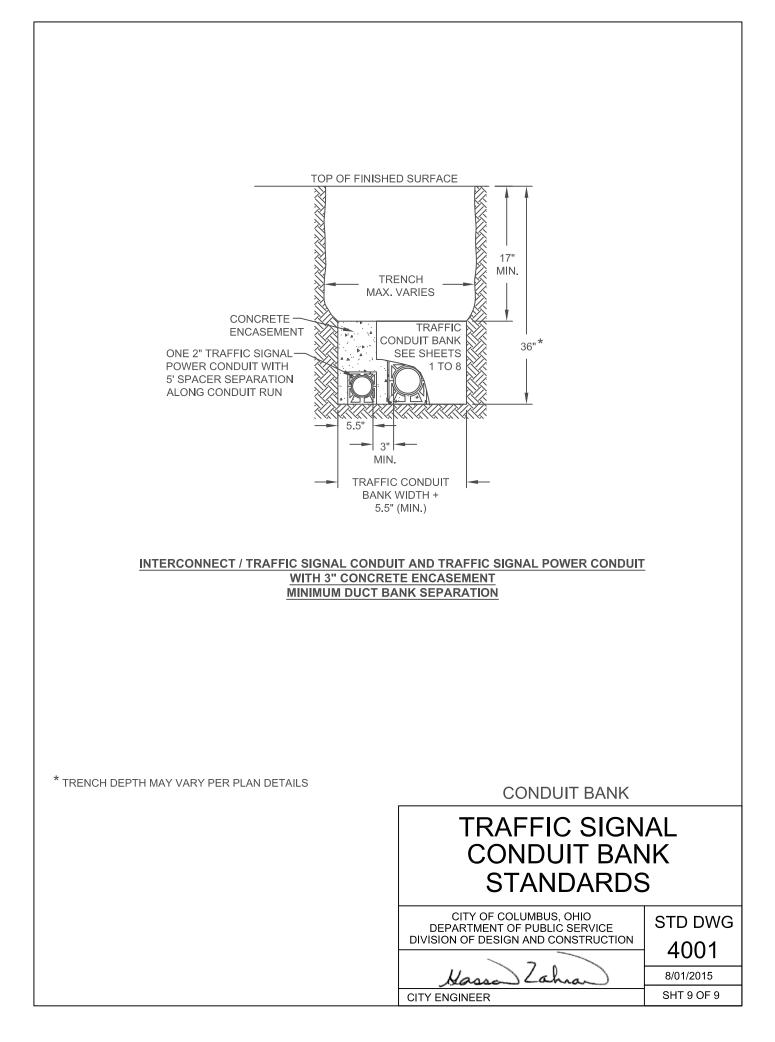


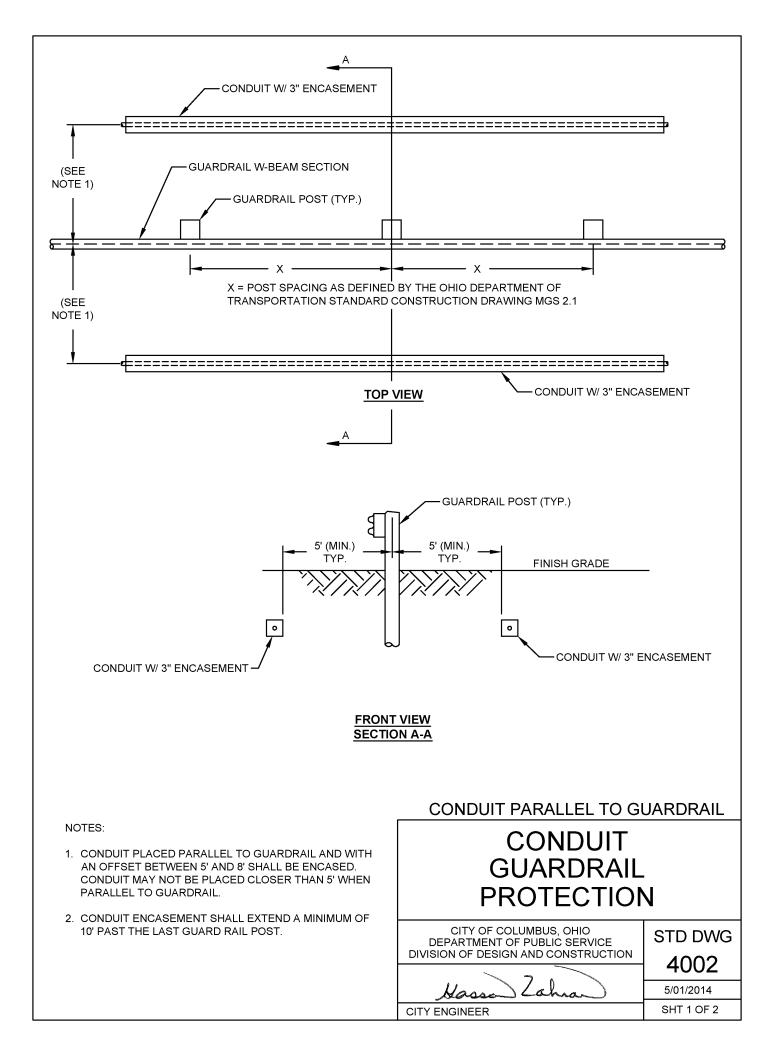


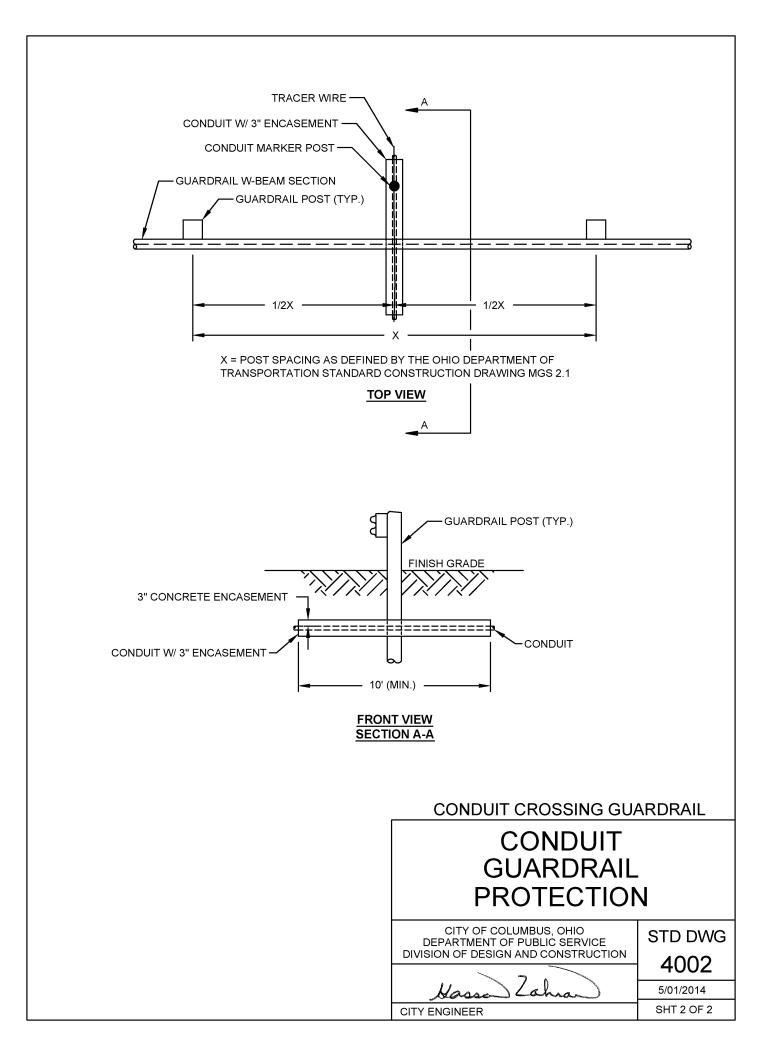


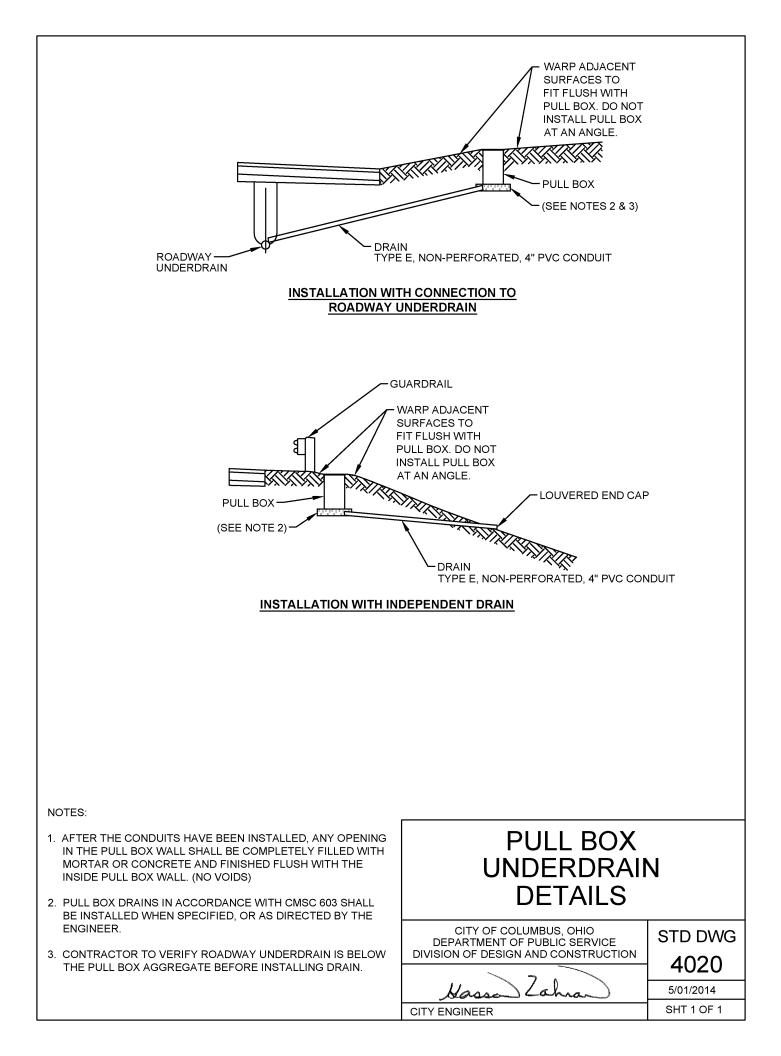


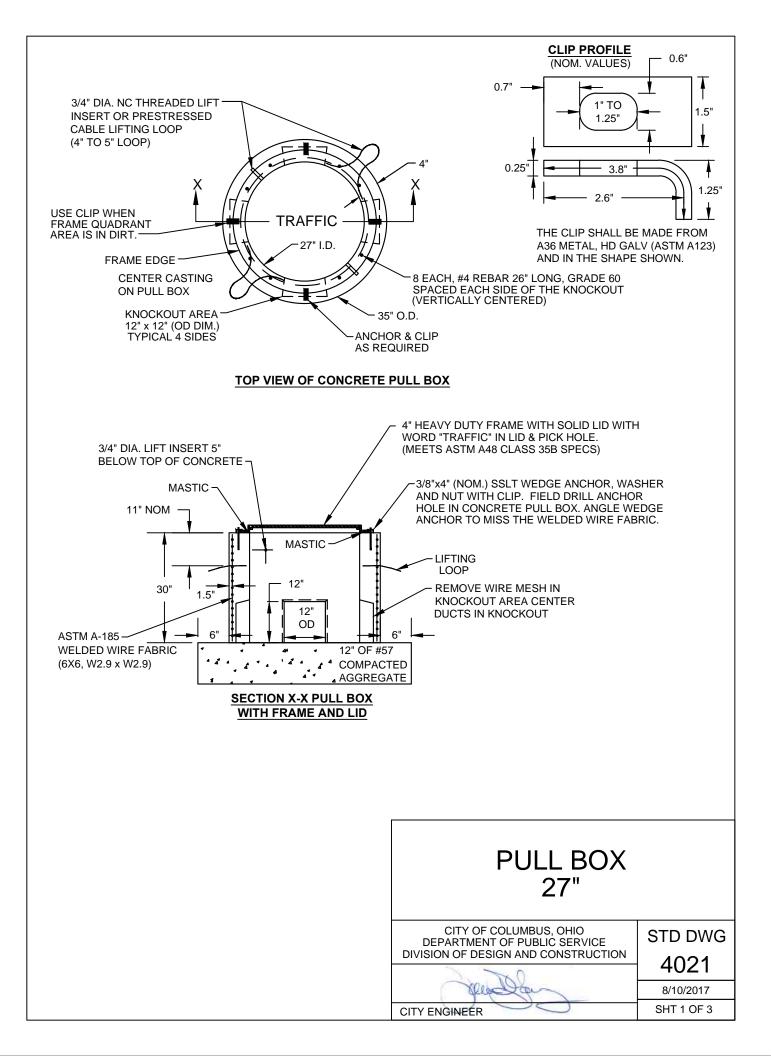


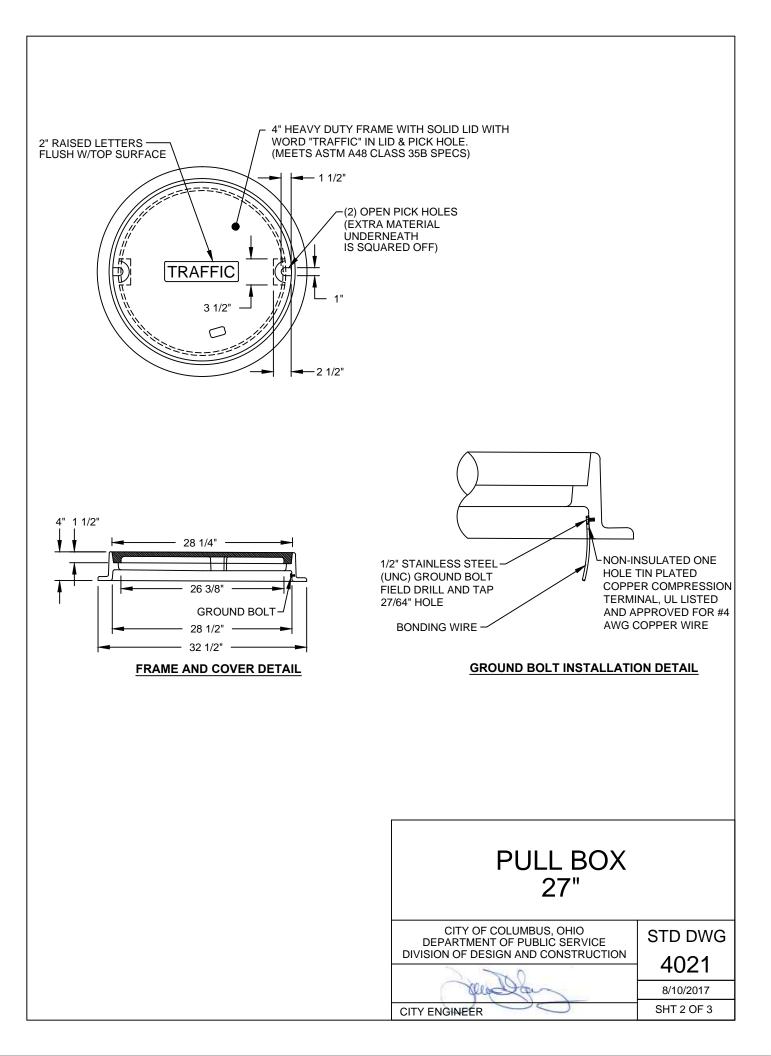












ONE COAT OF WATER REPELLENT SEALER (SEE CITY OF COLUMBUS QUALIFIED PRODUCTS LIST) SHALL BE APPLIED TO THE INSIDE & OUTSIDE OF THE PULL BOX.

CONCRETE SHALL HAVE AIR ENTRAPMENT OF 6% ± 2% AND SHALL HAVE 4500 PSI STRENGTH AT 28 DAYS.

LID RING LOAD TRANSFER IS TO BE DISTRIBUTED BY USE OF A PREFORMED MASTIC JOINT MATERIAL.

CUT OFF CONDUITS SO THEY EXTEND NO MORE THAN THREE INCHES BEYOND THE INSIDE PULL BOX WALL AND PROVIDE BUSHINGS.

WHENEVER POSSIBLE, CONDUITS SHOULD ENTER THE PULL BOX VIA A KNOCKOUT. WHEN APPROVED BY THE DIVISION OF DESIGN AND CONSTRUCTION PERSONNEL, CONDUITS MAY ENTER THE PULL BOX THROUGH ITS WALL ONLY IF THE OPENING IS SAWN OR CORE DRILLED. CONDUITS SHALL NOT ENTER VIA THE BOTTOM OF THE PULL BOX WITHOUT APPROVAL BY THE DIVISION OF DESIGN AND CONSTRUCTION PERSONNEL. CONDUIT SHALL ENTER KNOCKOUT AS CLOSE TO 90° AS POSSIBLE.

THE WEDGE ANCHOR ASSEMBLY SHALL BE OMITTED WHENEVER THE ENTIRE AREA ABOVE THE KNOCKOUT (1/4 OF THE CASTING) IS EITHER ENCASED IN CONCRETE OR ASPHALT. THE ENCASEMENT SHALL BE CENTERED AROUND THE KNOCKOUT.

ENLARGING THE KNOCKOUT AREA IF REQUIRED SHALL BE DONE BY SAW CUTTING THE CONCRETE. NO OTHER METHOD IS ALLOWED. CONTRACTOR SHALL REPLACE THE CONCRETE HOUSING IF DAMAGED AT HIS EXPENSE.

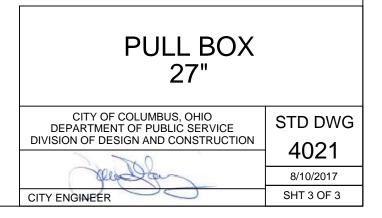
AFTER THE CONDUITS HAVE BEEN INSTALLED, ANY OPENING IN THE PULL BOX WALL SHALL BE TOTALLY FILLED WITH MORTAR OR CONCRETE AND FINISHED FLUSH WITH THE INSIDE PULL BOX WALL. (NO VOIDS)

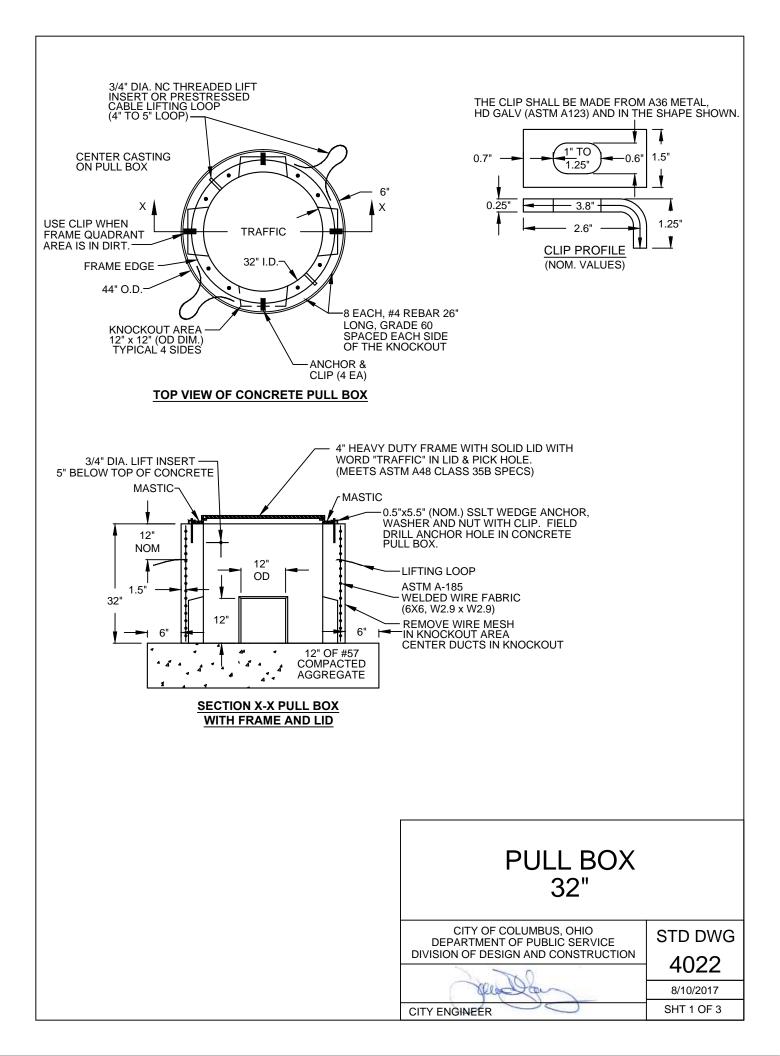
PULL BOX BEARING CAPACITY TO EXCEED 40,000 POUNDS.

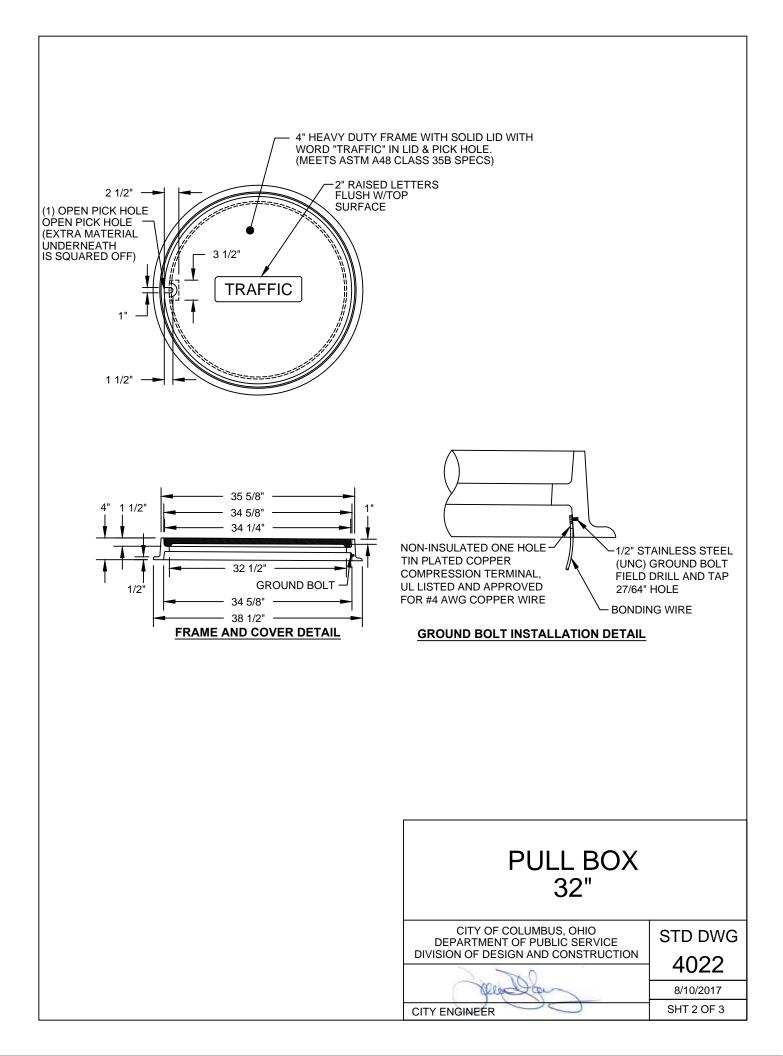
ANY CONDUIT THAT EXITS A PULL BOX, AND DIRECTLY ENTERS ANY ELECTRONIC CABINET, SHALL BE DUCT SEALED IN THE PULL BOX.

THE CONTRACTOR SHALL INSTALL NON-ORGANIC FIBERGLASS PULL TAPE WITH A MINIMUM 1800 FT./LBS TENSION STRENGTH IN CONDUIT TO FACILITATE CABLE PLACEMENT.

ALL UNUSED CONDUITS SHALL BE CAPPED AND THE CAPS SECURED TO THE CONDUITS WITH TAPE.







ONE COAT OF WATER REPELLENT SEALER (SEE CITY OF COLUMBUS QUALIFIED PRODUCTS LIST) SHALL BE APPLIED TO THE INSIDE AND OUTSIDE OF THE PULL BOX.

CONCRETE SHALL HAVE AIR ENTRAPMENT OF 6% ± 2% AND SHALL HAVE 4500 PSI STRENGTH AT 28 DAYS. CONCRETE MATERIALS SHALL MEET ODOT SPECIFICATIONS. STANDARD PLACEMENT FOR WIRE MESH & REBAR SHALL BE USED.

LID RING LOAD TRANSFER IS TO BE DISTRIBUTED BY USE OF A PREFORMED MASTIC JOINT MATERIAL.

CUT OFF CONDUITS SO THEY EXTEND NO MORE THAN THREE INCHES BEYOND THE INSIDE PULL BOX WALL AND PROVIDE BUSHINGS.

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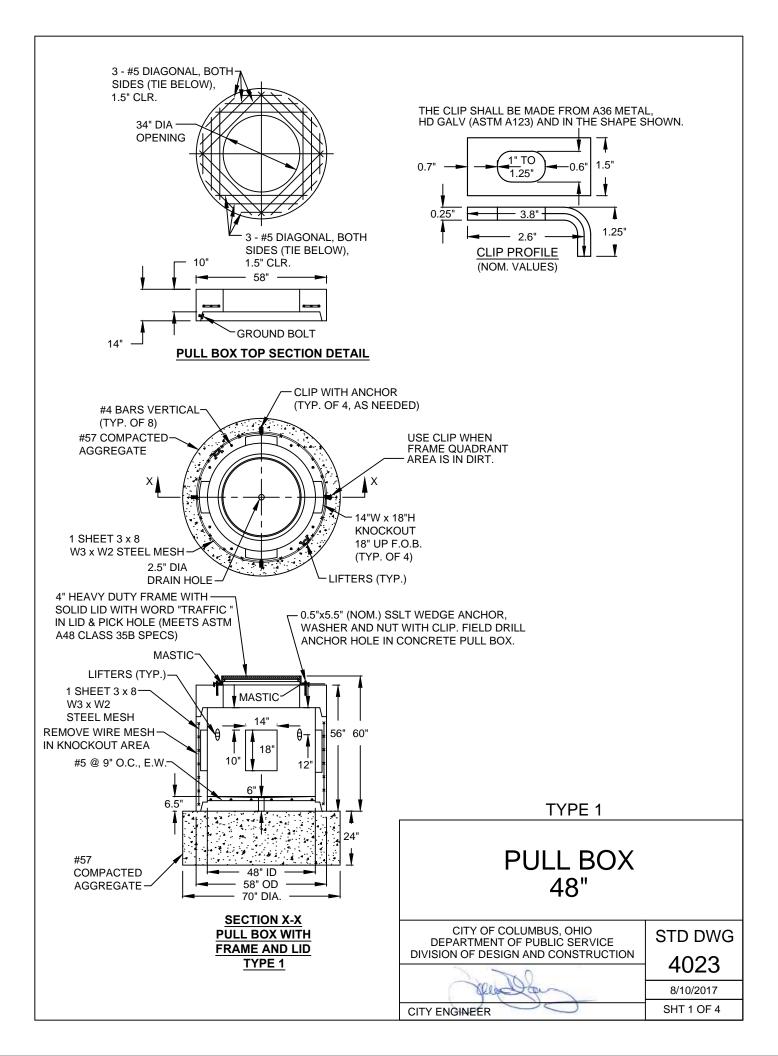
ENLARGING THE KNOCKOUT AREA IF REQUIRED SHALL BE DONE BY SAW CUTTING THE CONCRETE. NO OTHER METHOD IS ALLOWED. CONTRACTOR SHALL REPLACE THE CONCRETE HOUSING IF DAMAGED AT HIS EXPENSE.

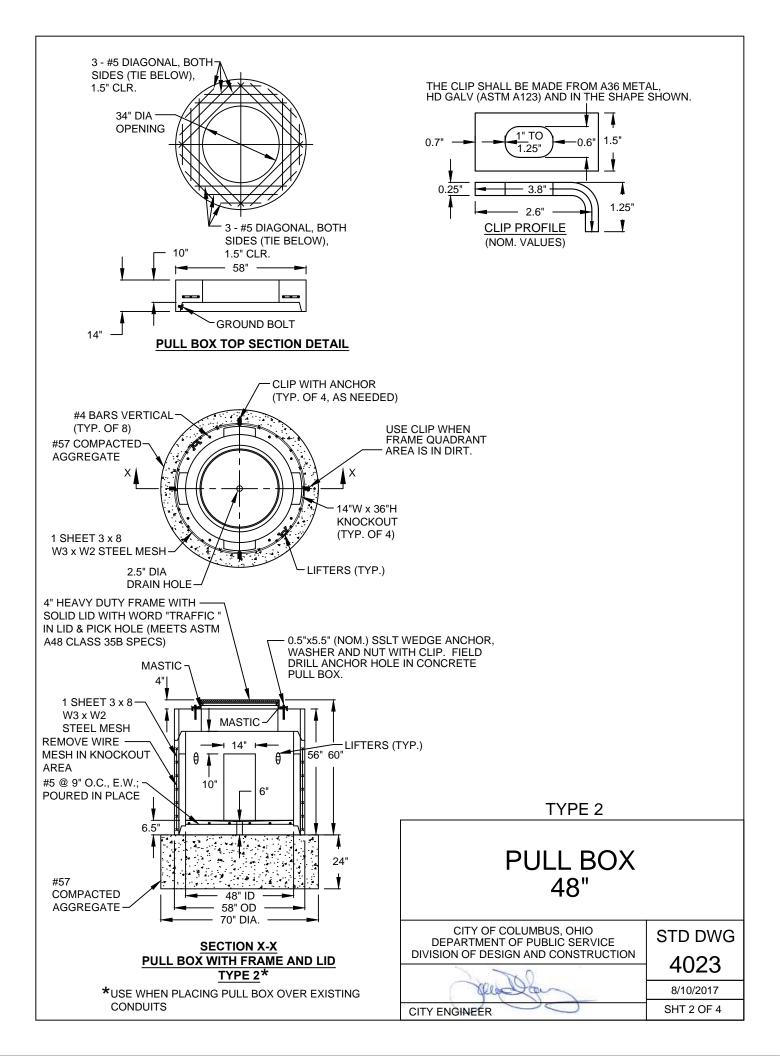
ANY CONDUIT THAT EXITS A PULL BOX, CONTAINS CABLE AND DIRECTLY ENTERS ANY ELECTRONIC CABINET, SHALL BE DUCT SEALED IN THE PULL BOX.

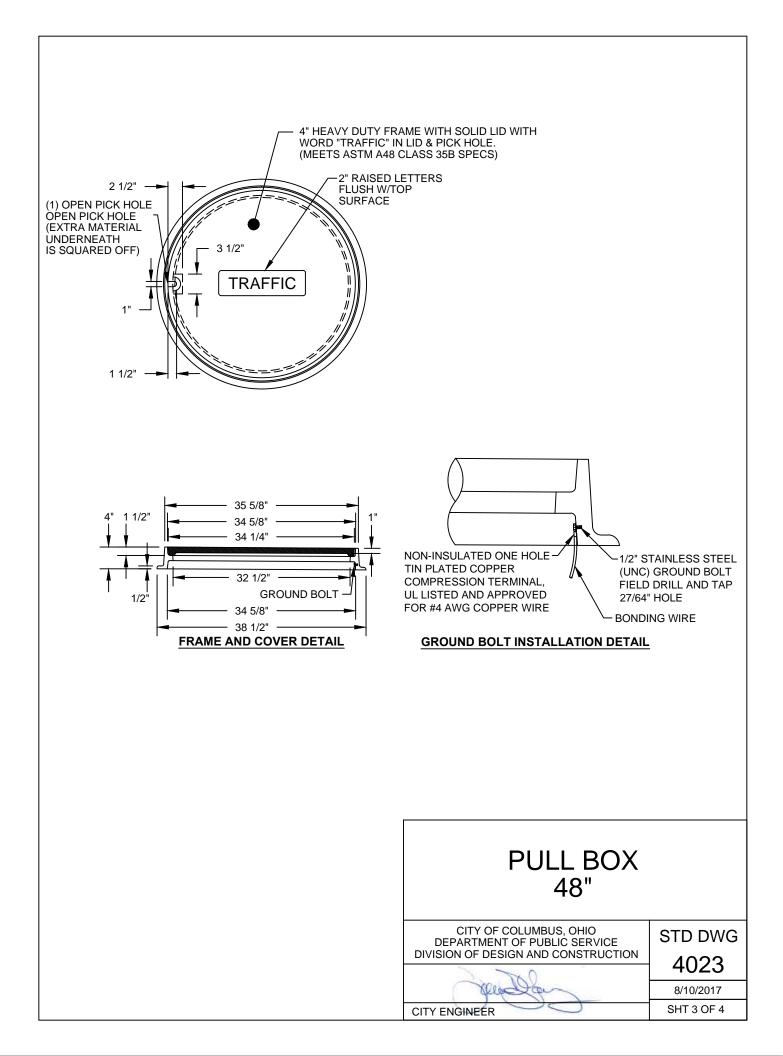
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ALL UNUSED CONDUITS SHALL BE CAPPED AND THE CAPS SECURED TO THE CONDUITS WITH TAPE.









ONE COAT OF WATER REPELLENT SEALER (SEE CITY OF COLUMBUS QUALIFIED PRODUCTS LIST) SHALL BE APPLIED TO THE INSIDE AND OUTSIDE OF THE PULL BOX.

CONCRETE SHALL HAVE AIR ENTRAPMENT OF 6% ± 2% AND SHALL HAVE 4500 PSI STRENGTH AT 28 DAYS. CONCRETE MATERIALS SHALL MEET ODOT SPECIFICATIONS.

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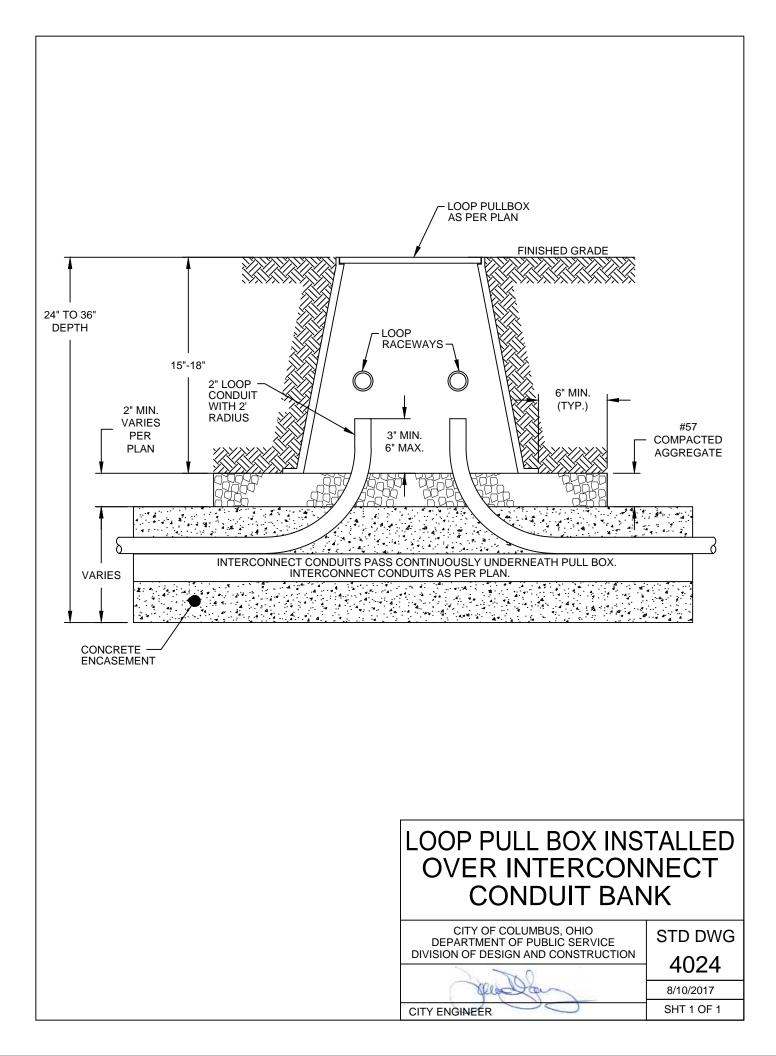
ANY CONDUIT THAT EXITS A PULL BOX, CONTAINS CABLE AND DIRECTLY ENTERS ANY ELECTRONICS CABINET, SHALL BE DUCT-SEALED IN THE PULL BOX.

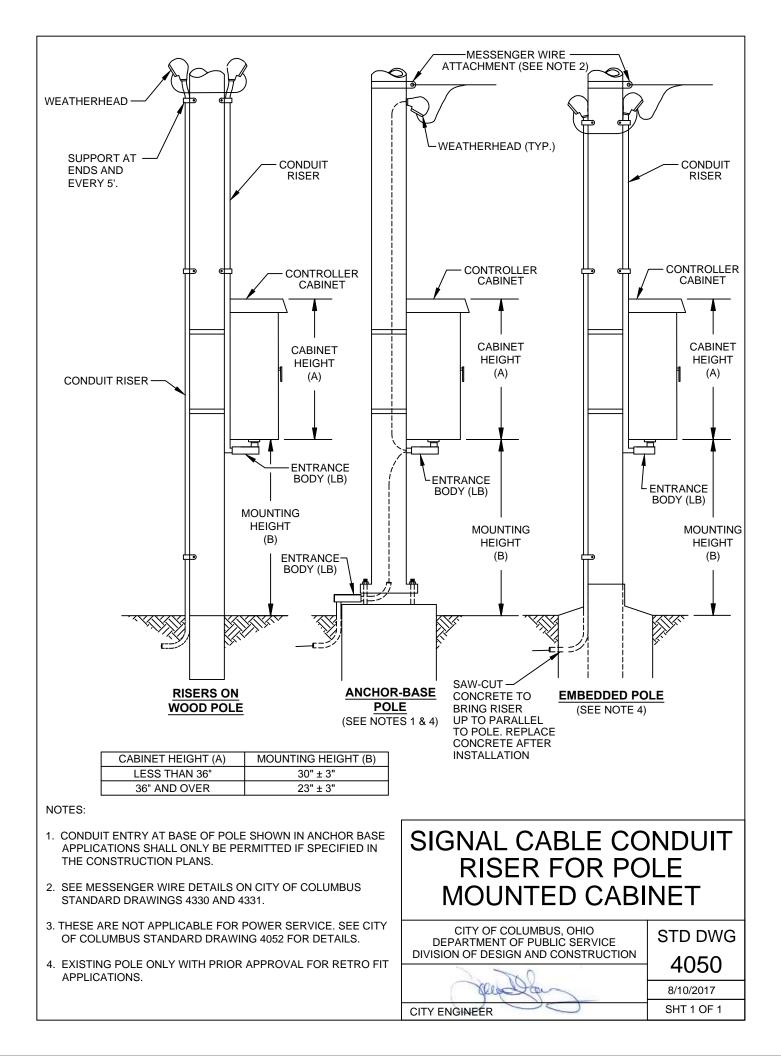
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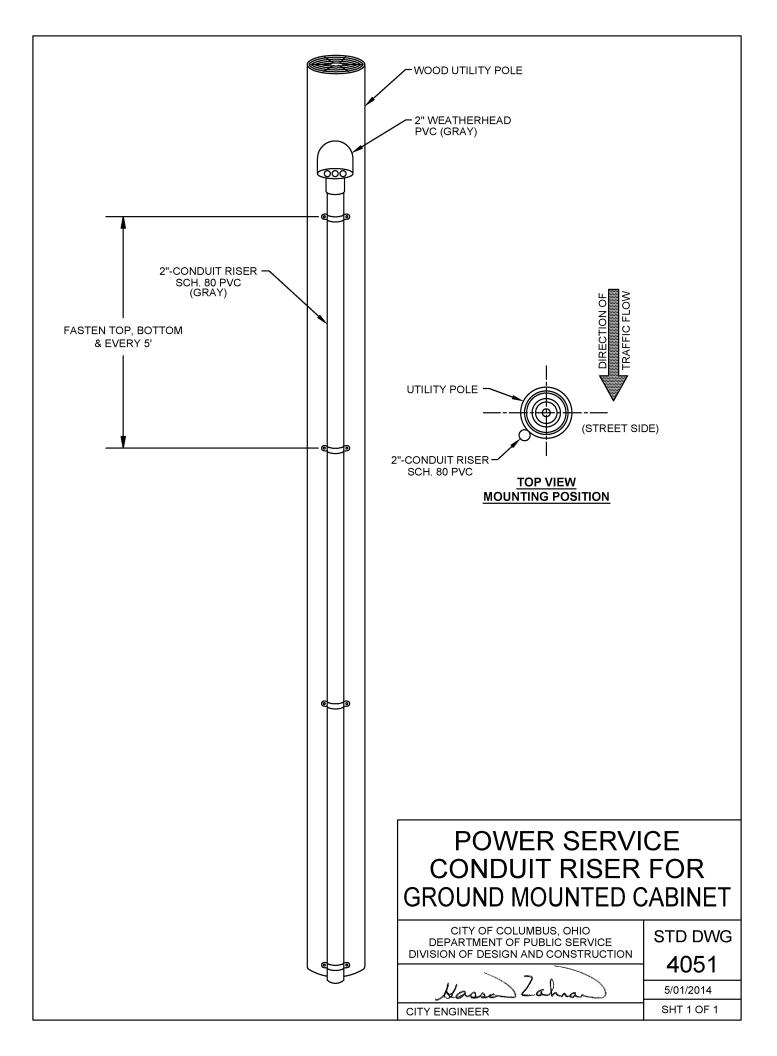
ALL UNUSED CONDUITS SHALL BE CAPPED AND THE CAPS SECURED TO THE CONDUITS WITH TAPE.

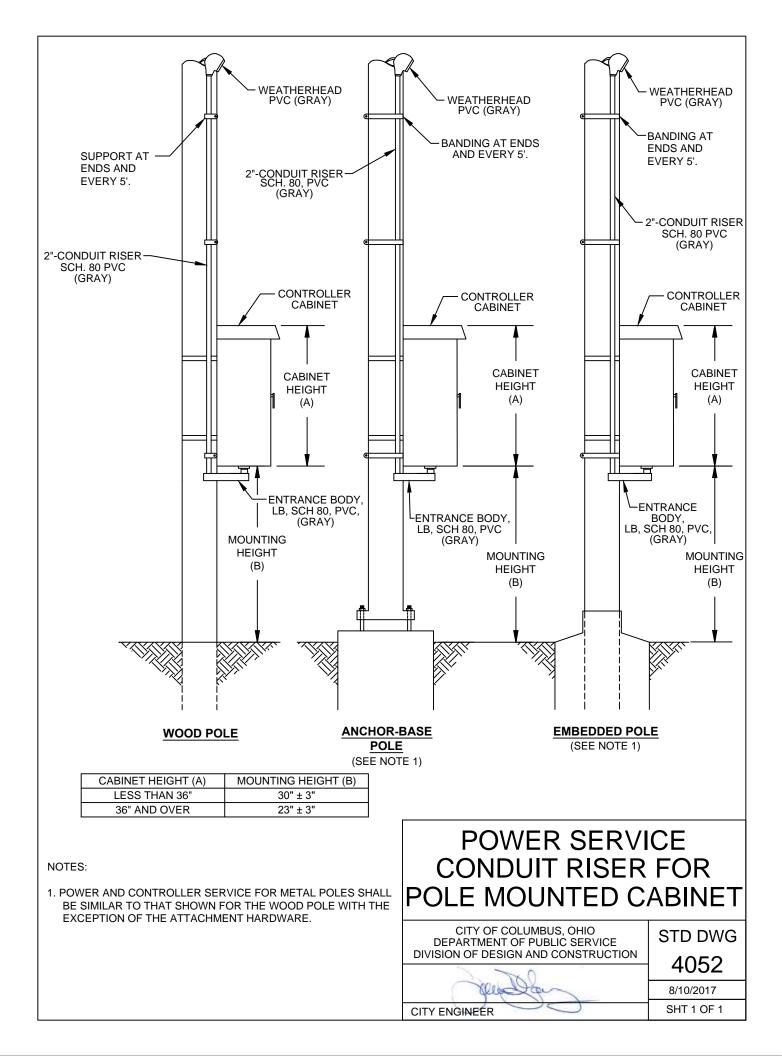
STANDARD PLACEMENT FOR WIRE MESH AND REBAR SHALL BE USED.

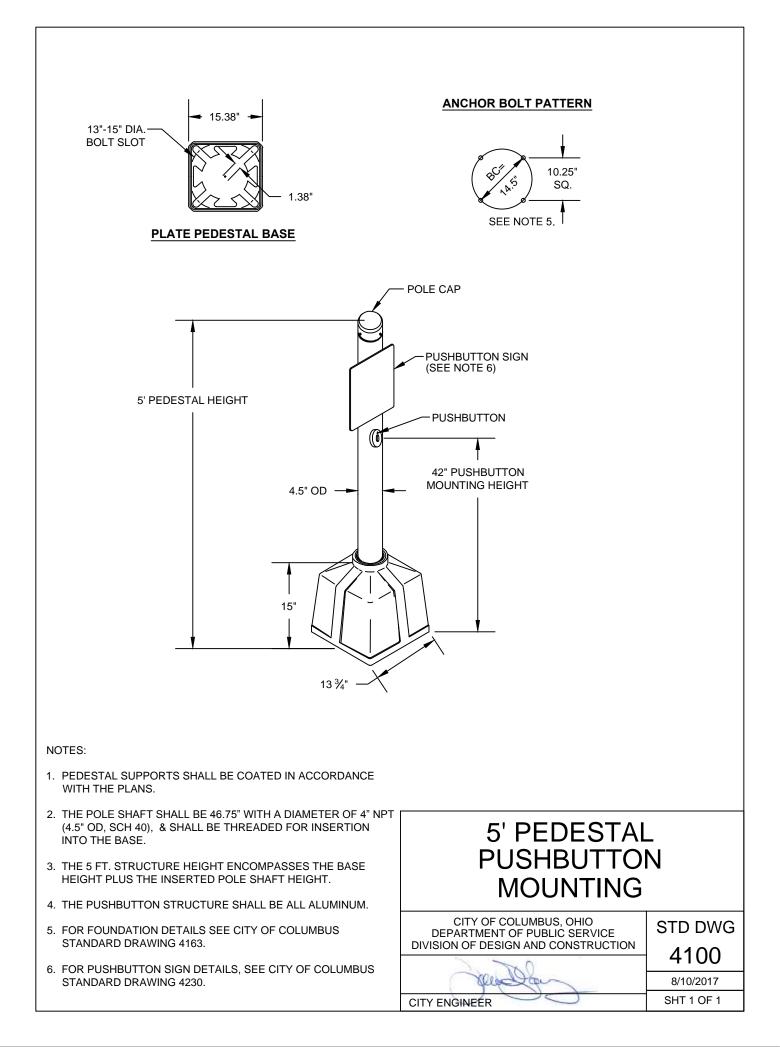
PULL BOX 48"		
CITY OF COLUMBUS, OHIO DEPARTMENT OF PUBLIC SERVICE DIVISION OF DESIGN AND CONSTRUCTION	STD DWG 4023	
Allanda	8/10/2017	
CITY ENGINEER	SHT 4 OF 4	

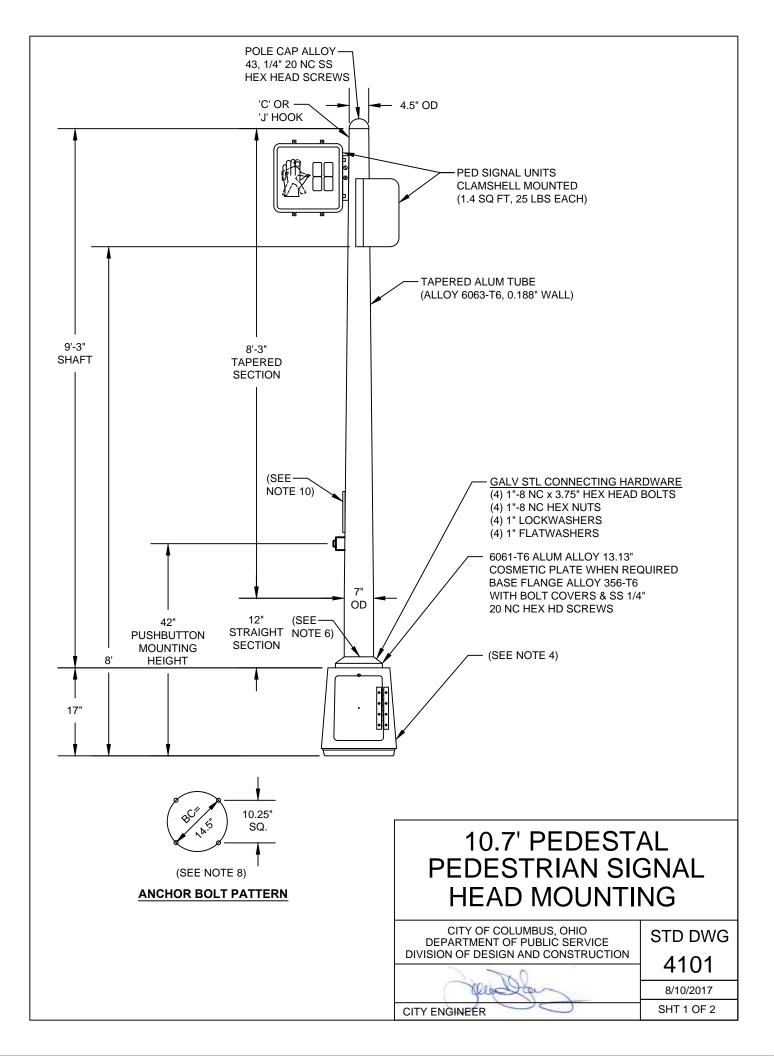






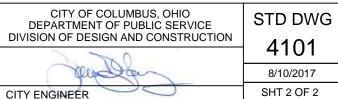


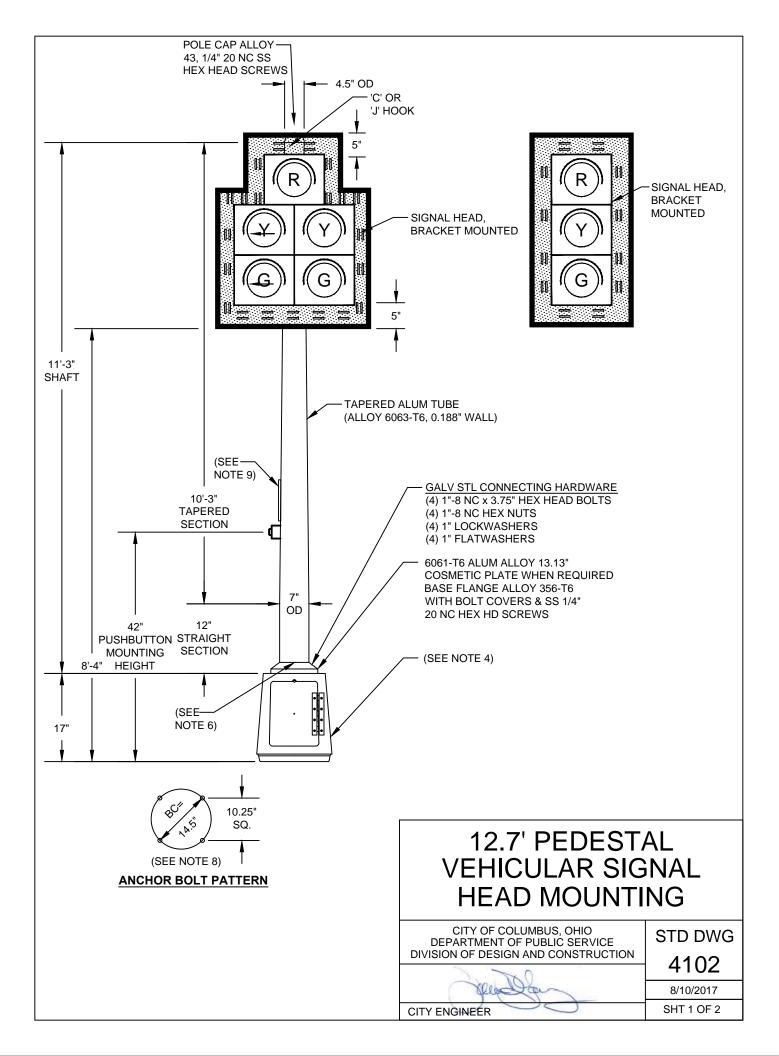




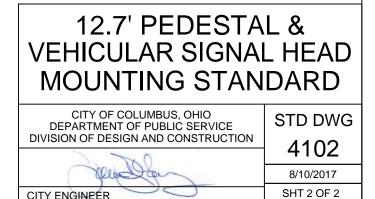
- 1. PEDESTAL SUPPORTS SHALL BE COATED IN ACCORDANCE WITH THE PLANS.
- 2. PEDESTAL SUPPORTS SHALL BE DESIGNED FOR 90 MPH WINDS, APPROPRIATE GUST FACTOR AND LOADING AS PER PLAN.
- 3. 4 ANCHOR BOLTS SHALL BE INCLUDED WITH NUTS, LOCK WASHERS AND EIGHT (8) SHIMS.
- 4. A 17" TRANSFORMER BASE (ALSO KNOWN AS T-BASE) AND ALL CONNECTING HARDWARE SHALL BE FURNISHED WITH EACH PEDESTAL. FOR TRANSFORMER BASE DETAILS SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4105.
- 5. THE PEDESTAL SHALL BE FURNISHED AND INSTALLED WITH A POLE SHAFT THAT HAS A COMBINED TAPERED-STRAIGHT CROSS-SECTIONAL DESIGN AND A ONE-PIECE CONSTRUCTION WITH NO LONGITUDINAL OR CIRCUMFERENTIAL WELDS EXCEPT FOR THE WELD NEEDED TO ATTACH THE POLE BASE. THE POLE SHAFT SHALL HAVE A ROUND CROSS-SECTIONAL DESIGN.
- 6. THE POLE BASE SHALL TELESCOPE THE POLE SHAFT. THE BASE SHALL BE WELDED TO THE POLE SHAFT BY 2 CIRCUMFERENTIAL WELDS: ONE ON THE OUTSIDE OF THE POLE AT THE BASE TOP AND ONE ON THE INSIDE OF THE BASE AT THE POLE BOTTOM.
- 7. 4 BOLT COVERS AND A POLE CAP SHALL BE FURNISHED AND INSTALLED WITH EACH PEDESTAL. THE POLE BASE PLATE SHALL BE LARGE ENOUGH TO FIT OVER ALL OF THE T-BASE TOP OPENINGS. USING AN ALUMINUM FILLER PLATE ON TOP OF THE T-BASE TO COVER ANY OPENING IS ACCEPTABLE. THE FILLER PLATE SHALL BE MANUFACTURED TO FIT THE T-BASE TOP EXACTLY AND BE AT LEAST 1/8 INCH THICK AND MADE FROM 5052-H32 ALLOY. BOTH SIDES AND THE EDGES OF THE FILLER PLATE SHALL BE COATED TO MATCH THE POLE AND T-BASE.
- 8. FOR FOUNDATION DETAILS SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4163.
- 9. THE PEDESTRIAN SIGNAL HEAD HOUSING AND CLAM SHELL MOUNTING BRACKETS SHALL BE BLACK MATCHING FEDERAL STANDARD 595B, COLOR # 27038.
- 10. FOR PEDESTRIAN PUSHBUTTON SIGN DETAILS SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4230.

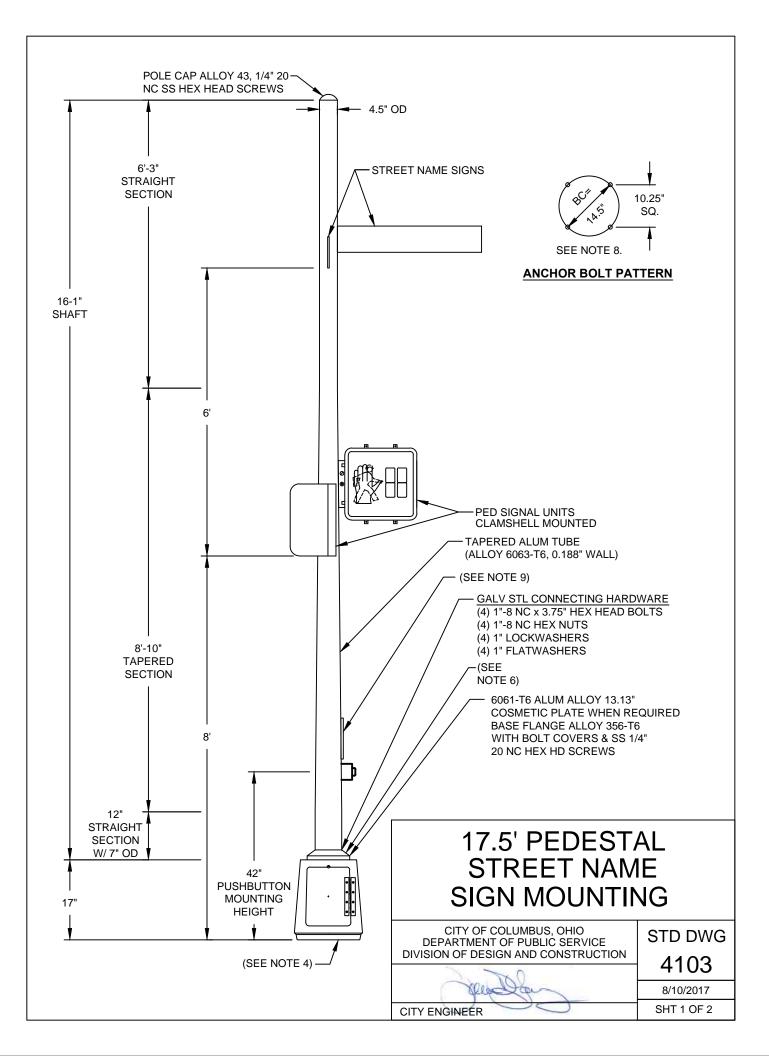
10.7' PEDESTAL PEDESTRIAN SIGNAL HEAD MOUNTING





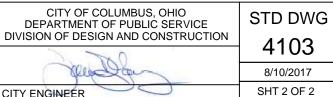
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- 5. THE PEDESTAL SHALL BE FURNISHED AND INSTALLED WITH A POLE SHAFT THAT HAS A COMBINED TAPERED-STRAIGHT CROSS-SECTIONAL DESIGN AND A ONE-PIECE CONSTRUCTION WITH NO LONGITUDINAL OR CIRCUMFERENTIAL WELDS EXCEPT FOR THE WELD NEEDED TO ATTACH THE POLE BASE. THE POLE SHAFT SHALL HAVE A ROUND CROSS-SECTIONAL DESIGN.
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- 8. FOR FOUNDATION DETAILS SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4163.
- 9. FOR PEDESTRIAN PUSHBUTTON SIGN DETAILS SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4230.

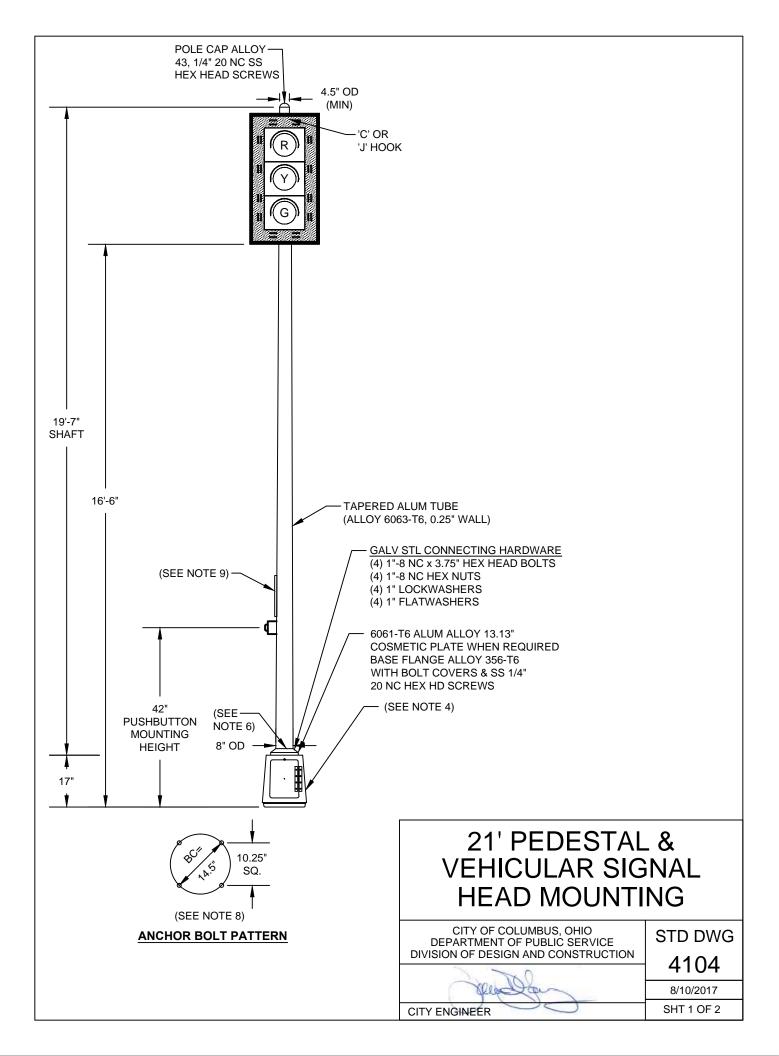




- 1. PEDESTAL SUPPORTS SHALL BE COATED IN ACCORDANCE WITH THE PLAN.
- 2. PEDESTAL SUPPORTS SHALL BE DESIGNED FOR 90 MPH WINDS, APPROPRIATE GUST FACTOR AND LOADING AS PER PLAN.
- 3. 4 ANCHOR BOLTS SHALL BE INCLUDED WITH NUTS, LOCK WASHERS AND EIGHT (8) SHIMS.
- 4. A 17" TRANSFORMER BASE (ALSO KNOWN AS T-BASE) AND ALL CONNECTING HARDWARE SHALL BE FURNISHED WITH EACH PEDESTAL. FOR TRANSFORMER BASE DETAILS SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4109.
- 5. THE PEDESTAL SHALL BE FURNISED AND INSTALLED WITH A POLE SHAFT THAT HAS A COMBINED TAPERED-STRAIGHT CROSS-SECTIONAL DESIGN AND A ONE-PIECE CONSTRUCTION WITH NO LONGITUDINAL OR CIRCUMFERENTIAL WELDS EXCEPT FOR THE WELD NEEDED TO ATTACH THE POLE BASE. THE POLE SHAFT SHALL HAVE A ROUND CROSS-SECTIONAL DESIGN.
- 6. THE POLE BASE SHALL TELESCOPE THE POLE SHAFT. THE BASE SHALL BE WELDED TO THE POLE SHAFT BY 2 CIRCUMFERENTIAL WELDS: ONE ON THE OUTSIDE OF THE POLE AT THE BASE TOP AND ONE ON THE INSIDE OF THE BASE AT THE POLE BOTTOM.
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- 8. FOR FOUNDATION DETAILS SEE CITY OF COLUMBUS STANDARD DRAWING 4163.
- 9. FOR PEDESTRIAN PUSHBUTTON SIGN DETAILS SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4230.

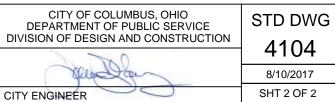
17.5' PEDESTAL STREET NAME SIGN MOUNTING

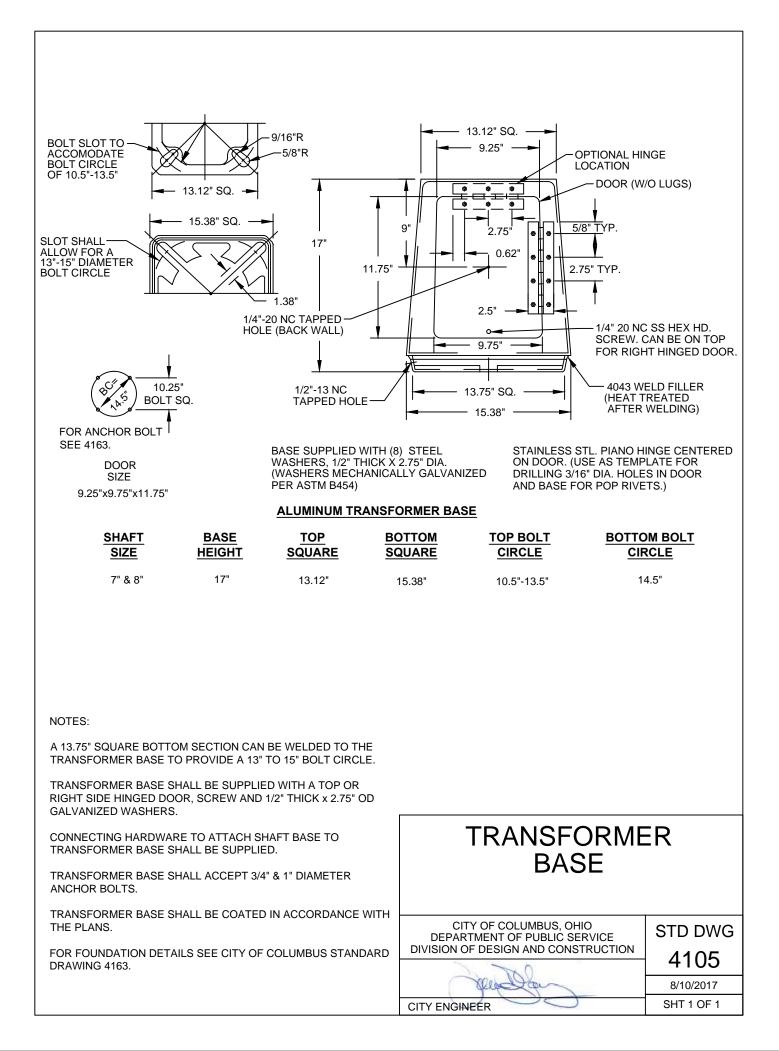


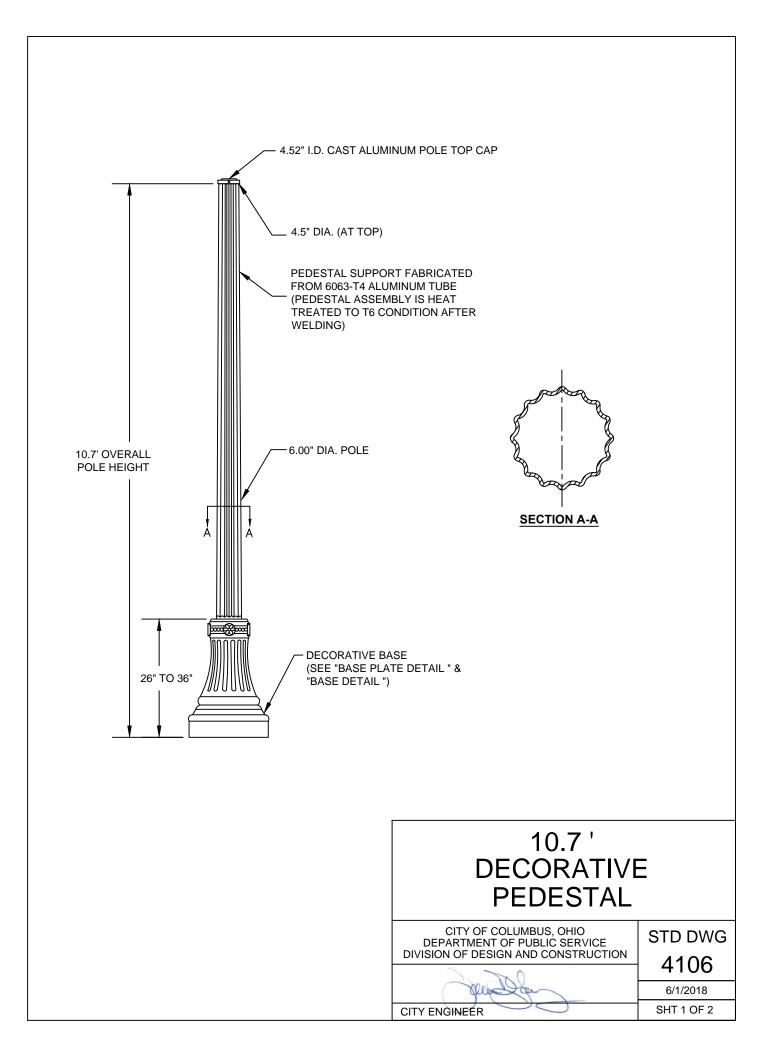


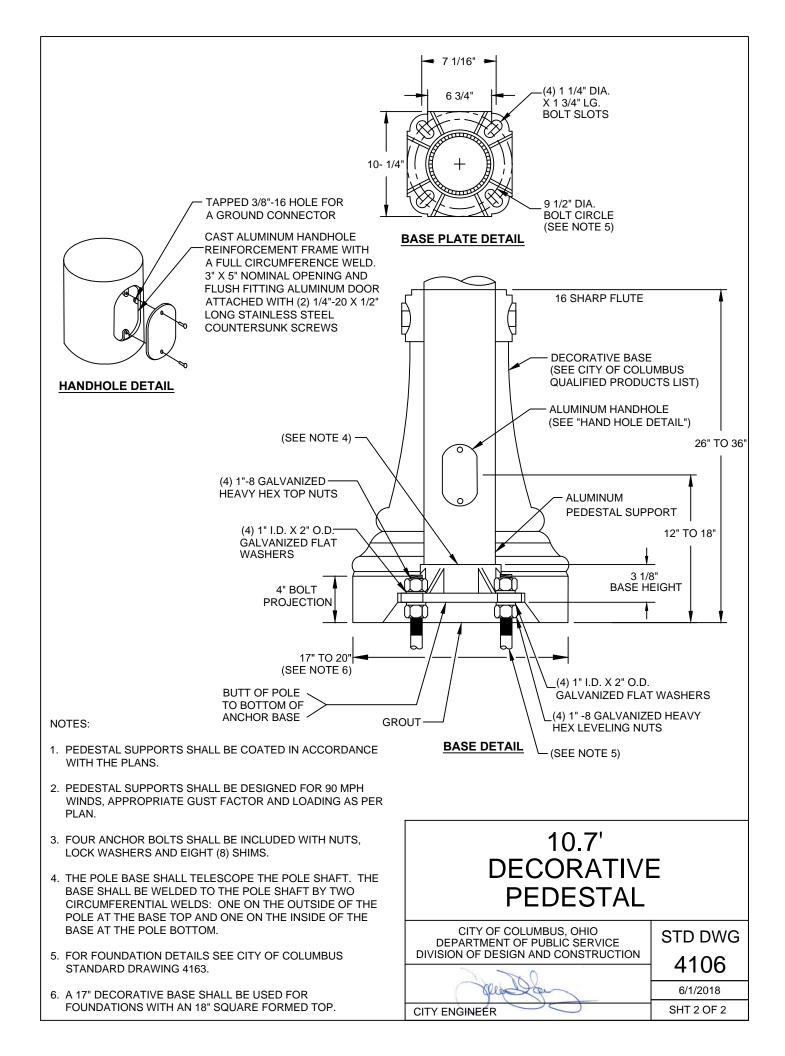
- 1. PEDESTAL SUPPORTS SHALL BE COATED IN ACCORDANCE WITH THE PLANS.
- 2. PEDESTAL SUPPORTS SHALL BE DESIGNED FOR 90 MPH WINDS, APPROPRIATE GUST FACTOR AND LOADING AS PER PLAN.
- 3. 4 ANCHOR BOLTS SHALL BE INCLUDED WITH NUTS, LOCK WASHERS AND EIGHT (8) SHIMS.
- 4. A 17" TRANSFORMER BASE (ALSO KNOWN AS T-BASE) AND ALL CONNECTING HARDWARE SHALL BE FURNISHED WITH EACH PEDESTAL. FOR TRANSFORMER BASE DETAILS SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4105.
- 5. THE PEDESTAL SHALL BE FURNISHED AND INSTALLED WITH A POLE SHAFT THAT HAS A TAPERED CROSS-SECTIONAL DESIGN AND A ONE-PIECE CONSTRUCTION WITH NO LONGITUDINAL OR CIRCUMFERENTIAL WELDS EXCEPT FOR THE WELD NEEDED TO ATTACH THE POLE BASE. THE POLE SHAFT SHALL HAVE A ROUND CROSS-SECTIONAL DESIGN.
- 6. THE POLE BASE SHALL TELESCOPE THE POLE SHAFT. THE BASE SHALL BE WELDED TO THE POLE SHAFT BY 2 CIRCUMFERENTIAL WELDS: ONE ON THE OUTSIDE OF THE POLE AT THE BASE TOP AND ONE ON THE INSIDE OF THE BASE AT THE POLE BOTTOM.
- 7. 4 BOLT COVERS AND A POLE CAP SHALL BE FURNISHED AND INSTALLED WITH EACH PEDESTAL. THE POLE BASE PLATE SHALL BE LARGE ENOUGH TO FIT OVER ALL OF THE T-BASE TOP OPENINGS. USING AN ALUMINUM FILLER PLATE ON TOP OF THE T-BASE TO COVER ANY OPENING IS ACCEPTABLE. THE FILLER PLATE SHALL BE MANUFACTURED TO FIT THE T-BASE TOP EXACTLY AND BE AT LEAST 1/8 INCH THICK AND MADE FROM 5052-H32 ALLOY. BOTH SIDES AND THE EDGES OF THE FILLER PLATE SHALL BE COATED TO MATCH THE POLE AND T-BASE.
- 8. FOR FOUNDATION DETAILS SEE CITY OF COLUMBUS STANDARD DRAWING 4163.
- 9. FOR PEDESTRIAN PUSHBUTTON SIGN DETAILS SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4230.

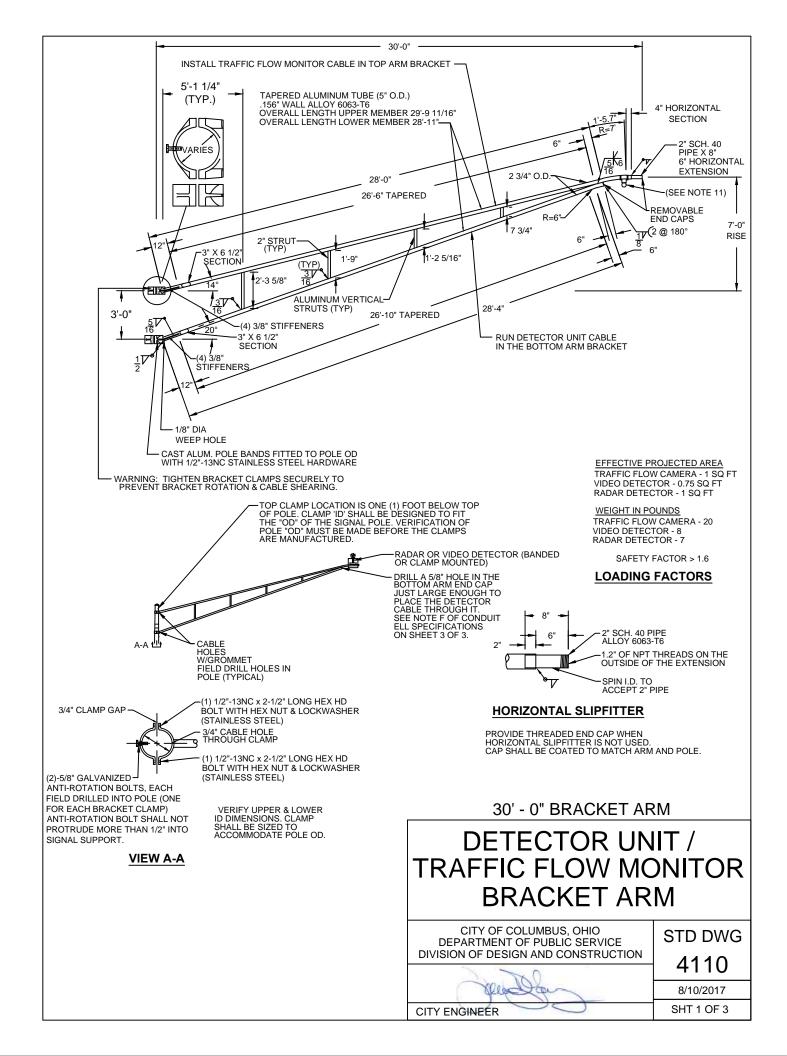
21' PEDESTAL & VEHICULAR SIGNAL HEAD MOUNTING

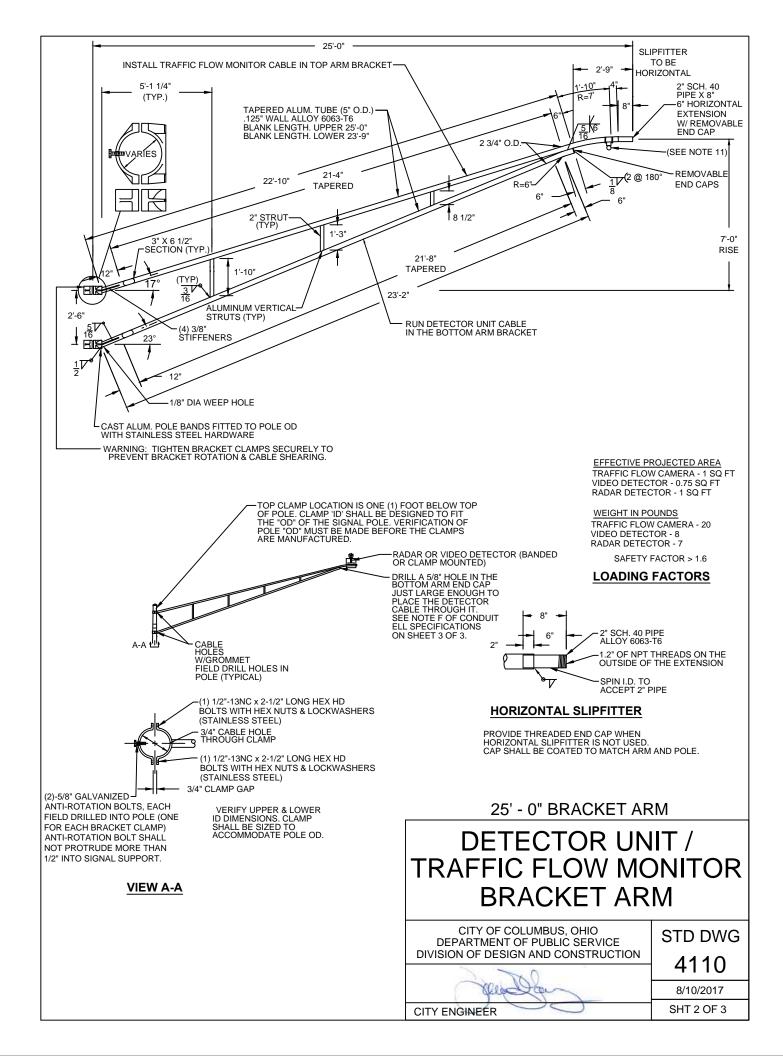


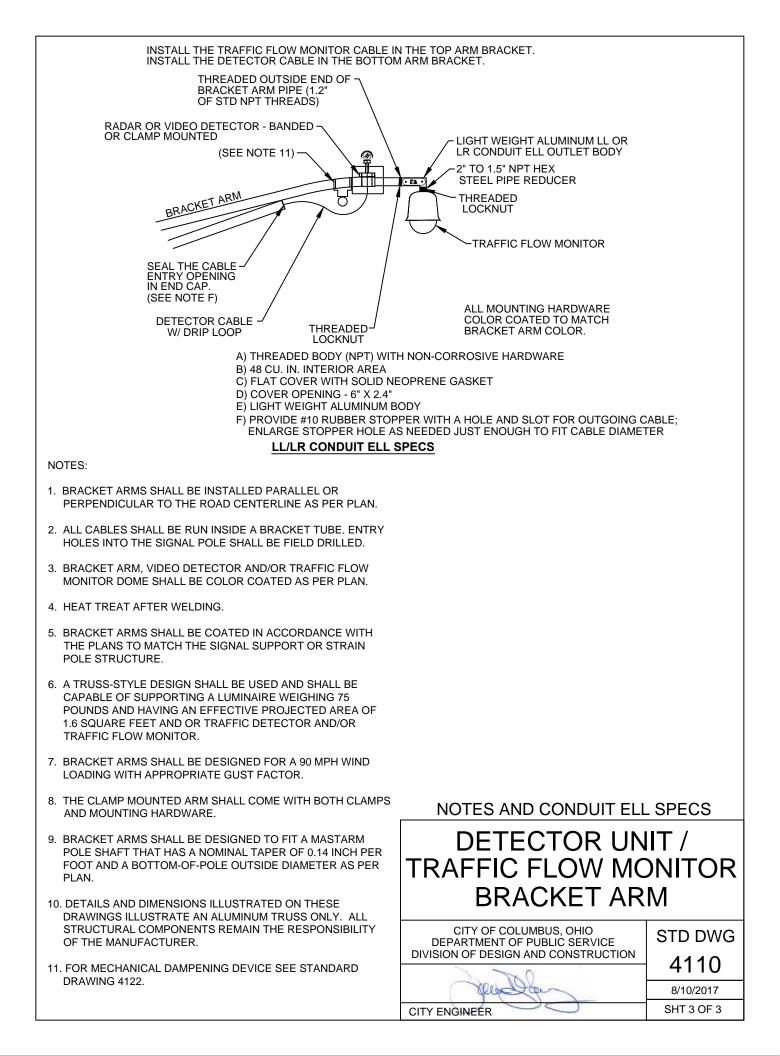


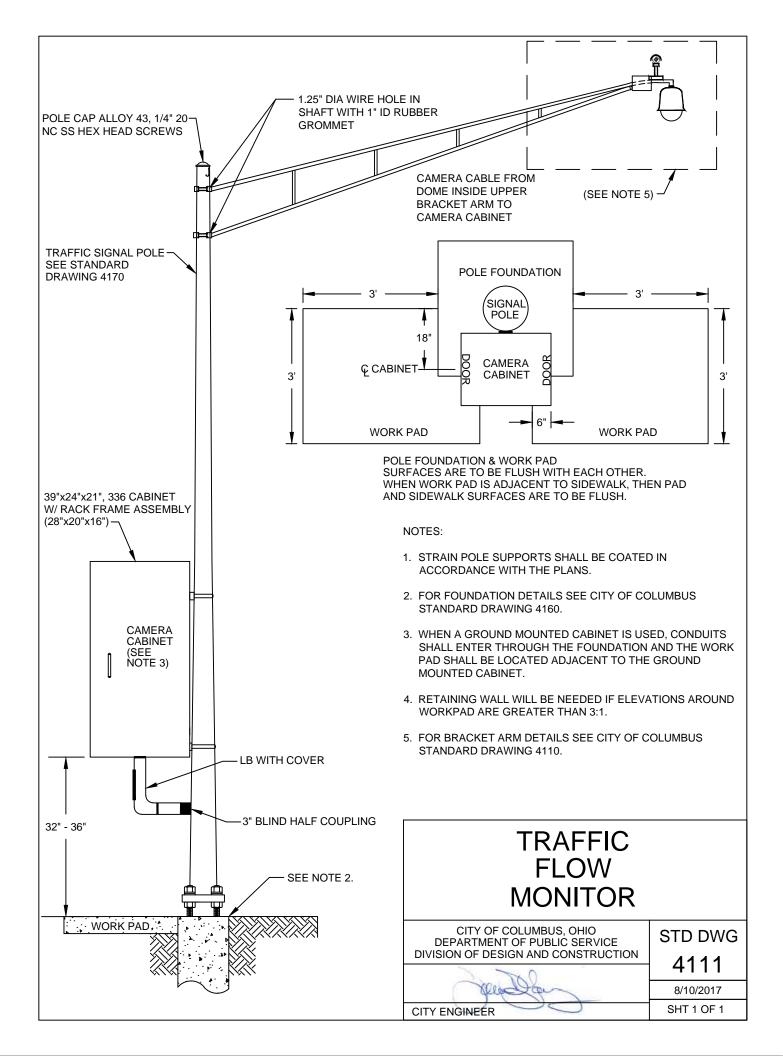












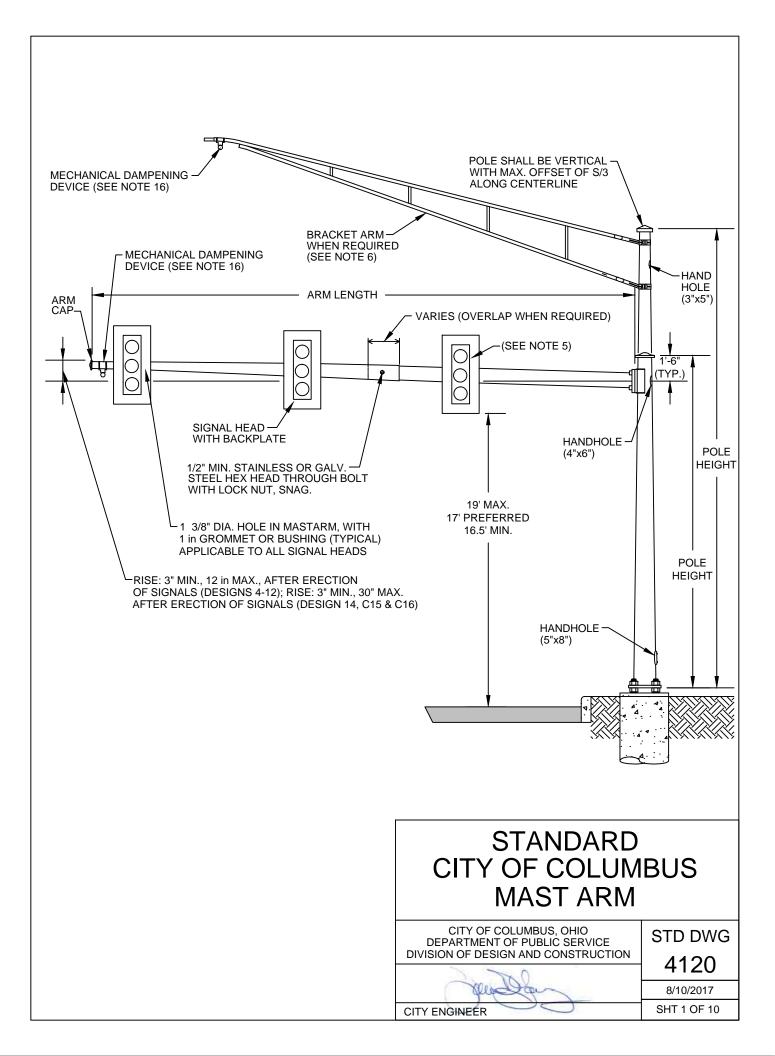


TABLE 1 - PART A - POLE DIMENSIONS												
DESIGN	DESIGN NO. NO. MAXIMUM DESIGN AREA SQ FT (NOTE A)	DESIGN		PO	LE	ARM						
			TYPE	WALL THICK	SIZE	MAX LENGTH	TYPE	WALL THICK	SIZE			
4	42	37.5	ROUND	.239	13x9.78x23'*	38'	ROUND	.239	10.32X5.00**			
12	42	47.5	ROUND	.299	14x10.78x23'*	48'	ROUND	.299	11x8.62x17' +			
12	42	47.5	ROUND	.299	14x10.78x23	40	ROUND	.179	9.19x4.68x32'-3"			
13	40	59.5	ROUND	.299	16x12.78x23'*	60'	ROUND	.299	13x8.80x30' +			
15	40	59.5	KOUND	.299	10212.70223	00	KOOND	.239	9.62x5.14x32'			
14	38	69.5	ROUND	.299	17x13.78x23'*	70'	ROUND	.3125	14x9.1x35' +			
14	50	09.0	KOOND	.235	17,13.70,23	10		.239	9.90x4.42x37'			
14	38	69.5	ROUND	.299	17x13.78x23'*	70'	ROUND	0.313	14x8.68x38' +			
14	50	09.5	KOUND	.299	17213.70223	70	KOOND	0.250	9.50x4.74x34'			
C15	50	78.5	ROUND	.313	18x14.22x23'*	79'	ROUND	.313	14.40x8.70x40.75' +			
015	50	76.5	KOUND	.313	10014.22023	79	KOUND	.179	9.34x3.71x40.25'			
							ROUND	.250	12.00x9.55x17.5' +			
C16 DOUBLE	48 / 48	49.5	ROUND	.313	16x12.22x27'*	50'/50'		.179	10.19x5.40x34.25'			
ARM	40 / 40	49.5	ROOND	.515	10212.22221	50750		.250	12.00x9.55x17.5' +			
								.179	10.19x5.40x34.25'			

ALL DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED.

*=POLE HEIGHT SHALL BE VERIFIED BASED OFF THE CRITICAL PAVEMENT AND FOUNDATION ELEVATIONS. **=SINGLE PIECE ARM

TABLE 1	- PAR	ГВ - Р	OLE D	IMENS	IONS	;			**=SING	GLE PIE	CE ARN	1		_	
DESIGN		ARM ATTACHMENT									R BASE			PLATE SKIRT	
NO.	А	В	с	D	E	F	G	Ρ	BOLT CIRCLE	S	J	т	н	м	к
4	16.50	14.50	12.50	9.50	1.50	2	1.25	0.25	18	18.50	12.75	2	2.13	6.75	7.75
12	16.50	14.50	12.50	9.50	1.75	2	1.50	0.31	20	20.50	14.13	2	2.38	7.5	8.5
13	19.50	16.50	15	12	1.50	2	1.50	0.31	22	23	15.56	2	2.38	7.5	8.5
14	19.50	16.50	15	12	2.00	2	2.00	0.38	22	23	15.56	2	2.38	7.5	8.5
C15	24	19	18	13	2.00	2	2.00	0.38	24	24	17	2	2.38	7.5	8.5
C16 DOUBLE	19	15	14	10	1.75	2	1.50	0.31	22	23	15.56	2	2.38	7.5	8.5
ARM	19	15	14	10	1.75	2	1.50	0.31	22	23	15.50	2	2.30	7.5	0.0

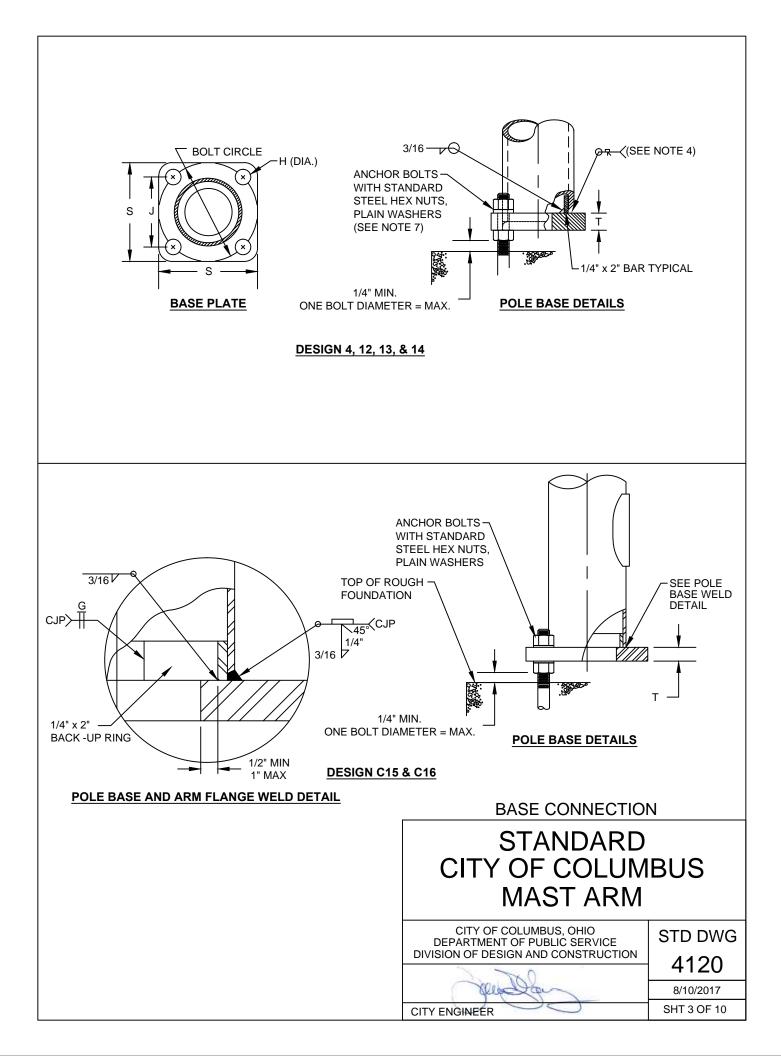
ALL DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED.

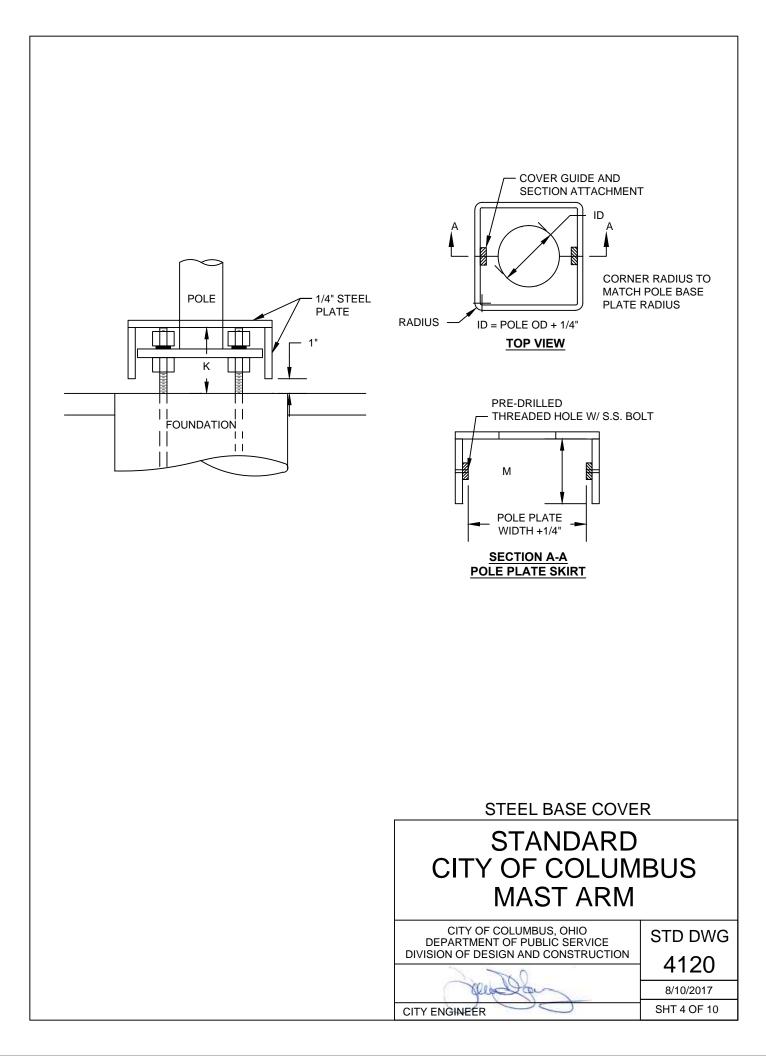
THESE DESIGNS USE FULL PENETRATION WELDS AT THE ARM AND BASE PLATE CONNECTIONS.

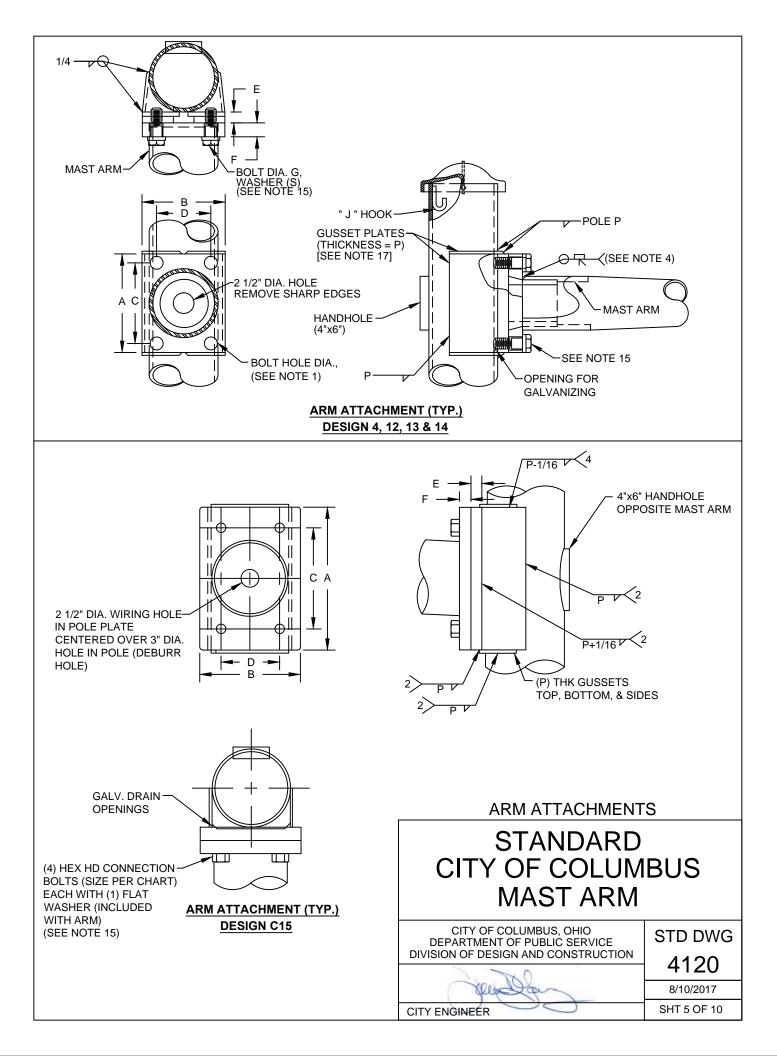
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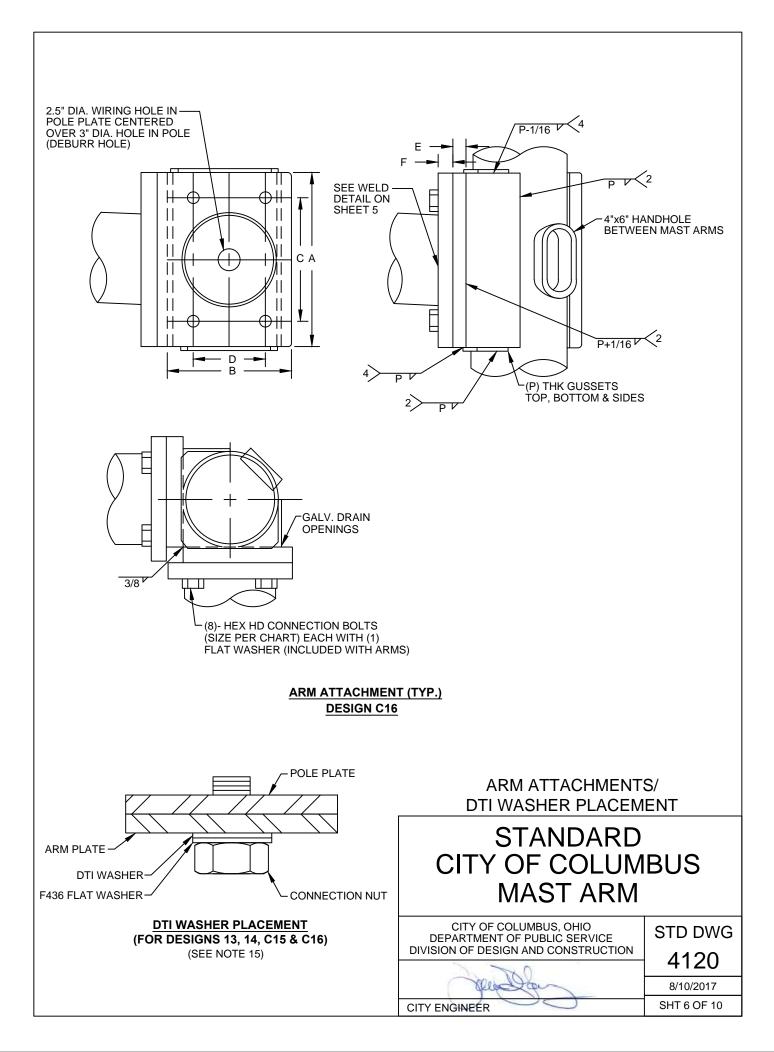
- A. MAXIMUM DESIGN AREA IS BASED ON 90 MPH DESIGN WIND SPEED WITH A PRESSURE OF 25 PSF.
- B. DIMENSION LOCATIONS ARE ILLUSTRATED ON SHEETS 3 & 6.

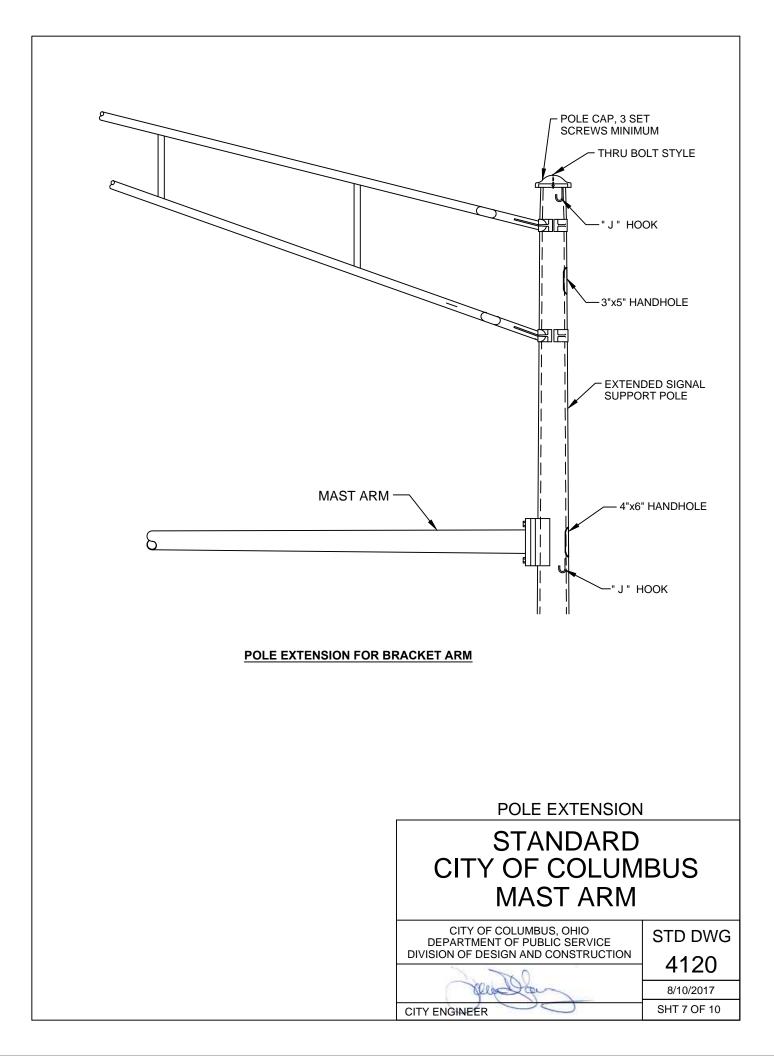


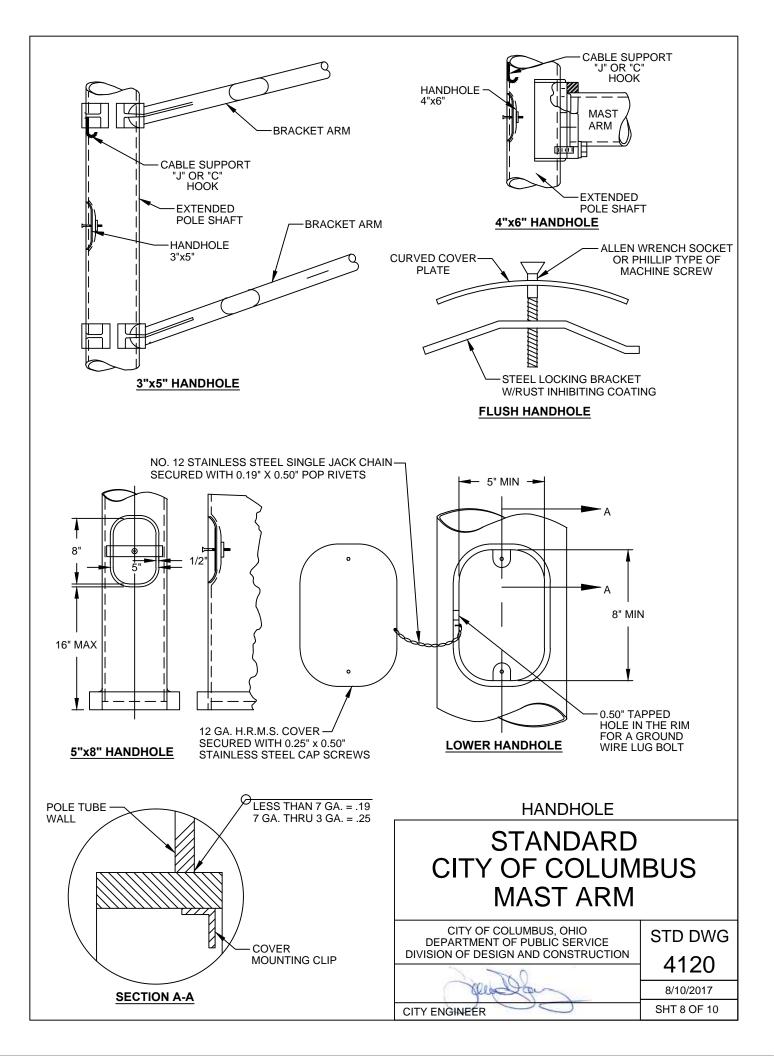




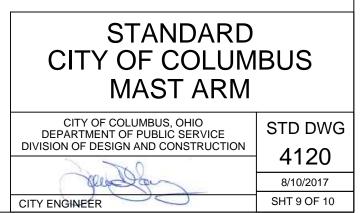








- 1. ARM PLATE HOLE DIAMETER SHALL BE BOLT DIAMETER PLUS 1 /8" POLE PLATE TAPPED HOLE SHALL HAVE THREADS WITH 75% (MIN.) FULL PROFILE HEIGHT. THREADS MAY BE RETAPPED AFTER GALVANIZING. (SEE SHEET 5.)
- 2. FOR SIGN MOUNTING DETAILS, SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4251 AND 4252.
- 3. FOR FOUNDATION DETAILS, SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4160.
- 4. THE ARM ATTACHMENT PLATE SHALL BE WELDED USING A FULL PENETRATION WELD. THE POLE ATTACHMENT TO THE BASE PLATE SHALL BE WELDED USING A FULL PENETRATION WELD. (SEE SHEET 3 AND 5.)
- 5. FOR SIGNAL ATTACHMENT DETAILS, SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4201.
- 6. FOR BRACKET ARM DETAILS, SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWINGS 4110.
- 7. A MINIMUM OF ONE BOLT THREAD SHALL REMAIN ABOVE THE ANCHOR NUT. (SEE SHEET 3.)
- 8. ALL UNUSED COUPLINGS SHALL BE PROVIDED WITH A REMOVABLE GALVANIZED CAST IRON PLUG.
- 9. FOR POLE AND BASE PLATE DIMENSIONS, SEE TABLES 1A AND 1B. (SEE SHEET 2.)
- 10. WHEN FREE SWINGING VEHICULAR SIGNAL HEADS ARE PERMITTED, THE WIRE ENTRANCE PART OF THE SIGNAL HEAD MAY BE ORIENTED IN ANY DIRECTION TO KEEP THE CABLE DRIP LOOP FROM RUBBING ON THE SIGNAL HEAD. THE SIGNAL HEAD SHALL HANG LEVEL AND PLUMB. (SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4201.)
- 11. FOR DETAILS AND LOCATION OF HAND HOLES, SEE FLUSH HAND HOLE AND OPTIONAL HAND HOLE DETAILS. (SEE SHEET 8.)
- 12. THE DESIGN LOADS WERE CALCULATED AS THE EQUIVALENT AMOUNT OF SIGNAL AREA THAT COULD BE CARRIED AT THE END OF THE ARM.
- 13. THE DESIGN LOADS WERE DEVELOPED WITHOUT APPLYING GALLOPING FATIGUE LOADS. ALSO, THE STRESS REQUIREMENTS OF NOTE B, TABLE 11-2 IN THE AASHTO CODE WERE NOT APPLIED.
- 14. THESE STRUCTURES SHOULD BE INSPECTED FOR EXCESSIVE WIND INDUCED DEFLECTION IN THE VERTICAL DIRECTION. IF FOUND, A DAMPING DEVICE SHOULD BE PLACED ON THE ARM.
- 15. MAST ARM CONNECTION BOLTS SHALL BE ASTM A325 FOR DIAMETERS 1.50" AND SMALLER. BOLTS LARGER THAN DIAMETER 1.50" SHALL BE ASTM A449. DESIGNS 4 THROUGH 12 SHALL USE ASTM F436 FLAT WASHERS. DESIGN 13 AND C16 SHALL USE ASTM F959 DTI WASHERS. DESIGN 14 AND C15 SHALL USE ASTM F2437 TYPE 2 GRADE 5 DTI WASHERS. IF NECESSARY, I.D. OF DTI WASHERS SHALL BE GROUND OR REAMED TO FIT PROPERLY OVER ATTACHMENT BOLTS. PROVIDE PROPER DTI FEELER GAUGE TO ENGINEER. AN F436 WASHER SHALL BE USED DIRECTLY UNDER THE HEAD OF THE BOLT WITH ALL DTI WASHERS. ASSURE THAT THE FLAT WASHER DOES NOT SPIN DURING BOLT TIGHTENING WITH DTI WASHER. (SEE SHEET 5 AND 6).
- 16. AN APPROVED DAMPING DEVICE SHALL BE INSTALLED AS CLOSE AS POSSIBLE TO THE END OF THE ARM. INSTALL IF DIRECTED BY THE PLANS OR THE ENGINEER. FLAT PLATE DAMPERS SHALL ONLY BE USED FOR NEW CONSTRUCTION IF DIRECTED BY THE PLANS OR THE ENGINEER. (SEE SHEET 1.) (SEE STD DWG 4122 FOR VIBRATION MITIGATION DEVICE.)
- 17. RING-STIFFENED WRAP-AROUND HORIZONTAL PLATES ARE PERMITTED AS AN ALTERNATIVE TO THE HORIZONTAL PLATES SHOWN. (SEE SHEET 5.)
- 18. PRODUCT SHOP DRAWINGS FOR ALL ITEMS SHALL BE SUBMITTED FOR APPROVAL TO THE CITY OF COLUMBUS.
- 19. THE STRUCTURAL INTEGRITY OF ALL PRODUCTS SHALL TAKE PRECEDENCE OVER STATED DESIGN DIMENSIONS IF THESE DIMENSIONS IN THE OPINION OF THE MANUFACTURER NEED TO BE INCREASED FOR THAT MANUFACTURER'S PRODUCT TO MEET THE REQUIRED DESIGN LOADING REQUIREMENTS. THE MANUFACTURER SHALL SUBMIT DESIGN CHANGES TO THE CITY OF COLUMBUS FOR REVIEW AND APPROVAL. THE STATED DIMENSIONS ARE SHOWN TO ALLOW FLEXIBILITY IN FUTURE PART REPLACEMENTS AND TO CREATE A STANDARD FOR THE INTERCHANGEABILITY OF PARTS WITHIN THE CITY OF COLUMBUS.
- 20. ALL PRE-DRILLED HOLES FOR ALL BID ITEMS SHALL BE DEBURRED AND FREE OF ALL SHARP EDGES. ALL OUTSIDE WELDS ON MAST ARM STRUCTURES AND TRAFFIC PEDESTAL STRUCTURES SHALL BE ROLLED OR GROUND SMOOTH. ALL INSIDE WELDS ON MAST ARM STRUCTURES AND TRAFFIC PEDESTAL STRUCTURES SHALL BE VOID OF SHARP EDGES.
- 21. NO FOUNDATION BOLT PATTERN CHANGE SHALL BE ALLOWED FOR THE POLE SHAFT BASE PLATE. THE POLE BASE PLATE MUST FIT THE GIVEN FOUNDATION BOLT PATTERN AS SHOWN ON CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4160.



22. SIGNAL SUPPORTS SHALL BE HOT DIPPED GALVANIZED AND COATED IN ACCORDANCE WITH THE PLANS.

- 23. SUPPORTS SHALL HAVE 1, 2, OR 3 HAND HOLES, AS PER PLAN DESIGN, EACH COMPLETE WITH A COVER, A RECTANGULAR OR ELLIPTICAL REINFORCED FRAME, AND A STAINLESS STEEL FASTENER FOR THE COVER. THE FASTENER SHALL BE FLUSH WITH THE HAND HOLE SURFACE. THE HAND HOLES SHALL BE LOCATED 180 DEGREES FROM THE MAST ARM UNLESS SPECIFIED OTHERWISE. (SEE SHEET 8.)
 - A.) THE HAND HOLE NEAR THE BRACKET ARM SHALL HAVE A MINIMUM INSIDE OPENING OF 3" X 5" AND BE SIMILAR IN DESIGN TO THE BOTTOM HAND HOLE EXCEPT THAT NO GROUNDING PROVISION IS REQUIRED.
 - B.) THE HAND HOLE NEAR THE ARM ATTACHMENT SHALL HAVE A MINIMUM INSIDE OPENING OF 4" X 6" AND BE SIMILAR IN DESIGN TO THE BOTTOM HAND HOLE EXCEPT THAT NO GROUNDING PROVISION IS REQUIRED.
 - C.) THE BOTTOM HAND HOLE SHALL HAVE A MINIMUM INSIDE OPENING OF 5" X 8". A GROUNDING PROVISION CAPABLE OF ACCEPTING 4 #4 AWG COPPER GROUNDING WIRES SHALL BE PROVIDED AND SHALL BE ATTACHED TO THE FRAME.
- 24. SUPPORT SHALL HAVE A REMOVABLE POLE CAP ATTACHED EITHER BY A MINIMUM OF 3 STAINLESS STEEL SET SCREWS OR BY A STAINLESS STEEL THROUGH BOLT. (SEE SHEET 7.)
- 25. SUPPORTS SHALL HAVE A STEEL POLE BASE PLATE/ANCHOR BOLT-NUT COVER (1/4" THICK SQUARE PLATE, TWO PIECE CONSTRUCTION, GALVANIZED TO ASTM A123 THEN COATED) THAT SKIRTS THE BOLTS, NUTS AND BASE PLATE. ALL SCREW HOLES SHALL BE PRE-DRILLED AND STAINLESS STEEL FASTENERS SHALL BE USED. (SEE SHEET 4.)
- 26. SUPPORTS SHALL HAVE 1, 2, OR 3 WELDED CABLE SUPPORT HOOKS ('J' OR 'C' HOOKS) LOCATED ON THE INSIDE OF THE POLE AND 90 DEGREES FROM THE MAST ARM. (SEE SHEET 7.)
- 27. THE ARM SHALL MAINTAIN A CIRCULAR CROSS-SECTION (CONSTANT CROSS-SECTIONAL RADIUS).
- 28. THE ARM SHALL HAVE A REMOVABLE END-OF-ARM CAP ATTACHED BY A MINIMUM OF 3 STAINLESS STEEL SET SCREWS. THIS WILL BE THE ONLY ATTACHMENT METHOD ACCEPTABLE. THE INSIDE DIAMETER OF THE END-OF-ARM CAP SHALL BE EQUAL TO THE END-OF-ARM OUTSIDE DIAMETER PLUS TWO TIMES THE ARM TAPER.
- 29. THE ARM SHALL NOT HAVE PRE-DRILLED HOLES FOR SIGNAL HEAD CABLE ENTRY. THE CONTRACTOR SHALL FIELD DRILL THESE HOLES.
- 30. THE SUPPORTS SHALL BE DESIGNED USING THE 2009 EDITION OF THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS. THE FOLLOWING CRITERIA SHALL BE USED FOR THE DESIGN: BASIC WIND SPEED -90 MPH, DESIGN LIFE - 25 YEARS, FATIGUE CATEGORY III. ADDITIONALLY, THE SUPPORT DESIGNS SHALL NOT INCLUDE GALLOPING OR TRUCK INDUCED GUST LOADING.



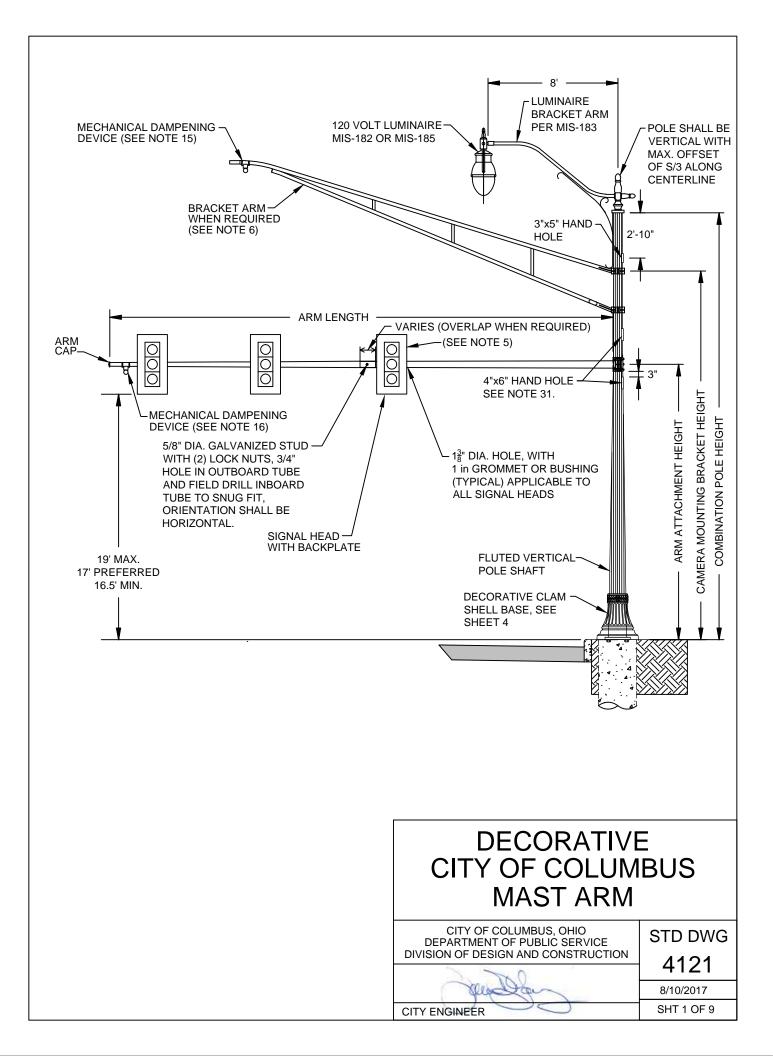


TABLE 1	ABLE 1 - PART A - POLE DIMENSIONS												
DESIGN	MAXIMUM DESIGN	DESIGN	POLE			ARM							
NO.	AREA	DISTANCE FROM CL	TYPE	WALL THICK	SIZE	MAX. LENGTH	TYPE	WALL THICK	SIZE				
4	42	37.5	16-FLUTES	.250	13.00x8.94x29'*	38'	ROUND	.250	10.50x5.18x38'**				
12	42	47.5	16-FLUTES	.250	14.50x10.44x29'*	48'		ROUND	.250	11.50x7.72x27' +			
12	42	47.5	IO-FLUIES	.250	14.50x10.44x29	40	ROUND	.179	8.33x5.18x22.5'				
13	40	59.5	16-FLUTES	.250	16.00x11.94x29'*	60'	ROUND	.313	11.50x7.72x27' +				
15	40	59.5	10-120123	.230	10.00211.94229	00	ROOND	.179	8.33x3.47x34'				
14	38	69.5	16-FLUTES	.313	15.50x11.44x29'*	70'	ROUND	.313	12.75x8.41x31' +				
14	30	09.5	10-FLUTES	.313	15.50211.44229	70	ROOND	.179	9.05x3.31x41'				
C15	50	78.5	16-FLUTES	.313	18.00x13.94x29'*	79'	ROUND	.313	14.25x8.65x40' +				
015	50	70.5	10-1 20123	.515	10.00×13.94×29	19	ROOND	.250	9.44x3.70x41'				
								.250	12.00x9.62x17' +				
C16 (DOUBLE		49.5	16-FLUTES	.313	15.50x11.30x30'*	50'/50'	ROUND	.179	10.26x5.40x34.75'				
ARM)	40740	49.5				50750		.250	12.00x9.62x17' +				
								.179	10.26x5.40x34.75'				

ALL DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED.

*=POLE HEIGHT SHALL BE VERIFIED BASED OFF THE CRITICAL PAVEMENT AND FOUNDATION ELEVATIONS. **=SINGLE PIECE ARM

TABLE 1 - PART B - POLE DIMENSIONS

	I-FART B - FOLE DIMENSIONS															
DESIGN	ARM ATTACHMENT								ANCHOR BASE							
NO.	A1	A2	В	С	D	E	F	G	U	BOLT CIRCLE	S	ſ	к	т	R	н
4	17.5	19.5	17.5	14	14	1.5	1.25	1.25	10	18	18.5	12.75	6	2	2	2.13
12	19	21	19	15	15	1.5	1.25	1.25	11	20	20.5	14.13	6	2	2	2.38
13	21	23	21	17	17	2	1.5	1.5	13	22	23	15.56	6	2	3.5	2.38
14	21	23	21	17	17	2	1.5	1.5	13	22	23	15.56	6	2	3.5	2.38
C15	25	27	25	20	20	2	2	2	16	24	24	17	8	2	2	2.38
	21	23	21	17	17	2	1.5	1.5	13	22	23	15.56	6	2	3.5	2.38
(DOUBLE ARM)	21	23	21	17	17	2	1.5	1.5	13	22	23	10.00	υ	2	3.5	2.30

ALL DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED.

THESE DESIGNS USE FULL PENETRATION WELDS AT THE ARM AND BASE PLATE CONNECTIONS.

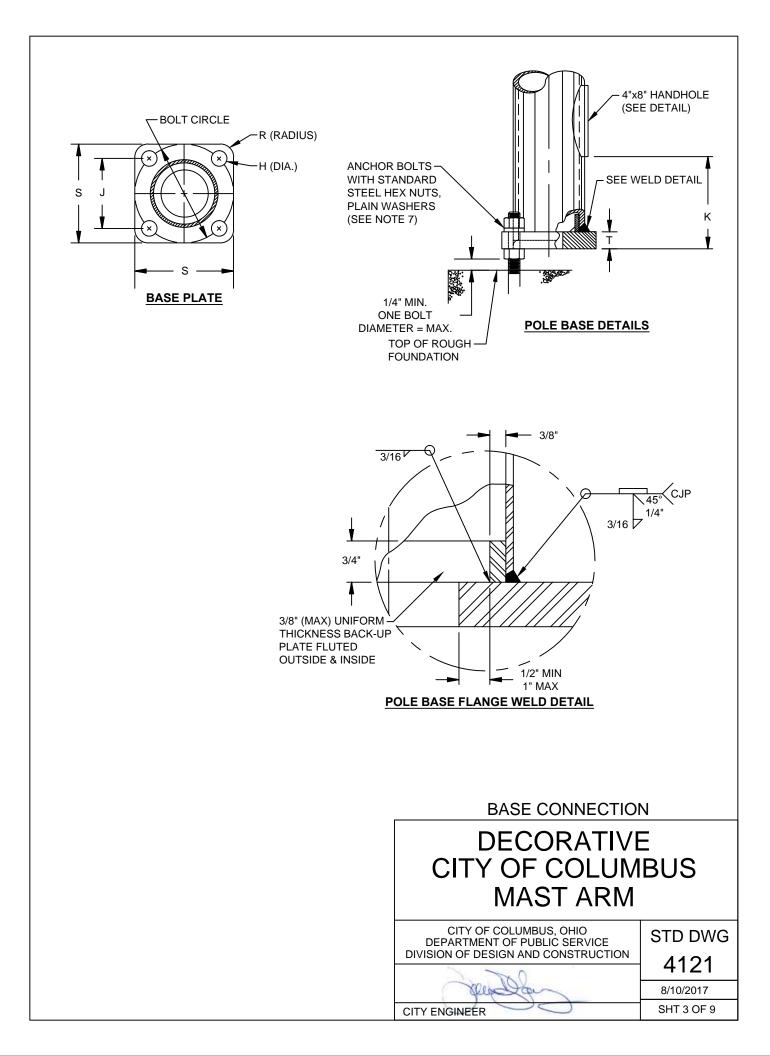
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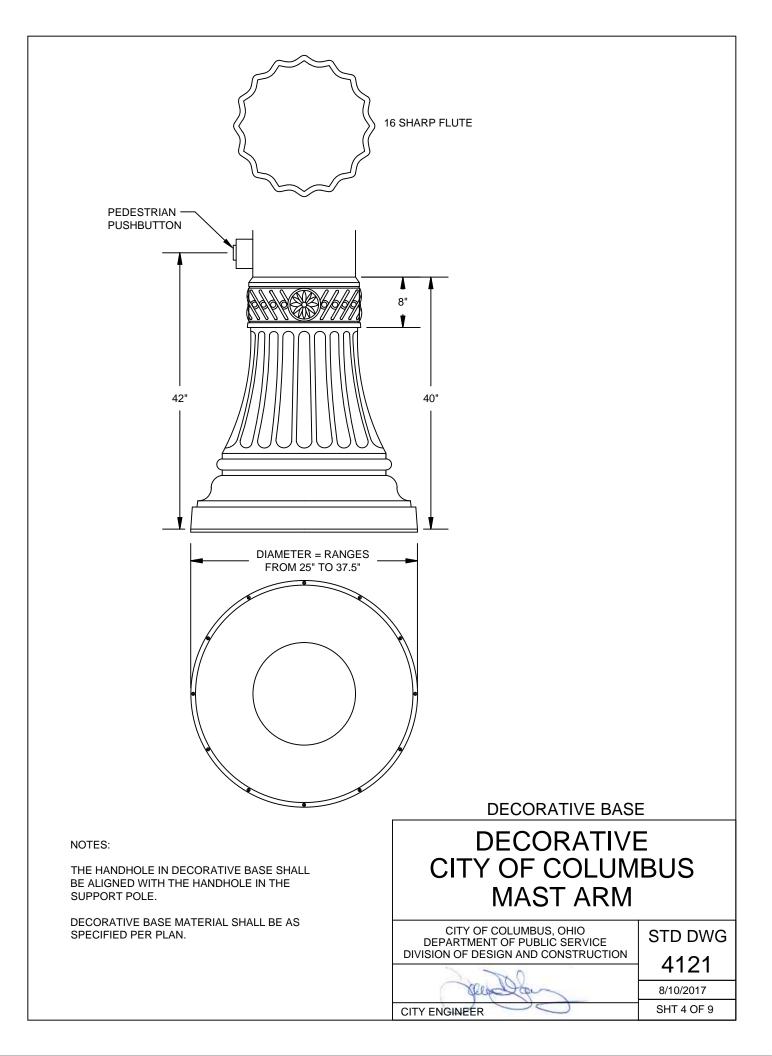
- A. MAXIMUM DESIGN AREA IS BASED ON 90 MPH DESIGN WIND SPEED WITH A PRESSURE OF 25 PSF.
- B. DIMENSION LOCATIONS ARE ILLUSTRATED ON SHEETS 3 & 5.

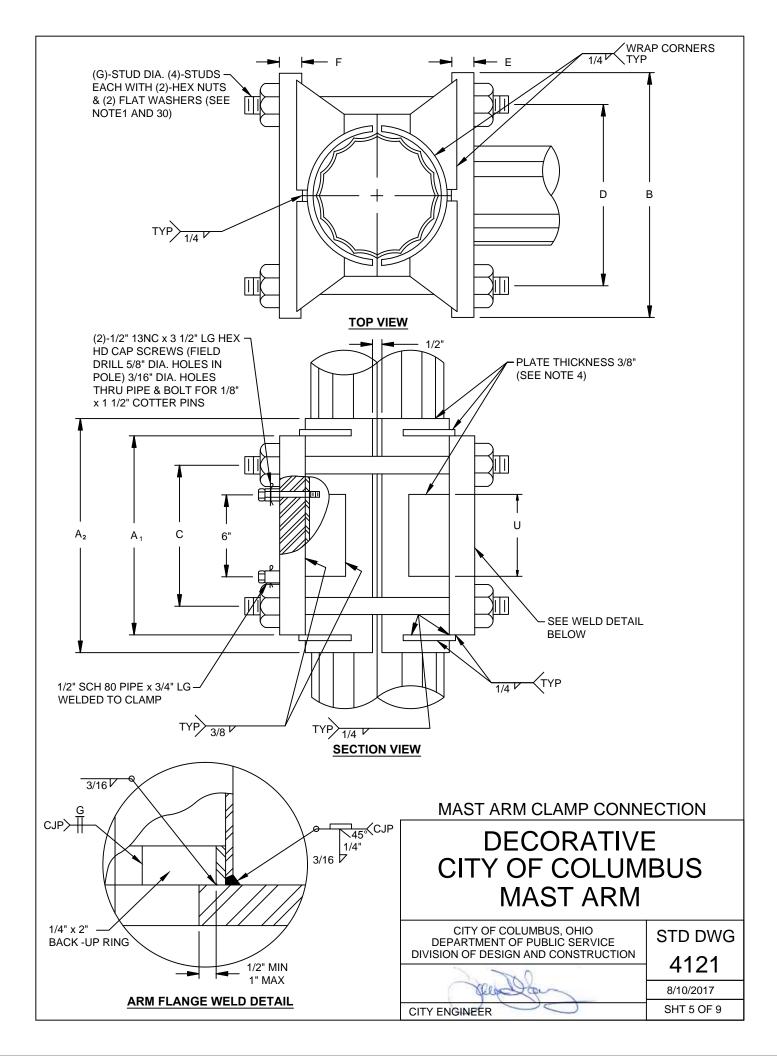


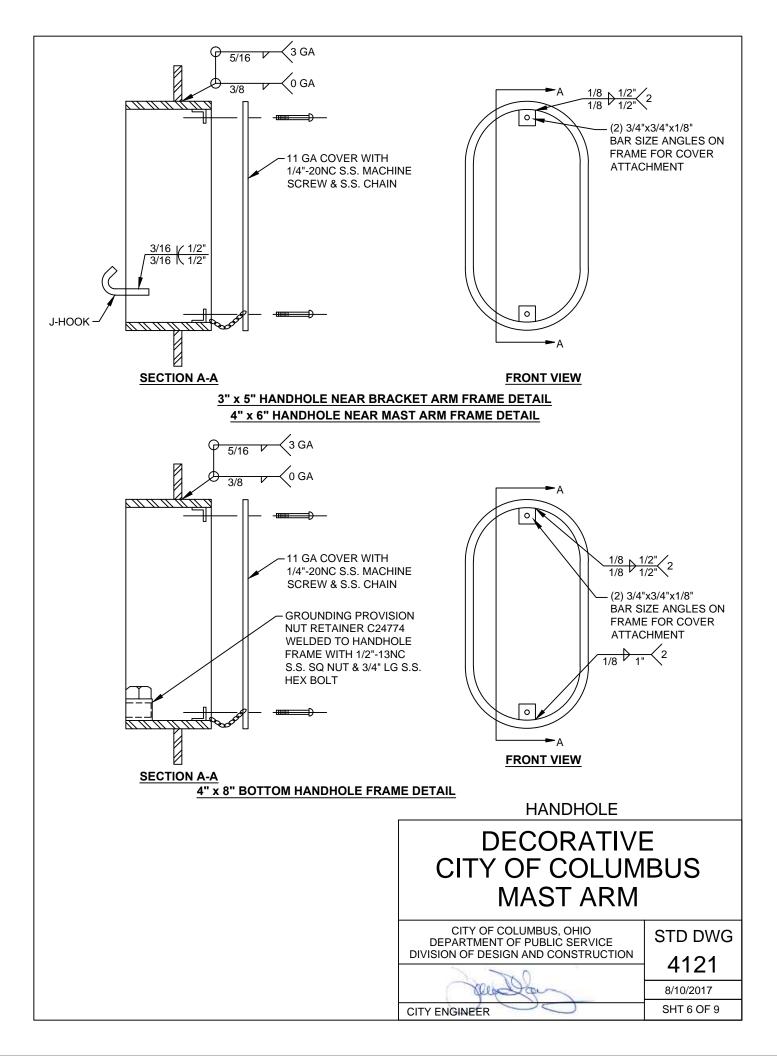
SHT 2 OF 9

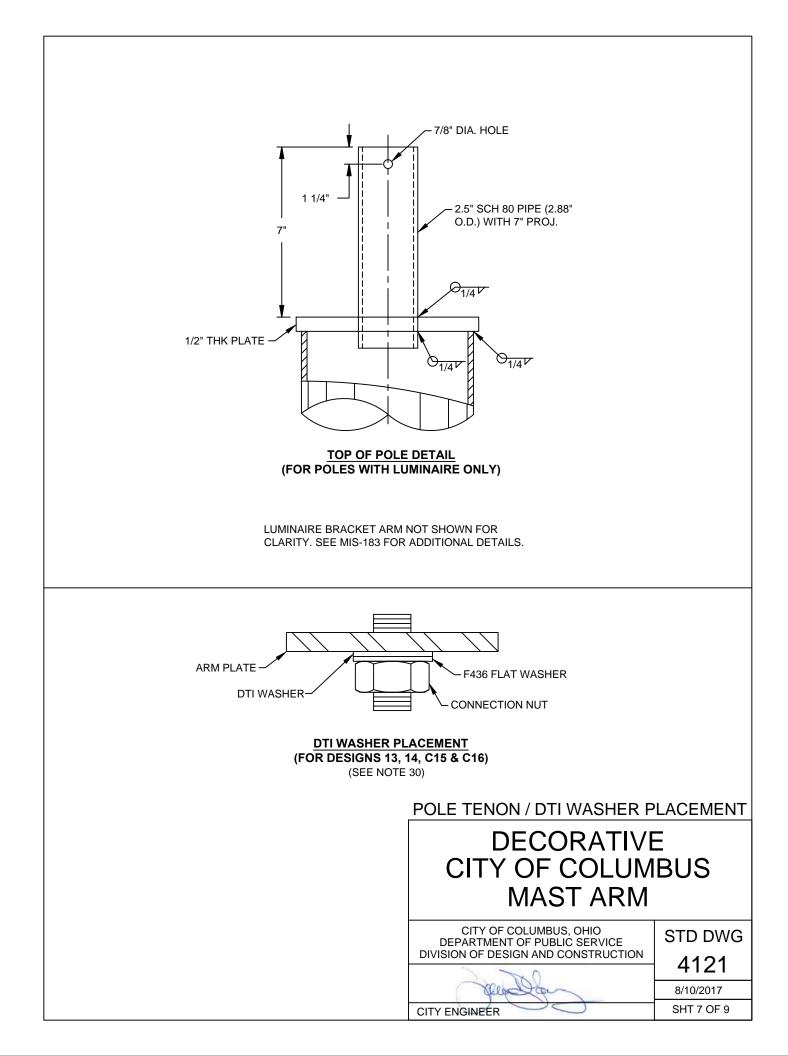
CITY ENGINEER











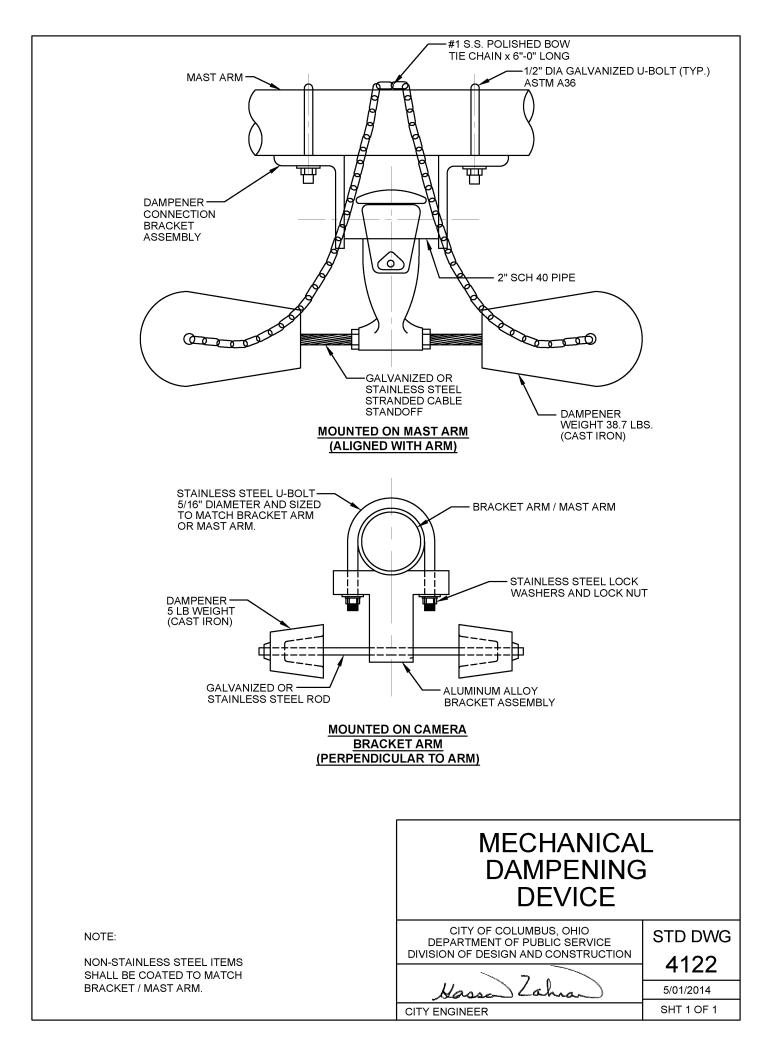
- 1. ARM PLATE HOLE DIAMETER SHALL BE BOLT DIAMETER PLUS 1 /8". (SEE SHEET 1)
- 2. FOR SIGN MOUNTING DETAILS, SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4251 AND 4252.
- 3. FOR FOUNDATION DETAILS, SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4160.
- 4. THE ARM ATTACHMENT PLATE SHALL BE WELDED USING A FULL PENETRATION WELD. THE POLE ATTACHMENT TO THE BASE PLATE SHALL BE WELDED USING A FULL PENETRATION WELD. (SEE SHEETS 3 AND 5.)
- 5. FOR SIGNAL ATTACHMENT DETAILS, SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4201.
- 6. FOR BRACKET ARM DETAILS, SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWINGS 4110.
- 7. A MINIMUM OF ONE BOLT THREAD SHALL REMAIN ABOVE THE ANCHOR NUT. (SEE SHEET 3.)
- 8. ALL UNUSED COUPLINGS SHALL BE PROVIDED WITH A REMOVABLE GALVANIZED CAST IRON PLUG.
- 9. FOR POLE AND BASE PLATE DIMENSIONS, SEE TABLES 1A AND 1B. (SEE SHEET 2.)
- 10. WHEN FREE SWINGING VEHICULAR SIGNAL HEADS ARE PERMITTED, THE WIRE ENTRANCE PART OF THE SIGNAL HEAD MAY BE ORIENTED IN ANY DIRECTION TO KEEP THE CABLE DRIP LOOP FROM RUBBING ON THE SIGNAL HEAD. THE SIGNAL HEAD SHALL HANG LEVEL AND PLUMB. (SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4201.)
- 11. FOR DETAILS AND LOCATION OF HAND HOLES, SEE FLUSH HAND HOLE AND OPTIONAL HAND HOLE DETAILS. (SEE SHEETS 1 AND 6.)
- 12. THE DESIGN LOADS WERE CALCULATED AS THE EQUIVALENT AMOUNT OF SIGNAL AREA THAT COULD BE CARRIED AT THE END OF THE ARM.
- 13. THE DESIGN LOADS WERE DEVELOPED WITHOUT APPLYING GALLOPING FATIGUE LOADS. ALSO, THE STRESS REQUIREMENTS OF NOTE B, TABLE 11-2 IN THE AASHTO CODE WERE NOT APPLIED.
- 14. THESE STRUCTURES SHOULD BE INSPECTED FOR EXCESSIVE WIND INDUCED DEFLECTION IN THE VERTICAL DIRECTION. IF FOUND, A DAMPING DEVICE SHOULD BE PLACED ON THE ARM.
- 15. AN APPROVED DAMPING DEVICE SHALL BE INSTALLED AS CLOSE AS POSSIBLE TO THE END OF THE ARM. INSTALL IF DIRECTED BY THE PLANS OR THE ENGINEER. FLAT PLATE DAMPERS SHALL ONLY BE USED FOR NEW CONSTRUCTION IF DIRECTED BY THE PLANS OR THE ENGINEER. (SEE SHEET 1.)
- 16. A TENON SHALL BE PROVIDED TO ACCOMMODATE THE LUMINAIRE BRACKET ARM. (SEE SHEET 7).
- 17. PRODUCT SHOP DRAWINGS FOR ALL ITEMS SHALL BE SUBMITTED FOR APPROVAL TO THE CITY OF COLUMBUS.
- 18. THE STRUCTURAL INTEGRITY OF ALL PRODUCTS SHALL TAKE PRECEDENCE OVER STATED DESIGN DIMENSIONS IF THESE DIMENSIONS IN THE OPINION OF THE MANUFACTURER NEED TO BE INCREASED FOR THAT MANUFACTURER'S PRODUCT TO MEET THE REQUIRED DESIGN LOADING REQUIREMENTS. THE MANUFACTURER SHALL SUBMIT DESIGN CHANGES TO THE CITY OF COLUMBUS FOR REVIEW AND APPROVAL. THE STATED DIMENSIONS ARE SHOWN TO ALLOW FLEXIBILITY IN FUTURE PART REPLACEMENTS AND TO CREATE A STANDARD FOR THE INTERCHANGEABILITY OF PARTS WITHIN THE CITY OF COLUMBUS.
- 19. ALL PRE-DRILLED HOLES FOR ALL BID ITEMS SHALL BE DEBURRED AND FREE OF ALL SHARP EDGES. ALL OUTSIDE WELDS ON MAST ARM STRUCTURES AND TRAFFIC PEDESTAL STRUCTURES SHALL BE ROLLED OR GROUND SMOOTH. ALL INSIDE WELDS ON MAST ARM STRUCTURES AND TRAFFIC PEDESTAL STRUCTURES SHALL BE VOID OF SHARP EDGES.
- 20. NO FOUNDATION BOLT PATTERN CHANGE SHALL BE ALLOWED FOR THE POLE SHAFT BASE PLATE. THE POLE BASE PLATE MUST FIT THE GIVEN FOUNDATION BOLT PATTERN AS SHOWN ON CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4160.

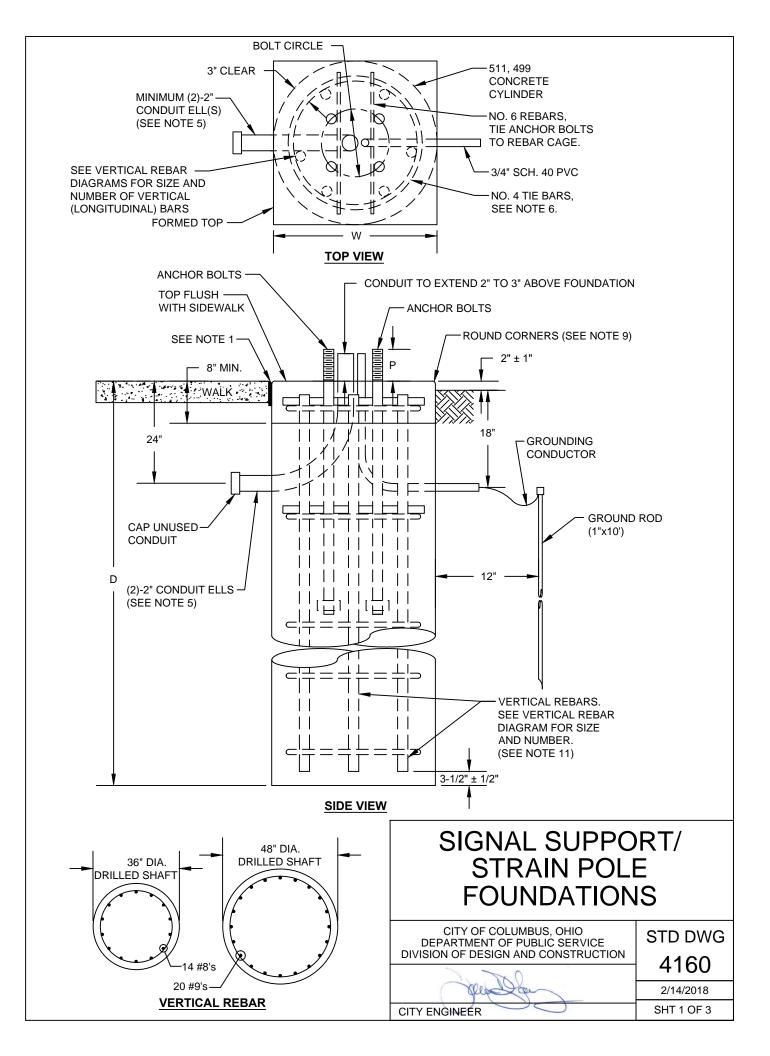


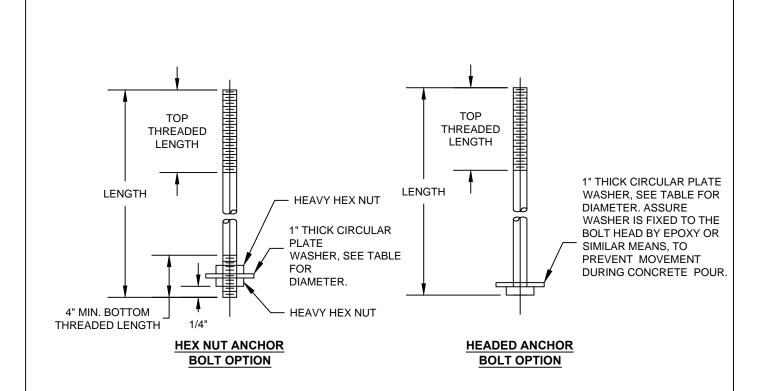
- 21. SIGNAL SUPPORTS SHALL BE HOT DIPPED GALVANIZED AND COATED IN ACCORDANCE WITH THE PLANS.
- 22. SUPPORTS SHALL HAVE 1, 2, OR 3 HAND HOLES, AS PER PLAN DESIGN, EACH COMPLETE WITH A COVER, A RECTANGULAR OR ELLIPTICAL REINFORCED FRAME, AND A STAINLESS STEEL FASTENER FOR THE COVER. THE FASTENER SHALL BE FLUSH WITH THE HAND HOLE SURFACE. THE HAND HOLES SHALL BE LOCATED 180 DEGREES FROM THE MAST ARM UNLESS SPECIFIED OTHERWISE. (SEE SHEET 6.)
 - A.) THE HAND HOLE NEAR THE BRACKET ARM SHALL HAVE A MINIMUM INSIDE OPENING OF 3" X 5" AND BE SIMILAR IN DESIGN TO THE BOTTOM HAND HOLE EXCEPT THAT NO GROUNDING PROVISION IS REQUIRED.
 - B.) THE HAND HOLE NEAR THE ARM ATTACHMENT SHALL HAVE A MINIMUM INSIDE OPENING OF 4" X 6" AND BE SIMILAR IN DESIGN TO THE BOTTOM HAND HOLE EXCEPT THAT NO GROUNDING PROVISION IS REQUIRED.
 - C.) THE BOTTOM HAND HOLE SHALL HAVE A MINIMUM INSIDE OPENING OF 4" X 8". A GROUNDING PROVISION CAPABLE OF ACCEPTING 4 #4 AWG COPPER GROUNDING WIRES SHALL BE PROVIDED AND SHALL BE ATTACHED TO THE FRAME.
- 23. THE VERTICAL POLE SHAFT SHALL HAVE 16 SHARP FLUTES.
- 24. THE DECORATIVE BASE SHALL BE AS DETAILED ON SHEET 4.
- 25. SUPPORTS SHALL HAVE 1, 2 OR 3 WELDED CABLE SUPPORT HOOKS ('J' OR 'C' HOOKS) LOCATED ON THE INSIDE OF THE POLE AND 90 DEGREES FROM THE MAST ARM.
- 26. THE ARM SHALL MAINTAIN A CIRCULAR CROSS-SECTION (CONSTANT CROSS-SECTIONAL RADIUS).
- 27. THE ARM SHALL HAVE A REMOVABLE END-OF-ARM CAP ATTACHED BY A MINIMUM OF 3 STAINLESS STEEL SET SCREWS. THIS WILL BE THE ONLY ATTACHMENT METHOD ACCEPTABLE. THE INSIDE DIAMETER OF THE END-OF-ARM CAP SHALL BE EQUAL TO THE END-OF-ARM OUTSIDE DIAMETER PLUS TWO TIMES THE ARM TAPER.
- 28. THE ARM SHALL NOT HAVE PRE-DRILLED HOLES FOR SIGNAL HEAD CABLE ENTRY. THE CONTRACTOR SHALL FIELD DRILL THESE HOLES.
- 29. THE SUPPORTS SHALL BE DESIGNED USING THE 2009 EDITION OF THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS. THE FOLLOWING CRITERIA SHALL BE USED FOR THE DESIGN: BASIC WIND SPEED - 90 MPH, DESIGN LIFE - 25 YEARS, FATIGUE CATEGORY III. ADDITIONALLY, THE SUPPORT DESIGNS SHALL NOT INCLUDE GALLOPING OR TRUCK INDUCED GUST LOADING.
- 30. MAST ARM CONNECTION BOLTS SHALL BE ASTM A325 FOR DIAMETERS 1.50" AND SMALLER. BOLTS LARGER THAN DIAMETER 1.50" SHALL BE ASTM A449. DESIGNS 4 THROUGH 12 SHALL USE ASTM F436 FLAT WASHERS. DESIGN 13 AND C16 SHALL USE ASTM F959 DTI WASHERS. DESIGN 14 AND C15 SHALL USE ASTM F2437 TYPE 2 GRADE 5 DTI WASHERS. IF NECESSARY, I.D. OF DTI WASHERS SHALL BE GROUND OR REAMED TO FIT PROPERLY OVER ATTACHMENT BOLTS. PROVIDE PROPER DTI FEELER GAUGE TO ENGINEER. AN F436 WASHER SHALL BE USED DIRECTLY UNDER THE HEAD OF THE BOLT WITH ALL DTI WASHERS. ASSURE THAT THE FLAT WASHER DOES NOT SPIN DURING BOLT TIGHTENING WITH DTI WASHER. (SEE SHEETS 5 AND 7).
- 31. THE 4"X6" HAND HOLE SHOULD BE PLACED ABOVE THE MAST ARM WHEN FEASIBLE. HAND HOLE MAY BE PLACED BELOW THE MAST ARM WHEN MAST ARM AND BRACKET ARM MOUNTING HEIGHTS DO NOT PROVIDE SUFFICIENT ROOM.

DECORATIVE CITY OF COLUMBUS MAST ARM









ANCHOR BOLTS

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED

ALL DIMEN	NOTED	ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED								
	TS	CITY OF COLUMBUS 4120 & 4121 TYPE SUPPORTS								
DIA.	5	D ANCHOR BOLTS								
1.25	Р	CIRCLE	SIZE	vv	(feet)	NO.				
1.5	7.75	18	1.75 X 62	36	10	4				
1.75	8.5	20	2 X 62	36	11	12				
2	8.5	22	2 X 62	36	15	13				
2.25	8.5	22	2 X 62	36	15	14				
2.5	8.5	24	2 X 62	36	15	C15				
3	8.5	22	2 X 62	36	15	C16				
		JPPORTS	US 4170 TYPE SI	F COLUMB	CITY O					
	6	HOR BOLTS	ANCI		D	DESIGN				
	Р	CIRCLE	SIZE	W	(feet)	NO.				
	7.75	16	1.75 X 62	36	9	5				
SI	7.75	16	1.75 X 62	36	9	6				
	8.5	18	2 X 62	36	10	7				
	8.5	20	2 X 62	36	10	8				
	8.5	22	2 X 62	36	10	9				
	9	22	2.25 X 63	36	11	10				
CITY DEPARTI	9	22	2.25 X 63	36	11	11				
DIVISION OF	9.75	23.5	2.5 X 64	36	12	12				
2	11.75	26	3 X 66	36	16	13				
CITY ENGINE	11.75	34	3 X 72	48	17	14				

DIA.	TOP THREAD LENGTH	THREADS PER INCH	PLATE WASHER DIAMETER
1.25	8	7	3
1.5	9	6	3
1.75	9	5	4
2	9	4.5	4
2.25	10	4.5	5
2.5	10	4	5
3	12	4	6

SIGNAL SUPPORT/
STRAIN POLE
FOUNDATIONS



- 1. USE 1/2" PREFORMED JOINT FILLER AS PER 705.03 BETWEEN 9. THE POLE FOUNDATION TOP SHALL BE EDGED USING A 1/2" FOUNDATIONS AND ADJACENT PAVED AREAS.
- 2. A SPECIAL FOUNDATION DESIGN WILL BE REQUIRED WHEN COHESIVE SOIL WITH UNDRAINED SHEAR STRENGTH OF LESS THAN 2000 LB/FT² OR GRANULAR SOIL WITH AN ANGLE OF INTERNAL FRICTION LESS THAN 30° AND A WET DENSITY LESS THAN 120 LB/FT³ IS ENCOUNTERED. THE CONTRACTOR SHALL NOTIFY THE ENGINEER WHEN THESE CONDITIONS ARE IDENTIFIED.
- 3. PROVIDE ALL ANCHOR BOLTS WITH STANDARD STEEL HEX NUTS. LEVELING NUTS. AND PLAIN WASHERS. THE NUTS THE ANCHOR BOLTS.
- 4. AT LOCATIONS WHERE THE EXISTING SLOPE IS 6:1 OR GREATER, THE BURIED DEPTH OF FOUNDATION SHALL APPLY TO THE LOW SIDE OF THE SLOPE. SET THE TOP OF THE FOUNDATION 2" ABOVE THE EXISTING SURFACE ON THE HIGH SIDE OF THE SLOPE. THE ADDITIONAL DEPTH OF FOUNDATION NECESSARY TO MEET THESE REQUIREMENTS SHALL BE ADDED TO THE FORMED TOP.
- 5. THE SIZE, NUMBER (MINIMUM OF 2) AND ORIENTATION OF CONDUIT ELLS SHALL BE SHOWN IN THE PLAN, EXCEPT THAT 14. IF A UTILITY IS WITHIN 5 FEET OF THE FOUNDATION. A 3/4" SCHEDULE 40 PVC CONDUIT SHALL BE INSTALLED IN EACH FOUNDATION. UNUSED CONDUIT ELLS SHALL BE CAPPED.
- 6. TIE SPACING, STARTING FROM THE TOP OF THE DRILLED SHAFT, SHALL BE 3" BETWEEN THE FIRST TWO TIES AND 12" SPACING THEREAFTER.
- 7. THE ANCHOR BASE POLE FOUNDATION SIDES SHALL BE ORIENTATED PARALLEL TO THE SIDEWALK OR BACK-OF-CURB OR EDGE-OF-PAVEMENT.
- 8. THE TOP OF THE FOUNDATION SHALL BE SET BASED ON THE FOLLOWING GUIDELINES:

FOUNDATION LOCATED ENTIRELY IN WALK OR CONCRETE AREA TOP OF FOUNDATION SHALL BE AS PER CITY OF COLUMBUS STANDARD DRAWING 4161.

FOUNDATION LOCATED BEHIND CURB ASSOCIATED WITH CURB RAMP TOP OF FOUNDATION SHALL BE FLUSH WITH TOP OF CURB AT BACK OF RAMP FOR A PARALLEL RAMP.

FOUNDATION LOCATED ADJACENT TO WALK OR CONCRETE AREA

TOP OF FOUNDATION SHALL BE FLUSH WITH WALK OR CONCRETE AREA FOR A PERPENDICULAR RAMP.

FOUNDATION LOCATED ADJACENT TO WALK OR CONCRETE WITH STEEP GRADE CHANGE (RISES STEEPLY BEHIND WALK) THE BACK SIDE OF THE FOUNDATION SHALL MATCH THE GROUND SLOPE AND THE STREET SIDE OF THE FOUNDATION SHALL BE ABOVE THE SIDEWALK OR CONCRETE AREA AND COMPLETELY OUT OF THE SIDEWALK OR CONCRETE AREA.

- SIDEWALK EDGER AND NOT CHAMFERED.
- 10. ANCHOR BOLT LENGTH SHALL BE INCREASED WHEN FOUNDATION IS INSTALLED IN BRICK SIDEWALK. SEE CITY OF COLUMBUS STANDARD DRAWING 4161 AND 2301 FOR INCREASED LENGTH REQUIREMENTS.
- 11. ALL REINFORCING STEEL SHALL BE EPOXY COATED AND COMPLY WITH AND BE PLACED IN ACCORDANCE WITH CMSC 509. REBAR CAGE SHALL EXTEND TO WITHIN 3 1/2" ± 1/2" OF TOP AND BOTTOM OF FOUNDATION.
- SHALL BE CAPABLE OF DEVELOPING THE FULL STRENGTH OF 12. IF SHALLOW BEDROCK IS ENCOUNTERED, THE FOUNDATION LENGTH MAY BE DECREASED BY EMBEDDING THE SHAFT A MINIMUM OF 5 FT INTO BEDROCK. FIELD CUT THE VERTICAL REBAR TO FIT THE SHORTENED FOUNDATION.
 - 13. IF EXCAVATING WITHIN 8 FEET OF. BUT GREATER THAN 5 FEET FROM THE EDGE OF AN EXISTING SIGNAL SUPPORT OR STRAIN POLE FOUNDATION, PROVIDE TEMPORARY SUPPORT OF THE POLE (DOWN GUY, HEAD GUY, BASE GUY, MECHANICAL/CRANE SUPPORT, ETC.) DURING EXCAVATION AND CONSTRUCTION ACTIVITIES.
 - INCREASE THE FOUNDATION LENGTH (D) TO THE LENGTH SHOWN IN THE TABLE BELOW.

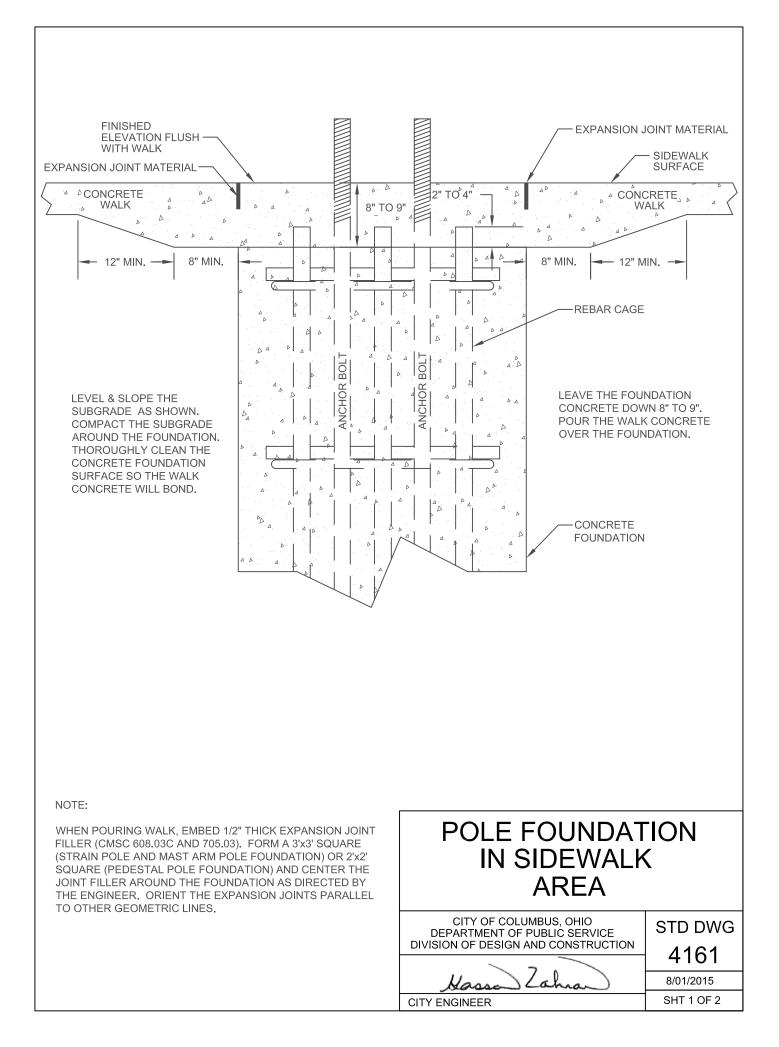
4120 &	4121 TYPE \$	SUPPORTS	4170 TYPE SUPPORTS				
	DEPTH OF	ADJACENT		DEPTH OF	ADJACENT		
DESIGN	UTILITY EX	CAVATION	DESIGN	UTILITY EX	CAVATION		
NO.	3 FT	6 FT	NO.	3 FT	6 FT		
4	D=18	D=22	5	D=15	D=19		
12	D=18	D=22	6	D=15	D=19		
13	D=18	D=22	7	D=15	D=19		
14	D=18	D=22	8	D=15	D=19		
C15	D=18	D=22	9	D=15	D=19		
C16	SEE B	ELOW	10	D=15	D=19		
SPECIA	L FOUNDAT	ION	11	D=20	D=24		
	RED FOR UT		12	D=20	D=24		
	ATIONS ADJ	ACENT	13	D=20	D=24		
TO C16	i.		14	D=20	D=24		

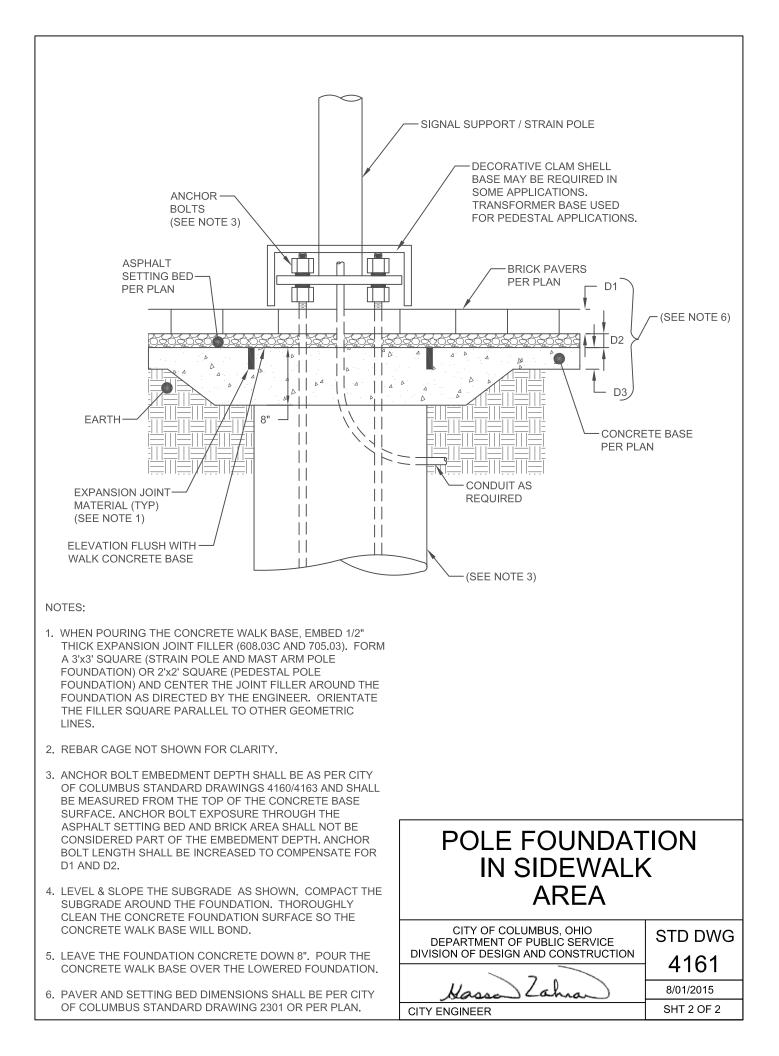
SIGNAL SUPPORT/ **STRAIN POLE** FOUNDATIONS

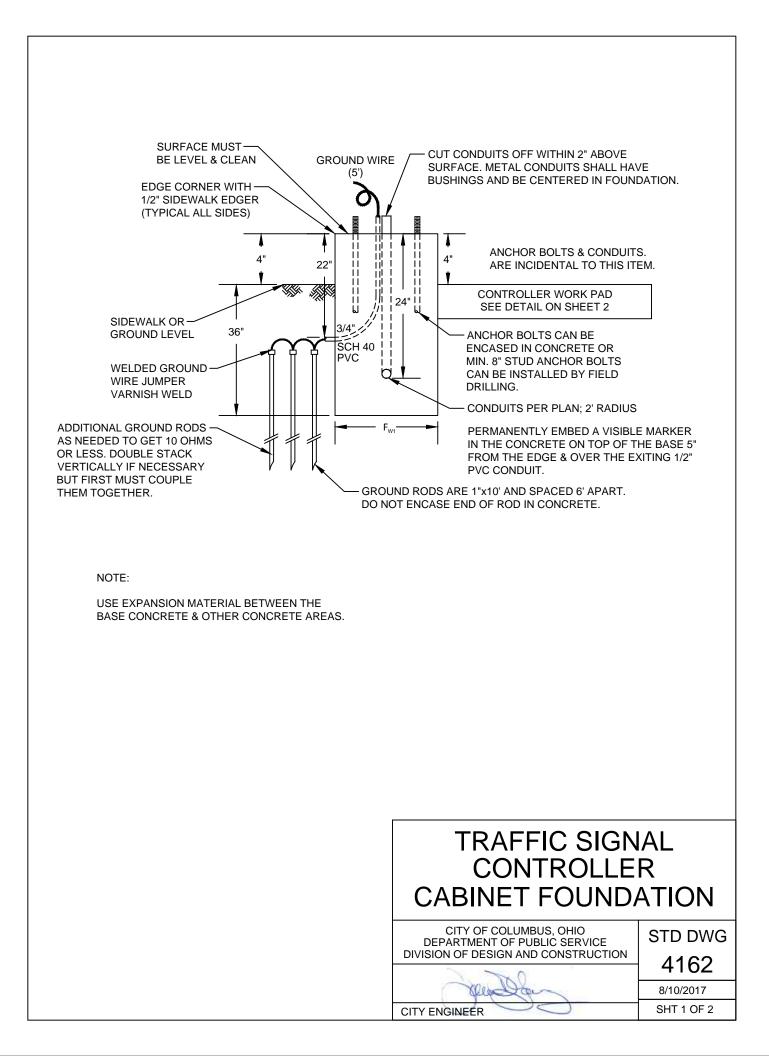


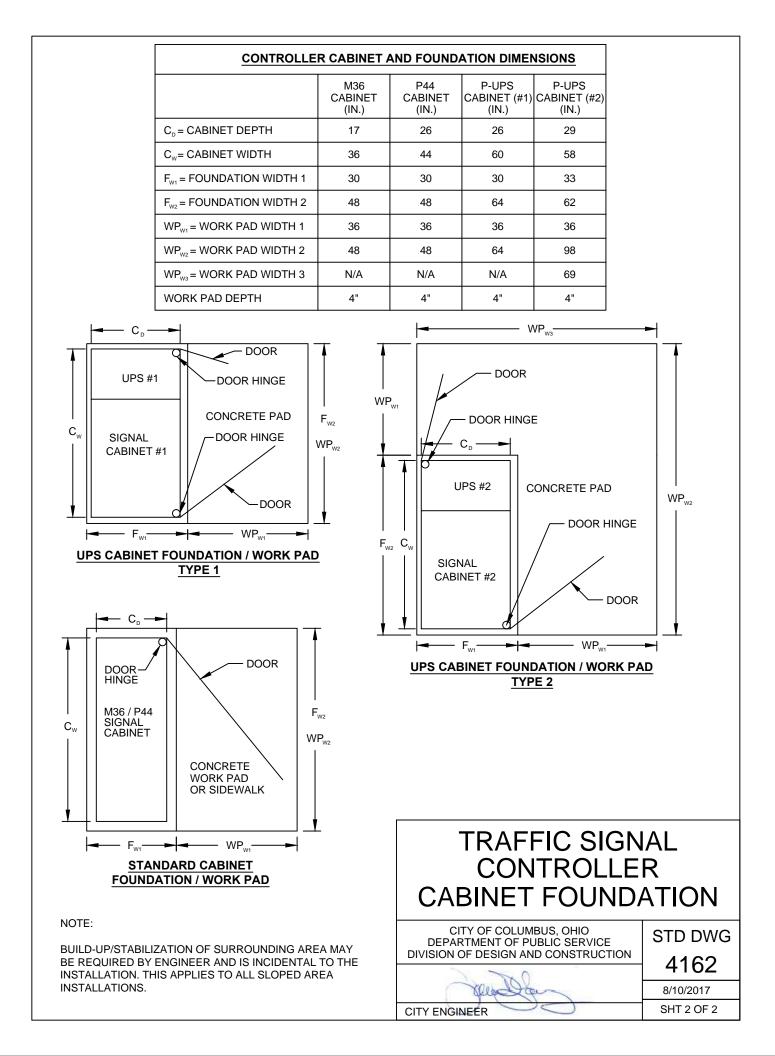
SHT 3 OF 3

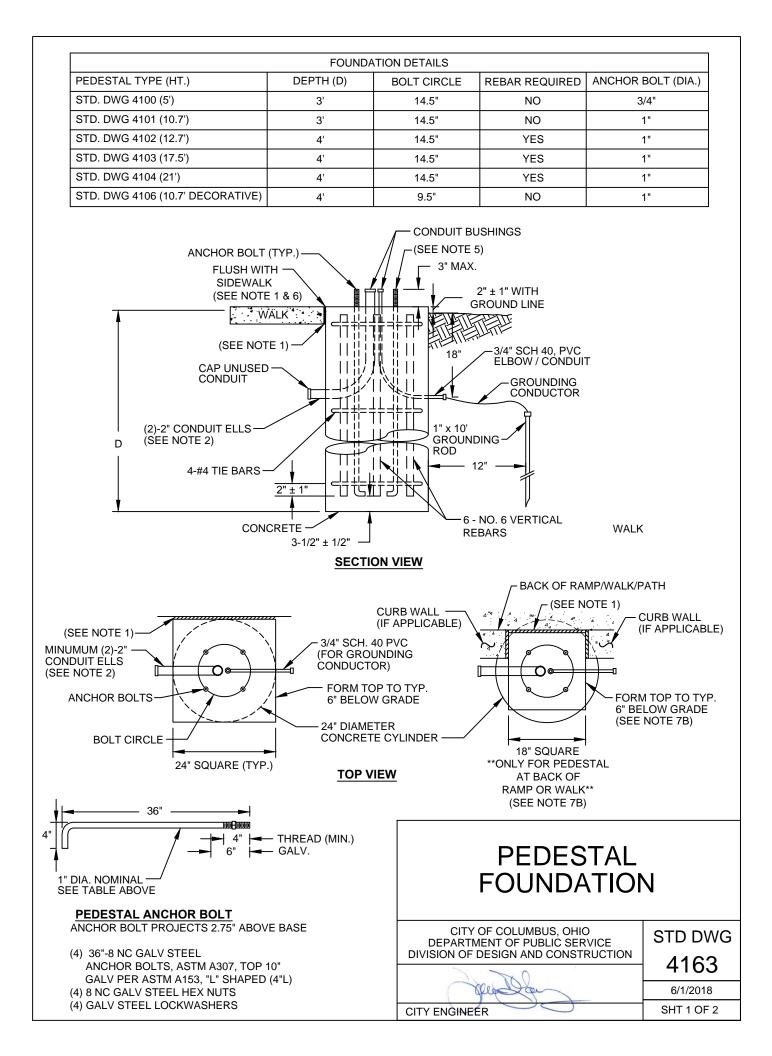
CITY ENGINEER











- 1. 1/2" PREFORMED JOINT FILLER AS PER 608.03C SHALL BE USED BETWEEN FOUNDATIONS AND ADJACENT PAVED OR CONCRETE AREAS.
- 2. THE TYPE, SIZE, NUMBER (MINIMUM OF 2) AND ORIENTATION OF CONDUIT ELLS SHALL BE AS SHOWN IN THE PLAN, EXCEPT THAT A 3/4" SCHEDULE 40 PVC CONDUIT SHALL BE INSTALLED IN EACH FOUNDATION. UNUSED CONDUIT ELLS SHALL BE CAPPED.
- 3. THE SIZE, NUMBER AND LOCATION OF ANCHOR BOLTS SHALL BE IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS.
- 4. ALL PEDESTALS SHALL BE PROVIDED WITH A METHOD OF SECURELY ATTACHING A 4 AWG INSULATED COPPER GROUNDING CONDUCTOR TO THE PEDESTAL OR ANCHOR BOLT. NO CABLES OR CONNECTIONS SHALL BE EXTERNAL TO THE PEDESTAL.
- 5. THE PEDESTAL BASE SHALL SET ON THE FOUNDATION TOP WITHOUT GROUTING, PREFORMED FILLERS OR LEVELING NUTS UNDER THE BASE. STAINLESS STEEL SHIMS MAY BE USED UNDER THE BASE FOR LEVELING THE INSTALLATION.
- 6. THE FOUNDATION AREA OF CONTACT WITH THE PEDESTAL BASE SHALL BE LEVEL. IF ADJACENT PAVED AREAS SLOPE, THE REMAINDER OF THE FOUNDATION TOP SHALL BE BEVELED TO MEET THE ADJACENT ELEVATIONS.
- 7. THE TOP OF THE FOUNDATION SHALL BE SET BASED ON THE FOLLOWING GUIDELINES:

A. FOUNDATION LOCATED ENTIRELY IN WALK OR CONCRETE AREA

TOP OF FOUNDATION SHALL BE AS PER CITY OF COLUMBUS STANDARD DRAWING 4161.

B. FOUNDATION LOCATED AT BACK OF RAMP AND/OR BEHIND WALK OR PATH

THE FORMED TOP SHALL BE 18"X18" SQUARE (APPLIES TO 5' AND 10.7' TALL PEDESTALS ONLY). THE TOP OF FOUNDATION SHALL BE FLUSH WITH ADJACENT WALK OR CONCRETE AREA. WHERE CURB WALL IS UTILIZED AT THE BACK OF WALK, THE TOP OF THE FOUNDATION SHALL BE FLUSH WITH THE TOP OF THE CURB WALL. THE FACE OF FOUNDATION ADJACENT TO THE BACK OF THE WALK SHALL MATCH THE PROFILE OF ADJACENT CURB WALL.

C. FOUNDATION LOCATED ADJACENT TO WALK OR CONCRETE AREA

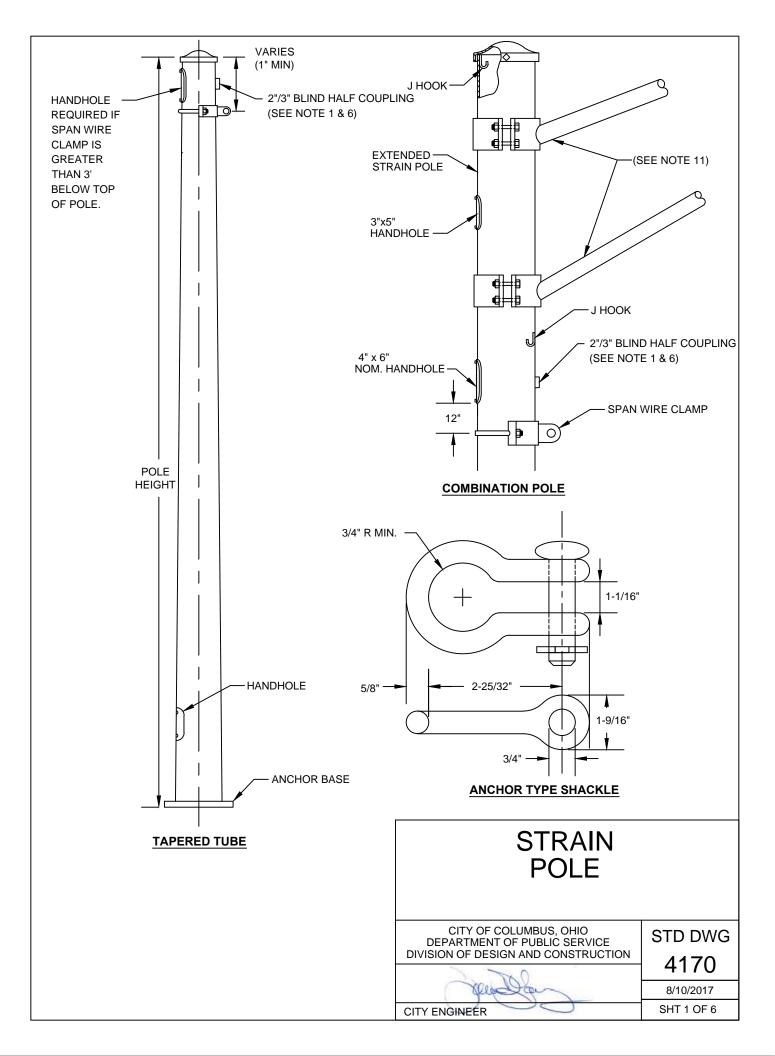
TOP OF FOUNDATION SHALL BE FLUSH WITH WALK OR CONCRETE AREA.

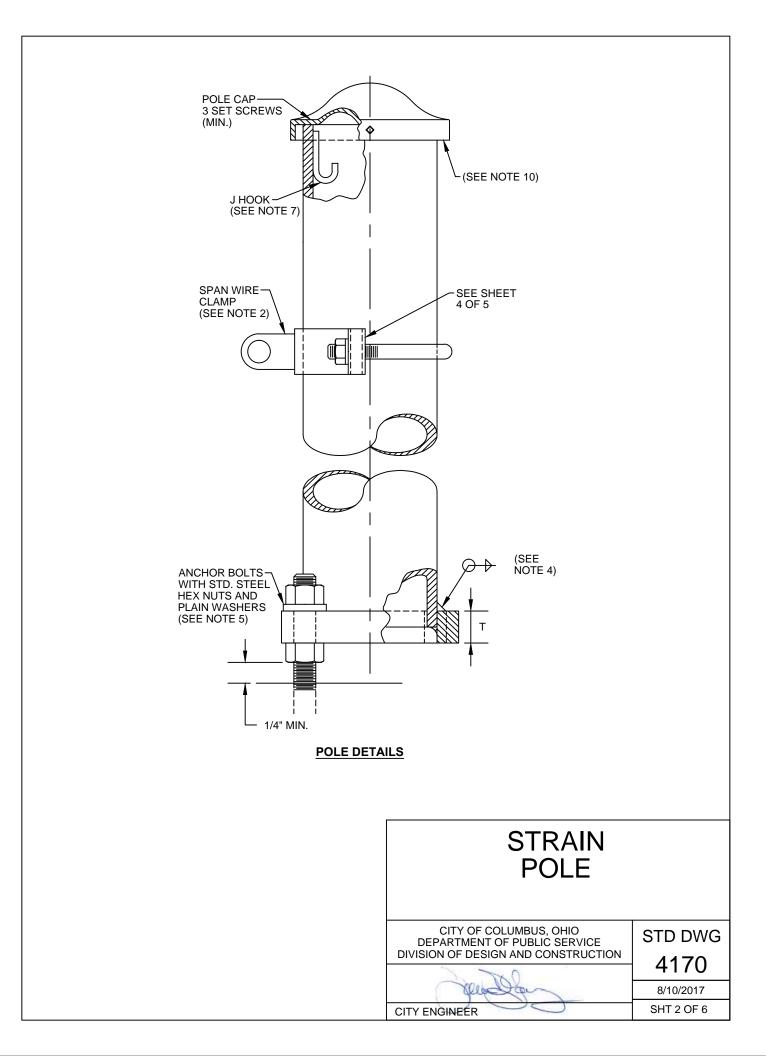
D. FOUNDATION LOCATED ADJACENT TO WALK OR CONCRETE WITH STEEP GRADE CHANGE

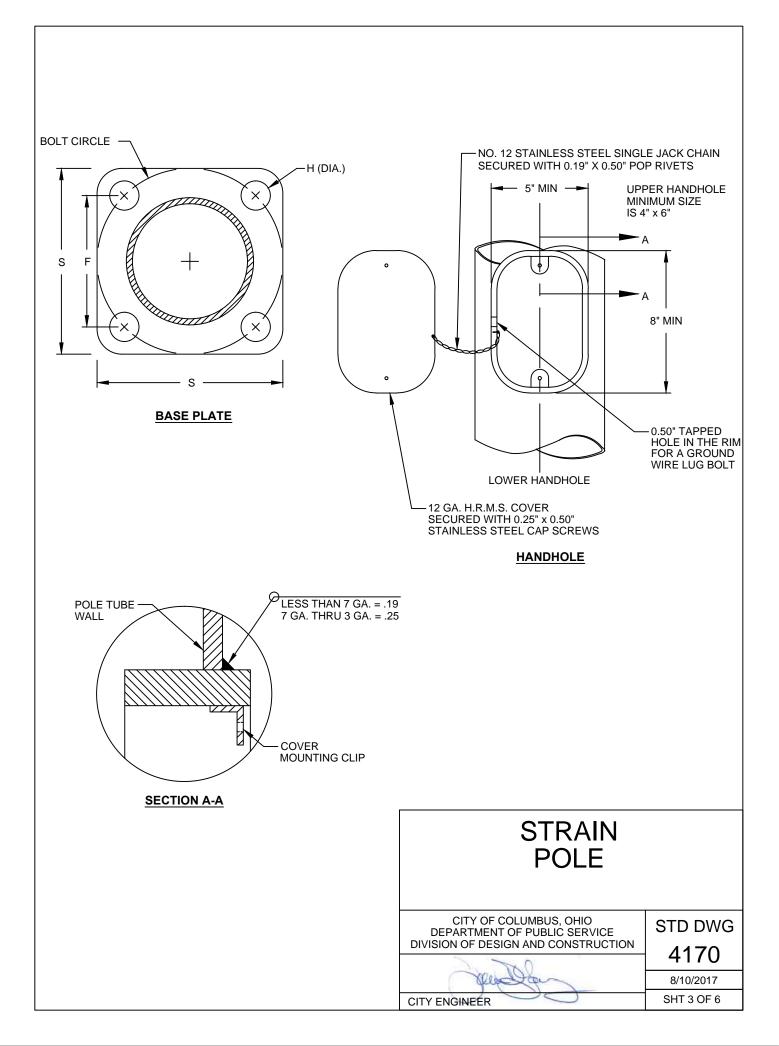
THE BACK SIDE OF THE FOUNDATION SHALL MATCH THE GROUND SLOPE AND THE STREET SIDE OF THE FOUNDATION SHALL BE ABOVE THE SIDEWALK OR CONCRETE AREA AND COMPLETELY OUT OF THE SIDEWALK OR CONCRETE AREA.

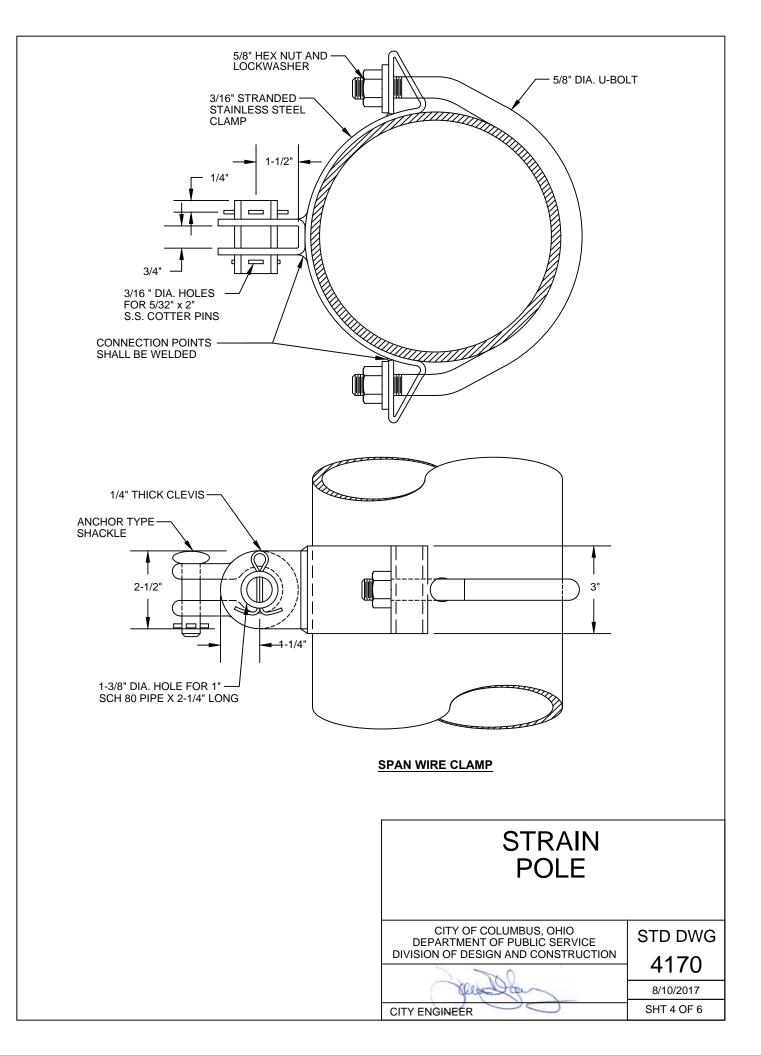
PEDESTAL FOUNDATION











ALL DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED.

DESIGN	MIN. POLE	BASE MOMENT	MAX DESIGN BASE MOMENT	TAPERED	O (NOTE A)	TAPERED (NOTE B)			ANCHOR BASE				
NO.	HEIGHT (feet)	AT YIELD (ft. kips)	(ft. kips) (NOTE C)	BASE DIA.	MIN. WALL THICKNESS	BASE DIA.	MIN. WALL THICKNESS	NO. OF SIDES	BOLT CIRCLE	F	S	т	н
5	30	121.0	-	12	.239	12	.239	NA	16	11.3125	17	2	2.125
6	30	149.0	-	12	.299	12	.250	10	16	11.3125	17	2	2.125
7	30	176.0	-	13	.299	13	.250	12	18	12.75	18.50	2	2.375
8	30	206.0	-	14	.299	15	.219	14	20	14.125	20.50	2	2.375
9	30	228.0	-	12	.478 (2 PLY)	14.75	.250	14	22	15.50	23	2.50	2.375
10	32	270.0	-	13	.478 (2 PLY)	16	.250	16	22	15.50	23	2.50	2.625
11	32	316.0	-	14	.478 (2 PLY)	15.50	.313	14	22	15.50	23	2.50	2.625
12	32	385.0	-	14	.598 (2 PLY)	17.25	.313	16	23.50	16.625	24.50	2.50	2.875
13	32	-	590	18	0.626	18	0.500	14	26	18.38	30	3.50	3.375
14	32	-	900	23	0.563	22	0.500	16	34	24.04	36.5	3.50	3.375

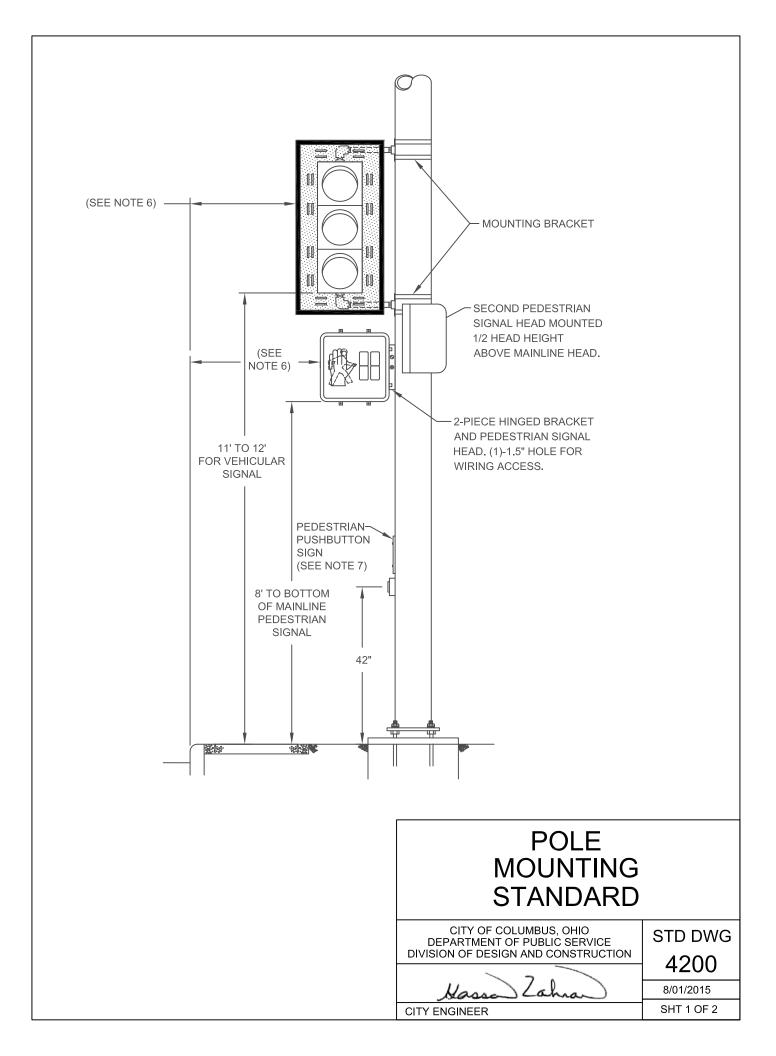
NOTES:

- A. TAPERED TUBE SHALL BE STEEL WITH A MINIMUM OF 55,000 PSI YIELD STRESS AFTER GALVANIZING.
- B. DESIGN 5 SHALL BE ASTM A595M STEEL WITH A MINIMUM OF 55,000 PSI YIELD STRENGTH AFTER GALVANIZING. DESIGNS 6 THRU 14 SHALL BE ASTM A572M GRADE 55 OR 65 STEEL WITH A MINIUM OF 55,000 OR 65,000 PSI YIELD STRENGTH AFTER GALVANIZING, RESPECTIVELY.
- C. DESIGN 13 AND 14 STRAIN POLES ARE AASHTO 1994 COMPLIANT.



- 1. SIGNAL CABLE ENTRANCE SHALL BE A 2" MINIMUM BLIND HALF COUPLING PROVIDED IN EACH POLE ON CORNERS WITHOUT CABINET. MINIMUM OF 3" BLIND HALF COUPLING ON CORNER WITH CABINET OR AS SPECIFIED ON THE PLANS.
- 2. SPAN WIRE CLAMP SHALL BE GALVANIZED STEEL, CAPABLE OF RESISTING A LOAD OF 12,500 POUNDS MINIMUM WITHOUT PERMANENT DISTORTION.
- 3. FOR FOUNDATION DETAILS, INCLUDING ANCHOR BOLT DETAILS, SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4160.
- 4. THE BASE PLATE SHALL BE WELDED TO TWO PLY POLES WITH AWS PREQUALIFIED WELDS IN CONFORMANCE WITH 730.04.
- 5. A MINIMUM OF ONE FULL BOLT THREAD SHALL REMAIN ABOVE THE ANCHOR NUT.
- 6. ALL UNUSED COUPLINGS SHALL BE PROVIDED WITH A REMOVABLE GALVANIZED CAST IRON PLUG.
- 7. PROVIDE 1 OR 2 WELDED CABLE SUPPORT HOOKS ('J' OR 'C' HOOKS) LOCATED ON THE INSIDE OF THE POLE.
- 8. STRAIN POLES SHALL BE COATED IN ACCORDANCE WITH THE PLANS.
- PROVIDE 1, 2 OR 3 HANDHOLES, AS PER PLAN DESIGN, EACH COMPLETE WITH A COVER, A RECTANGULAR OR ELLIPTICAL REINFORCED FRAME, AND A STAINLESS STEEL FASTENER FOR THE COVER. THE FASTENER SHALL BE FLUSH WITH THE HANDHOLE SURFACE. THE HANDHOLES SHALL BE LOCATED 180 DEGREES FROM THE RESULTANT FORCE UNLESS SPECIFIED OTHERWISE.
 - A.) THE HAND HOLE NEAR THE BRACKET ARM SHALL HAVE A MINIMUM INSIDE OPENING OF 3" X 5" AND BE SIMILAR IN DESIGN TO THE BOTTOM HAND HOLE EXCEPT THAT NO GROUNDING PROVISION IS REQUIRED.
 - B.) THE HAND HOLE NEAR THE SPAN WIRE ATTACHMENT POINT SHALL HAVE A MINIMUM INSIDE OPENING OF 4" X 6" AND BE SIMILAR IN DESIGN TO THE BOTTOM HAND HOLE EXCEPT THAT NO GROUNDING PROVISION IS REQUIRED.
 - C.) THE BOTTOM HAND HOLE SHALL HAVE A MINIMUM INSIDE OPENING OF 5" X 8". A GROUNDING PROVISION CAPABLE OF ACCEPTING 4 - #4 AWG COPPER GROUNDING WIRES SHALL BE PROVIDED AND SHALL BE ATTACHED TO THE FRAME.
- 10. PROVIDE A REMOVABLE POLE CAP ATTACHED EITHER BY A MINIMUM OF 3 STAINLESS STEEL SET SCREWS OR BY A STAINLESS STEEL THROUGH BOLT.
- 11. FOR BRACKET ARM DETAILS SEE CITY OF COLUMBUS STANDARD DRAWING 4110.

STRAIN POLE			
CITY OF COLUMBUS, OHIO DEPARTMENT OF PUBLIC SERVICE	STD DWG		
DIVISION OF DESIGN AND CONSTRUCTION	4170		
pelation	8/10/2017		
CITY ENGINEER	SHT 6 OF 6		

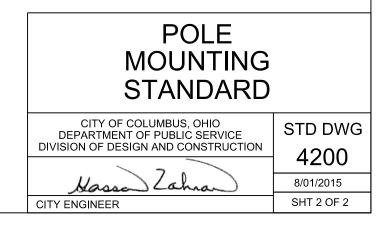


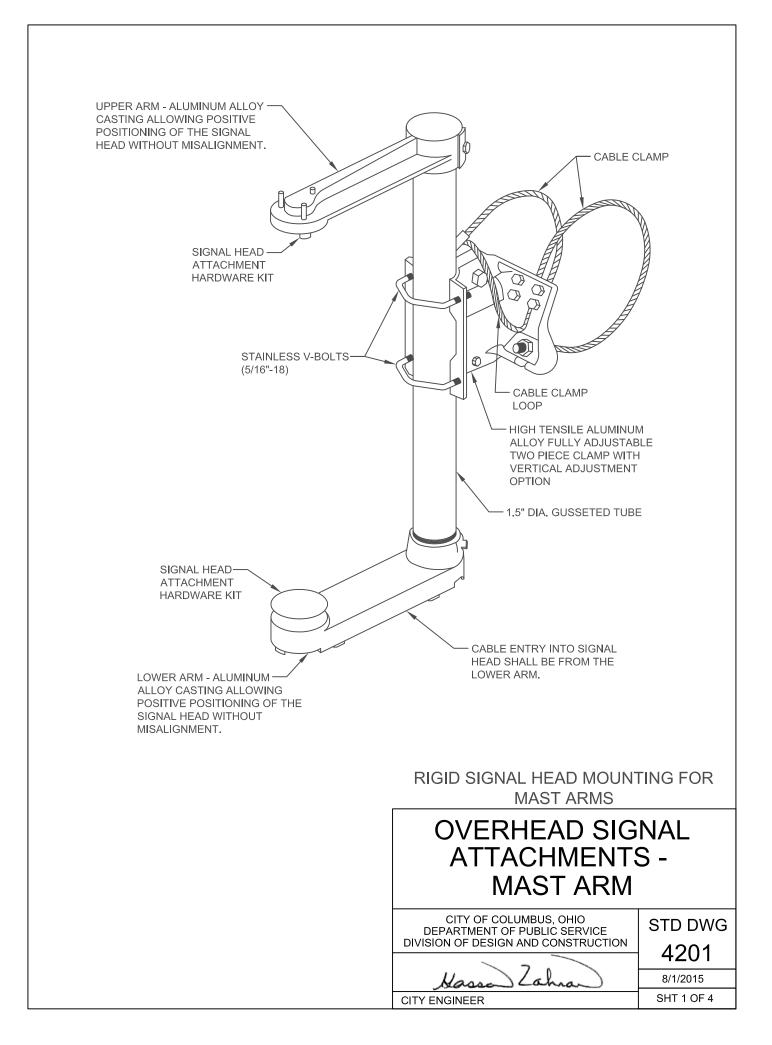
- 1. SIGNAL HEAD CONDUIT BRACKETS AND CONDUIT FITTINGS SHALL BE GALVANIZED AND PAINTED (EXCEPT POLE CLAMPS OR BANDS) TO MATCH THE POLE.
- 2. THE SIGNAL HEAD BRACKET ARMS SHALL BE ATTACHED TO STEEL POLES BY HUB PLATES ATTACHED TO THE POLE WITH 3/4" WIDE STAINLESS STEEL BANDS (TWO BANDS PER HUB PLATE).

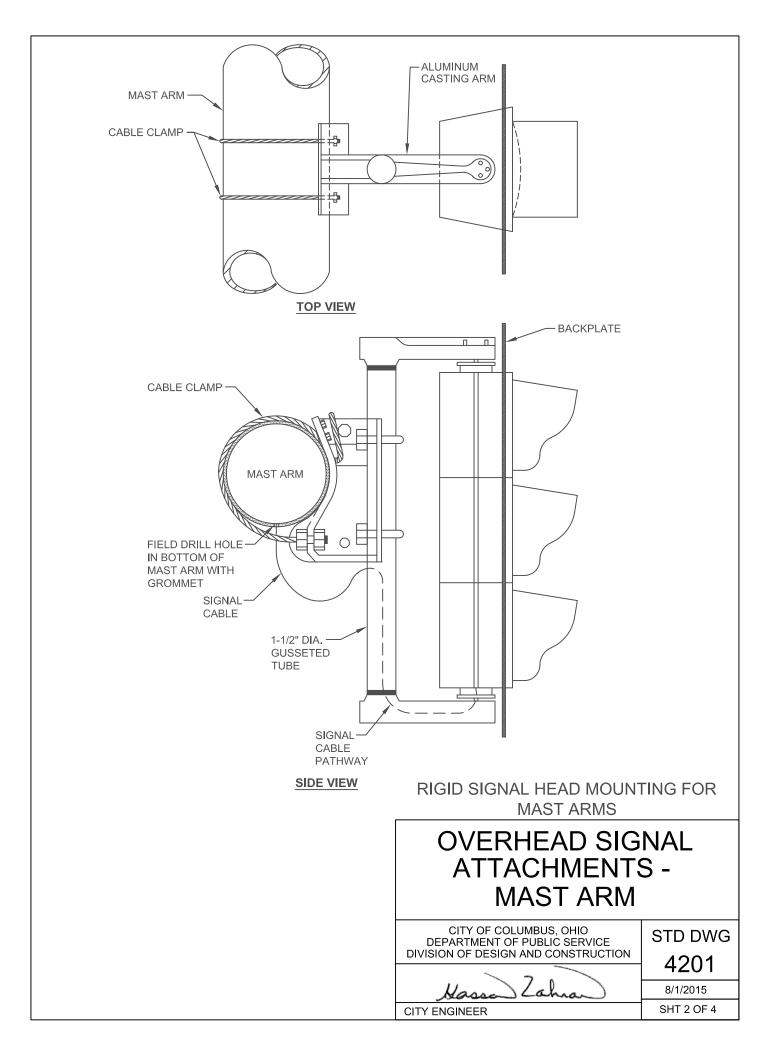
A. HOLES FOR WIRE ACCESS SHALL BE FIELD DRILLED.

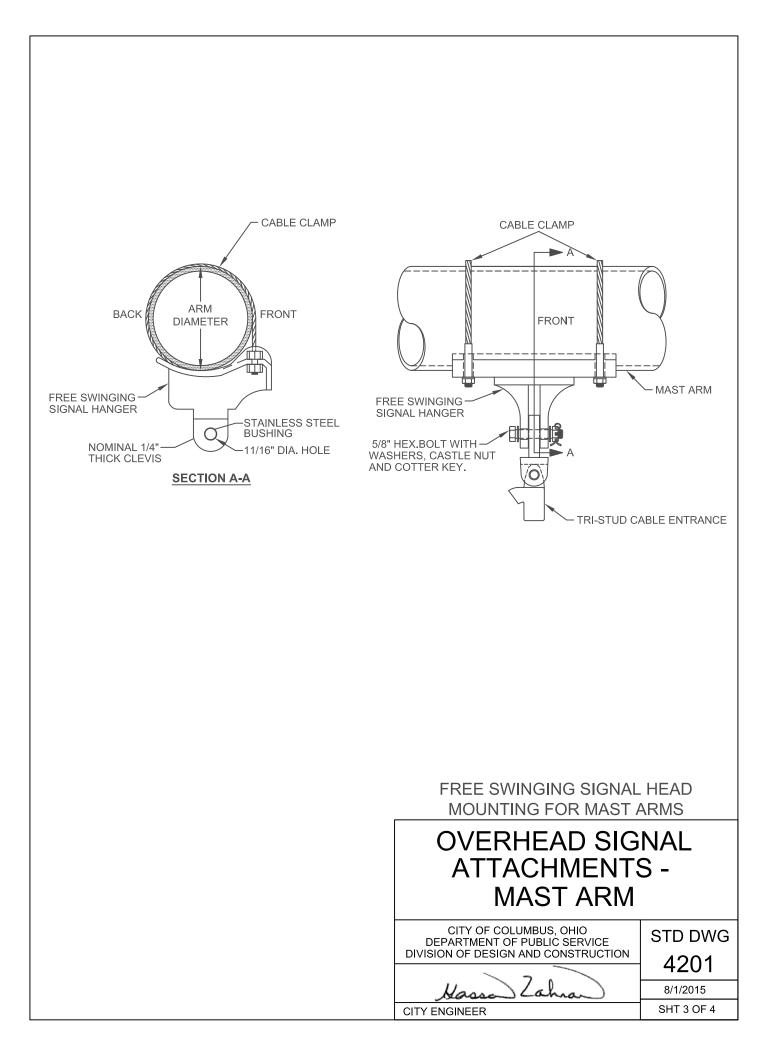
FIELD INSTALLATION OF THE WIRING HOLES FOR SIGNAL HEADS AND PUSHBUTTONS WILL BE PERMITTED PROVIDED THAT THE HOLES ARE DRILLED OR HOLE SAWN. NO TORCH CUTTING OR FIELD WELDING WILL BE PERMITTED. CUT SURFACES SHALL BE FILED SMOOTH AND COVERED WITH TWO COATS OF ZINC RICH PAINT. GROMMETS OR WIRING GUIDES SHALL BE INSTALLED IN THE HOLES.

- 3. VERTICAL SPACING BETWEEN BRACKET FITTINGS SHALL BE DETERMINED BY THE CONTRACTOR, AND SHALL BE THE DIMENSION FROM CENTERLINE TO CENTERLINE OF THE BRACKET ARMS NECESSARY TO ACCOMMODATE THE VERTICAL HEIGHT OF THE SIGNAL HEAD PLUS NOT MORE THAN 10".
- 4. OUTER JACKET OF THE PEDESTRIAN SIGNAL CABLE SHALL EXTEND INTO THE SIGNAL HOUSING
- 5. THE PEDESTRIAN SIGNAL HEAD HOUSING AND CLAM SHELL MOUNTING BRACKETS SHALL BE BLACK MATCHING FEDERAL STANDARD 595B, COLOR # 27038.
- 6. CLEARANCE DISTANCES PROVIDED IN THE OHIO DEPARTMENT OF TRANSPORTATION'S LOCATION AND DESIGN MANUAL, VOLUME 1 OR A MINIMUM OF 2', WHICH EVER IS GREATER, SHALL BE MAINTAINED.
- 7. PLACEMENT OF PEDESTRIAN PUSHBUTTONS SIGN SHALL BE PER CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4230.









GENERAL

ALL SIGNAL HEAD ASSEMBLIES SHALL BE INSTALLED IN A PLUMB POSITION AND PERPENDICULAR TO THE APPROACH LANE.

ALL SIGNAL HEADS SHALL BE INSTALLED WITH THEIR LOWEST PART (INCLUDING BACKBRACING AND BACKPLATES) WITH A CLEARANCE ABOVE PAVEMENT ELEVATION AT THE HIGHEST POINT OF THE ROADWAY OF 16.5' MINIMUM, 19' MAXIMUM. HOWEVER, 17' IS THE PREFERRED HEIGHT. IT IS INTENDED THAT THIS CLEARANCE BE OBTAINED BY ATTACHMENT HEIGHTS, ARM RISE, AND OTHER FACTORS DURING THE INSTALLATION. IF THE INSTALLATION CANNOT BE ADJUSTED TO THE PROPER CLEARANCE, THE CONTRACTOR SHALL ADVISE THE CITY OF ALL SIGNALS WHICH WILL POTENTIALLY NOT BE IN COMPLIANCE WITH THIS RANGE PRIOR TO INSTALLATION.

SIGNAL HEAD ROTATION SHALL BE PREVENTED BY THE USE OF SERRATED RINGS, SET SCREWS OR OTHER POSITIVE LOCKING DEVICES INCORPORATED IN THE SIGNAL HOUSING AND AT CRITICAL LOCATIONS IN THE SUPPORTING HARDWARE.

SIGNAL HEAD MOUNTING BRACKETS AND FITTINGS SHALL BE COATED TO MATCH THE MAST ARM. ATTACHMENT HARDWARE SHALL BE COATED IN ACCORDANCE WITH THE PLANS.

RIGID SIGNAL HEAD MOUNTING FOR MAST ARMS:

THE MAST ARM CLAMP SHALL HAVE A MINIMUM STRENGTH AT YIELD TO SUPPORT A 200 POUND LOAD WITH 90 MPH WIND.

FOR A 3-SECTION SIGNAL, SIGNAL CABLE SHALL ENTER THE GREEN SECTION SIGNAL HEAD. FOR A 5-SECTION HEAD, ENTER HOUSING THROUGH GREEN BALL SECTION AND ROUTE CABLE THROUGH RED SECTION TO ACCESS THE TURN ARROW SECTION.

TERMINAL BLOCK SHALL BE LOCATED IN GREEN SECTION FOR RIGID MOUNTED SIGNAL HEADS.

CABLE CLAMPS SHALL BE STAINLESS STEEL CABLE ONLY. CABLE CLAMPS TO BE PROVIDED WITH APPROPRIATE LENGTH. ANY ADDITIONAL CABLE WILL BE SECURELY COILED IN PLACE AND NOT CUT.

FREE SWINGING SIGNAL HEAD MOUNTING FOR MAST ARMS:

THE CLEVIS SHALL HAVE A NOMINAL 11/16" DIAMETER HOLE WHICH WILL ACCEPT A 5/8" DIAMETER X 2" LONG STAINLESS STEEL CLEVIS PIN.

A 1" LONG X 1/8" DIAMETER STAINLESS STEEL COTTER PIN SHALL BE FURNISHED WITH EACH CLAMP.

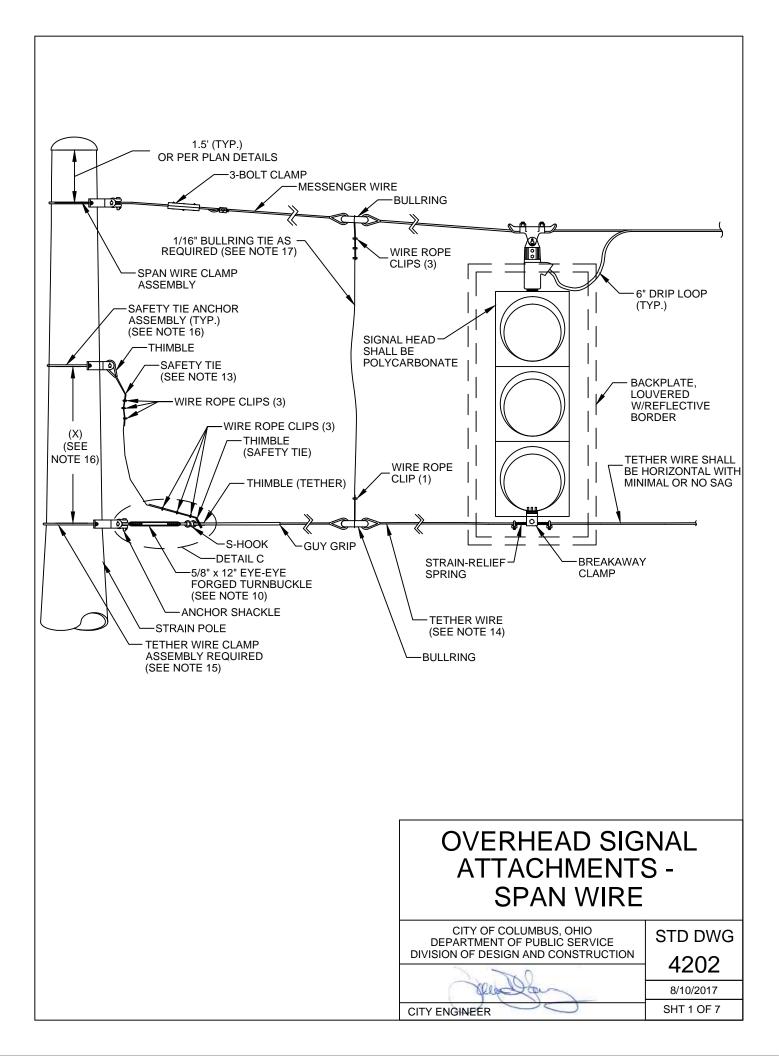
THE HANGER SHALL HAVE A MINIMUM STRENGTH AT YIELD TO SUPPORT A 1000-POUND LOAD.

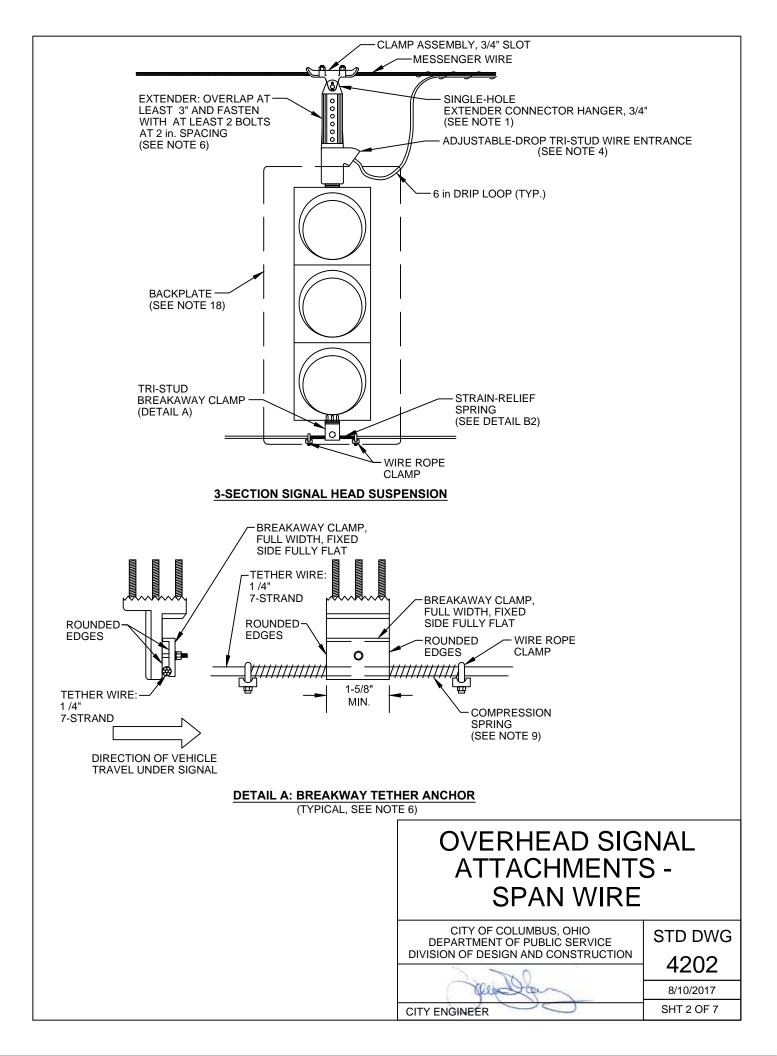
A 90 DEGREE CLEVIS HANGER THAT HAS A STAINLESS STEEL BUSHING AND IS CONNECTED TO A WIRE ENTRANCE HEAD SHALL BE USED.

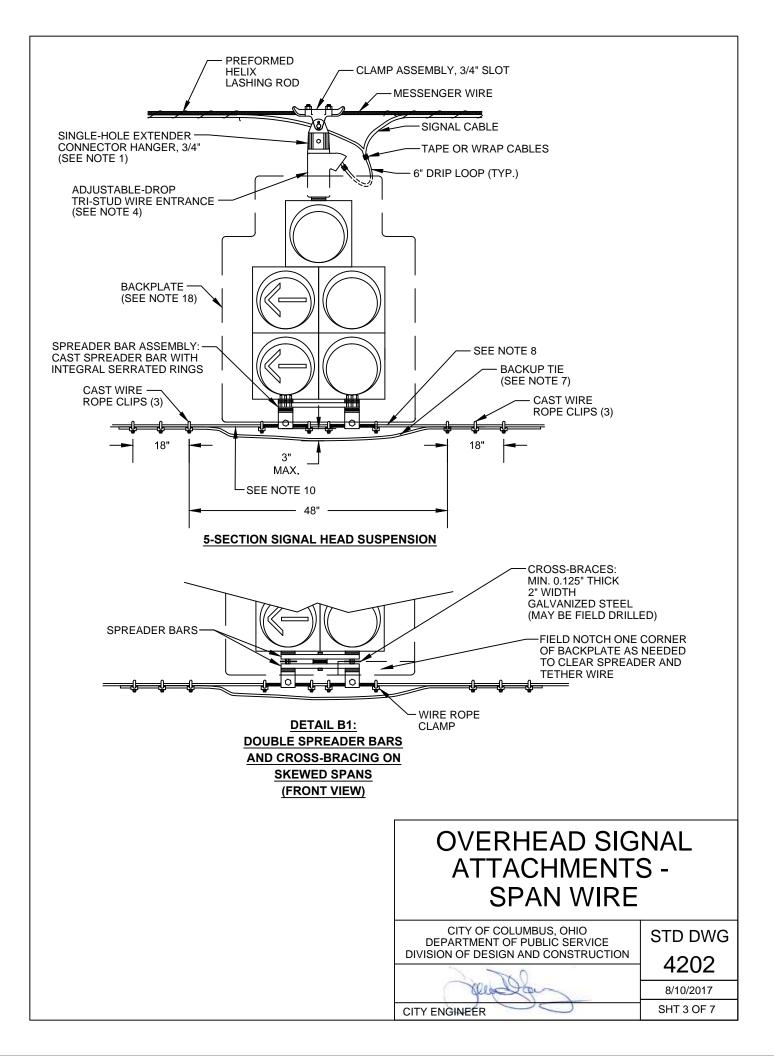
SIGNAL CABLE SHALL ENTER THE RED SECTION.

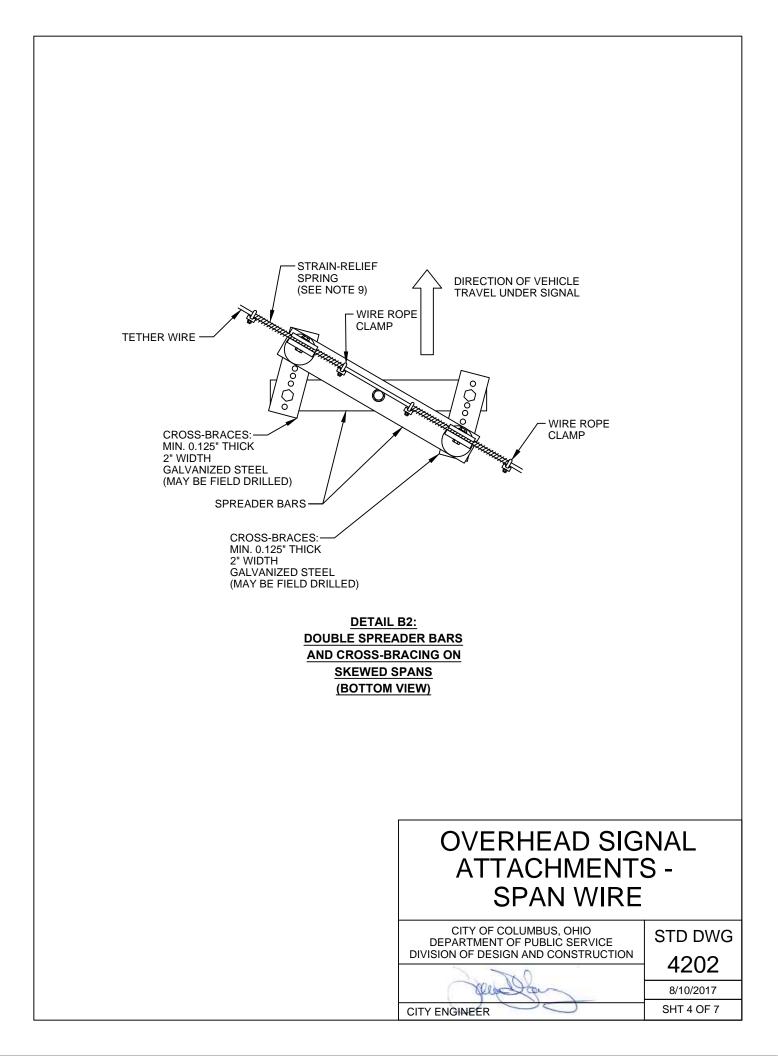
TERMINAL BLOCK SHALL BE LOCATED IN RED SECTION.

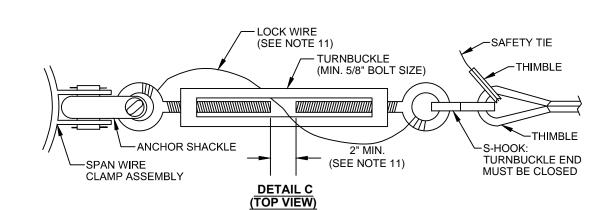
OVERHEAD SIGNAL ATTACHMENTS - MAST ARM					
CITY OF COLUMBUS, OHIO DEPARTMENT OF PUBLIC SERVICE	STD DWG				
DIVISION OF DESIGN AND CONSTRUCTION	4201				
Hassa Zahra	8/1/2015				
CITY ENGINEER	SHT 4 OF 4				













- 1. ADJUST HANGER AND SPAN WIRE CLAMP TO ELIMINATE ALL PLAY BETWEEN HANGER AND CLAMP BY USING SHIM WASHERS AS NECESSARY. CAST 3/4" ALUMINUM MATCHING CLAMPS AND HANGERS WITH A TIGHT INITIAL FIT SHALL BE USED.
- 2. ALL SIGNAL HEAD ASSEMBLIES SHALL BE INSTALLED IN A PLUMB POSITION AND PERPENDICULAR TO THE APPROACH LANE.
- 3. ALL SIGNAL HEADS SHALL BE INSTALLED WITH THEIR LOWEST PART (INCLUDING TETHER ATTACHMENT HARDWARE AND BACKPLATES) WITH A CLEARANCE ABOVE THE ROADWAY PAVEMENT AT ALL POINTS OF 16.5' MINIMUM, 19' MAXIMUM. HOWEVER 17' IS PREFERED HEIGHT. TO OBTAIN 17' IT IS INTENDED THAT THIS CLEARANCE BE OBTAINED WITHOUT THE USE OF BOTTOM EXTENDERS, BUT RATHER BY THE CAREFUL SELECTION OF FOUNDATION HEIGHTS, ATTACHMENT HEIGHTS, SPAN WIRE SAG, AND OTHER FACTORS DURING THE INSTALLATION. IF THE INSTALLATION CANNOT BE ADJUSTED TO THE PROPER CLEARANCE THE CONTRACTOR SHALL ADVISE THE CITY OF ALL SIGNALS WHICH EXCEED THE MAXIMUM.
- 4. SIGNAL HEAD ROTATION SHALL BE PREVENTED BY THE USE OF SERRATED RINGS AND TRI-STUDS OR OTHER POSITIVE LOCKING DEVICES INCORPORATED IN THE SIGNAL HOUSING AND AT CRITICAL LOCATIONS IN THE SUPPORTING HARDWARE. ONLY SINGLE-PIECE TRI-STUD ENTRANCE PORTS SHALL BE USED, NOT INSERTS. NYLON LOCKING OR DEFORMED-THREADED NUTS SHALL BE USED.
- 5. ALL CONDUCTORS SHALL HAVE ADEQUATE CLEARANCE BETWEEN HANGERS, THIMBLES, BULLRINGS, ETC. IN ORDER TO AVOID DAMAGE FROM RUBBING.
- 6. FOR ALL TETHERED INSTALLATIONS, BREAKAWAY TETHER ANCHOR(S) SHALL BE INSTALLED IN BOTTOM BRACKET. SIGNAL HEIGHT ADJUSTMENT SHALL BE MADE BY TOP-MOUNTED EXTENDERS ONLY. BREAKAWAY CLAMP SHALL BE FULL WIDTH WITH ROUNDED EDGES. CLAMP SHOULD COMPRESS TETHER WIRE ONLY AGAINST A FLAT SURFACE (DETAIL A).
- 7. BACKUP TIE SHALL BE 1 /4", 7-STRAND WIRE IDENTICAL TO TETHER WIRE. THREE CAST WIRE ROPE CLIPS ON EACH SIDE SHALL BE USED WITH 18" OVELAP AND SPACING AS SHOWN. TIE SHALL HANG NO LOWER THAN 17' ABOVE PAVEMENT, AND MUST NOT RUB AGAINST THE BREAKAWAY CLAMP. TIES UNDER 3-SECTION HEADS ARE RECOMMENDED IN WINDY AREAS; SHALL BE INSTALLED IF SPECIFIED IN PLANS, OR IF DIRECTED BY THE CITY. SPACING OF CLIPS MAY BE ADJUSTED TO ACCOMODATE ADJACENT HEADS. CLOSELY SPACED ADJACENT HEADS MAY SHARE A SINGLE BACKUP TIE AND WIRE ROPE CLIPS; THERE SHALL BE A MINIMUM OF THREE WIRE ROPE CLIPS BETWEEN HEADS.
- 8. MULTI-WAY HEADS WITH BACKPLATES SHALL NOT BE USED ON TETHERED SPANS. EXISTING MULTI-WAY HEADS SHALL BE SEPARATED AS DIRECTED BY THE CITY. REWIRE AS NECESSARY TO SEPARATE THE HEADS PER THE PROPER ALIGNMENT.
- 9. COMPRESSION SPRING, 0.375" OD, 0.054" WIRE DIAMETER, 10-12 COILS PER INCH, STAINLESS STEEL 6" MINIMUM LENGTH.

OVERHEAD SIGNAL ATTACHMENTS -SPAN WIRE



10. S-HOOK IS MATCHED TO THE STRAIN POLE DESIGN NUMBER (SEE TABLE 1). S-HOOK AND TURNBUCKLE ARE REQUIRED ONLY AT ONE END OF SIMPLE SPANS, ALL ENDS OF COMPLEX SPANS. S-HOOK SHALL BE CLOSED AT POLE END. IF S-HOOK BEGINS TO YIELD DURING INSTALLATION, IT SHALL BE REMOVED AND REPLACED. THE WIRE TENSION SHALL BE ADJUSTED TO MINIMIZE MOVEMENT OF SIGNAL HEADS IN HIGH WINDS. TYPICAL TENSION IS 600 TO 800 LBS.

Strain Pole Design No.	Galvanized Mild Steel S-Hook Wire Diameter (Inches)	S-hook yield point (+10%/-20%) (Pounds)		
5 - 14	1/2	3300		

TABLE 1 - S-HOOK PROPERTIES

- 11. LOCK WIRE SHALL BE STAINLESS STEEL, 1/8" SOFT TEMPER, WOUND TO PREVENT TURNING OF THE TURNBUCKLE BODY. FINISHED SPAN SHALL HAVE AT LEAST 2" OF SPACE FOR TURNBUCKLE ADJUSTMENT. TURNBUCKLE SHALL NOT BE OVERTIGHTENED. USE 8-INCH HAND TOOLS, MAXIMUM.
- 12. IF SIGNAL ORIENTATION IS NOT PERPENDICULAR TO SPAN AND TETHER WIRE, THEN USE AN ANCHOR EXTENSION. CLAMP ASSEMBLY MUST BE ATTACHED TO THE FLAT SIDE OF THE EXTENDER BAR.
- 13. INSTALL SAFETY TIE AT EACH TURNBUCKLE. THIS WIRE SHALL BE 1"X19", 1/8" STAINLESS STEEL. TIE SHOULD BE SLACK, BUT NOT SO SLACK AS TO CONTACT POLE. USE 3 CLIPS PER END AT 3-1/4" SPACING.
- 14. TETHER WIRE SHALL BE 7-STRAND ASTM A475 HS OR EHS GRADE 1/4" ON ALL SPANS, INSTALL TETHER HORIZONTALLY. MAINTAIN PREFERRED CLEARANCE OF 17' OVER ROADWAY.
- 15. SPAN WIRE CLAMP AS PER CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4170 REQUIRED FOR TETHER WIRE ATTACHMENT OR APPROVED EQUAL RATED AT 3650 LBS. OR HIGHER. ALTERNATE ATTACHMENT METHOD SHALL NOT BE PERMITTED.
- 16. SAFETY TIE ANCHOR HEIGHT ABOVE TETHER IS ADJUSTED IN THE FIELD BEFORE S-HOOK IS INSTALLED. DIMENSION X (SAFETY TIE HEIGHT) SHALL BE ADJUSTED SO THAT THE MINIMUM VERTICAL CLEARANCE OF THE SAGGING TETHER WIRE ABOVE THE PAVEMENT WITHOUT THE S-HOOK INSTALLED IS AT LEAST 14'. MINIMUM DISTANCE BETWEEN THE SAFETY TIE CLAMP AND TETHER CLAMP SHALL BE 1.5' AND CONTAIN ENOUGH SLACK FOR HEAD TO SWAY IN HIGH WINDS. SAFETY TIE ANCHOR MAY BE ANY GALVANIZED OR STAINLESS STEEL POLE CLAMP ASSEMBLY RATED AT 3650 POUNDS OR HIGHER.
- 17. ON SPANS WITH BULLRINGS, A TIE SHALL BE PROVIDED BETWEEN MESSENGER AND TETHER BULLRINGS IF A 14' CLEARANCE CANNOT BE MAINTAINED AFTER S-HOOK OPENING. THIS VERTICAL TIE SHALL BE 1"X19", 1/16" STAINLESS STEEL. TIE SHALL BE SLIGHTLY SLACK, TIED BACK USING CAST WIRE ROPE CLIPS AS SHOWN. WIRE ROPE CLIPS SHALL NOT BE OVER-TIGHTENED.
- 18. FOR BACKPLATES SEE CITY OF COLUMBUS STANDARD CONSTRUCTION DRAWING 4205.
- 19. ALL SPREADER BAR HARDWARE SHALL BE STAINLESS STEEL, WITH NYLON LOCKING OR DEFORMED-THREAD NUTS.
- 20. DO NOT TETHER SIGNS ON SIGNAL SPANS.



